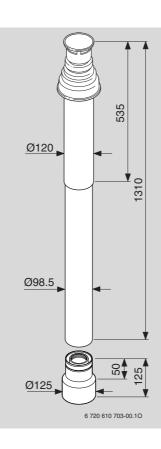
# **AZB 800**

Vertical Flue Gas Ducting Ø 60/100 mm

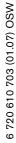
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for Gas Condensing Boilers:

ZWB 7-29 CC1 ZB 7-28 CS1 ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWB 7-27 HE combi ZB 7-27 HE system ZWBR 7-28 HE plus ZWBR 11-35 HE plus





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## **Safety instructions**

Proper functioning of this product is only guaranteed if these installation instructions are correctly followed. Subject to alteration. Installation must be carried out by an approved installer. Installation of the boiler must be carried out in accordance with the appropriate installation instructions.

## If you smell fumes from the appliance

- ▶ Switch off appliance.
- ▶ Open windows and doors.
- ▶ Inform your heating engineer.

### Fitting and modifications

- ▶ Fitting of the appliance or any controls to the appliance may only be carried out by a competent engineer in accordance with the Gas Safety (Installation and Use) Regulations 1998.
- ► Flue systems must not be modified in any ways other than as described in the fitting instructions.

## **Symbols**



**Notes** are identified by the symbol shown on the left. They are bordered by horizontal lines above and below the text.

## 1 Use

### 1.1 General

The installation of a gas condensing boiler must be in accordance with the relevant British Standard, the relevant Building Regulations and any local rules.

The surface temperature of the fresh air duct is below 85°C. Therefore no minimum distances to combustible building materials are necessary. The regulations can deviate, however, and might prescribe minimum distances to combustible materials.

The flue gas accessory is part of CE approval when discharging flue gas. For this reason, only the original flue gas accessories may be used.

## 1.2 Gas condensing boilers

The AZB 800 can be used in conjunction with the following gas condensing boilers:

Gas condensing boilers	ProdID-No.
ZWB 7-29 CC1	
ZB 7-28 CS1	
ZSBR 7-28 ICS1	
ZWBR 8-30 ICC2	
ZBR 8-35 ICS1	CE 0085 BL 0507
ZWBR 11-37 ICC2	OL 0003 BL 0307
ZWB 7-27 HE combi	
ZB 7-27 HE system	
ZWBR 7-28 HE plus	
ZWBR 11-35 HE plus	

Table 1

## 1.3 Combination with flue duct kits

The AZB 800 can be combined with the following flue duct kits:

Flue duct kits
AZB 802, elbow 90°
AZB 803, elbow 45°
AZB 804, extension 1000 mm

Table 2

## 1.4 Standard specifications

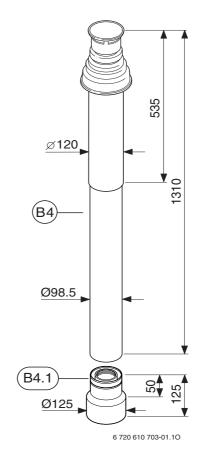


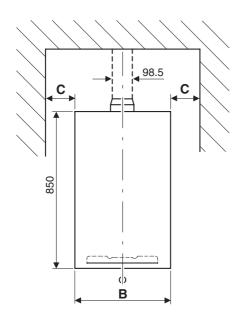
Fig. 1

**B4:** Vertical Flue Gas Ducting AZB 800 **B4.1:** Adapter Ø 80/125 - Ø 60/100

# 2 Fitting space requirements for gas condensing boiler

	В	С		В	С
ZWB 7-29 CC1 ZB 7-28 CS1 ZWB 7-27 HE combi ZB 7-27 HE system	440 mm	≥ 5 mm	ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWBR 7-28 HE plus ZWBR 11-35 HE plus	512 mm	≥ 100 mm

Table 3



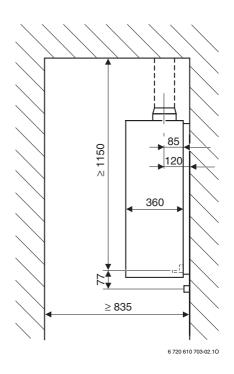
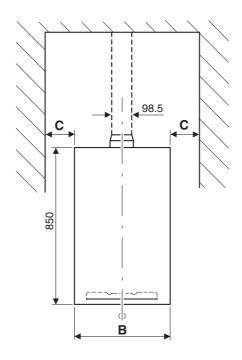


Fig. 2 Flat roof



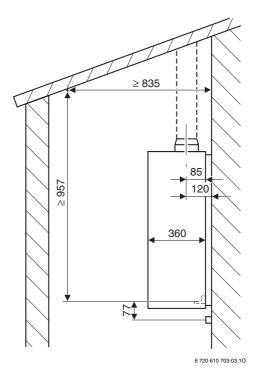


Fig. 3 Inclined roof

# 3 Examples of installation of vertical flue duct with roof exit

# 3.1 Straight flue ducting without elbows

	L <sub>max</sub>
ZWB 7-29 CC1 ZB 7-28 CS1 ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWB 7-27 HE combi ZB 7-27 HE system ZWBR 7-28 HE plus	6.4 m
ZWBR 11-35 HE plus	

## Table 4

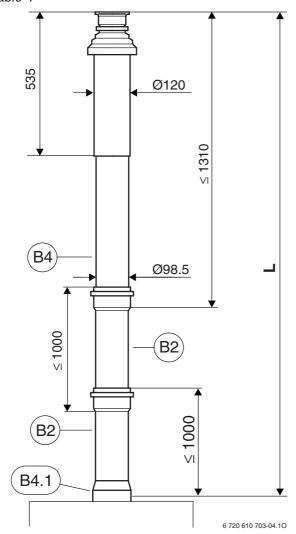


Fig. 4

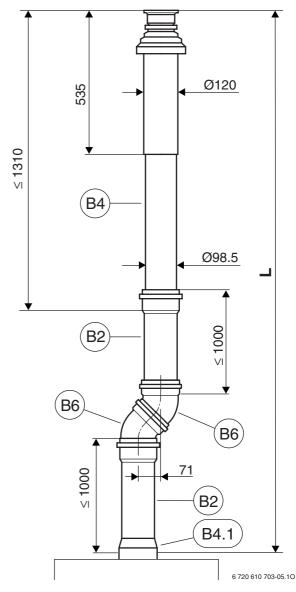
## Key to Fig. 4 and 5:

B2:AZB 804B4:AZB 800B6:AZB 803

# 3.2 Straight flue ducting with two 45°-elbows

	L <sub>max</sub>
ZWB 7-29 CC1 ZB 7-28 CS1 ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWB 7-27 HE combi ZB 7-27 HE system ZWBR 7-28 HE plus ZWBR 11-35 HE plus	4.4 m

Table 5



5

Fig. 5

# 3.3 Straight flue ducting with two 90°-elbows

	L <sub>max</sub>
ZWB 7-29 CC1 ZB 7-28 CS1 ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWB 7-27 HE combi ZB 7-27 HE system ZWBR 7-28 HE plus ZWBR 11-35 HE plus	2.4 m

Table 6

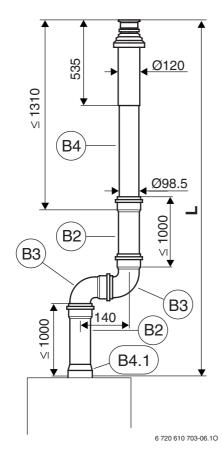


Fig. 6
Key to Fig. 6, 7 and 8:

B2: AZB 804 B3: AZB 802 B4: AZB 800

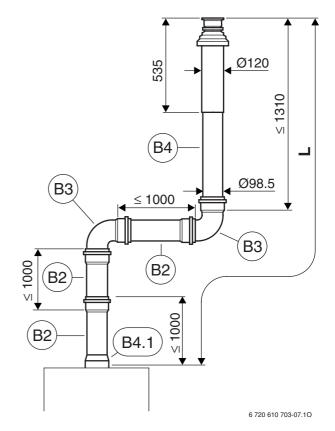


Fig. 7

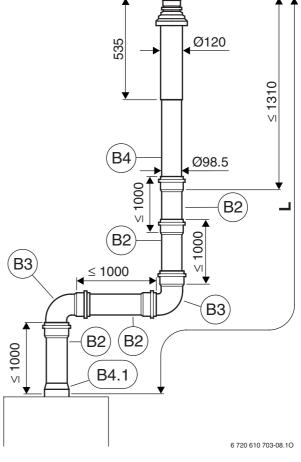


Fig. 8

# 3.4 Flue ducting with more than two elbows

The equivalent pipe length,  $L_{\rm e}$ , is calculated from the sum of the straight lengths of the horizontal and vertical flue ducting ( $L_{\rm horiz}$ ,  $L_{\rm vert}$ ) and the equivalent lengths of the elbows. The equivalent length of every elbow fitted must be included.

The overall equivalent pipe length must be less than the maximum equivalent pipe length:  $L_e \le L_{e,max}$ .

For vertical flue ducting the following equivalent lengths apply:

Vertical flue ducting		Equivalent lengths of additional elbows	
Boiler	L <sub>e,max</sub> [m]	90° [m]	15- 45° [ <b>m</b> ]
ZWB 7-29 CC1 ZB 7-28 CS1 ZSBR 7-28 ICS1 ZWBR 8-30 ICC2 ZBR 8-35 ICS1 ZWBR 11-37 ICC2 ZWB 7-27 HE combi ZB 7-27 HE system ZWBR 7-28 HE plus ZWBR 11-35 HE plus	6.4	2	1

Table 7 Pipe lengths

Le.max: maximum equivalent overall pipe length

### **Example:**

For a vertical flue system with a vertical length of 4 m and two 45°-elbows, the equivalent pipe length is calculated as follows:

	Length/ Number		Sectional equivalent length		Total
Straight length L <sub>vert</sub>	4 m	х	1	=	4 m
Straight length L <sub>horiz</sub>	0 m	х	1	=	0 m
Elbow 90°	0	X	2 m	=	0 m
Elbow 45°	2	X	1 m	=	2 m
	Equivalent pipe length L <sub>e</sub>				6 m
	Maximum equivalent overall pipe length L <sub>e,max</sub>				6.4 m
	$L_e \le L_{e,max}$				o.k.

Table 8

At 6 m, the equivalent pipe length is shorter than the maximum equivalent overall length of 6.4 m. This flue system is therefore acceptable.

#### **Example:**

For a vertical flue system with a vertical length of 2 m, a horizontal length of 0.4 m and two 90°-elbow, the equivalent pipe length is calculated as follows:

	Length/ Number		Sectional equivalent length		Total
Straight length L <sub>vert</sub>	2 m	х	1	=	2 m
Straight length L <sub>horiz</sub>	0.4 m	х	1	=	0.4 m
Elbow 90°	2	Х	2 m	=	4 m
Elbow 45°	0	Х	1 m	=	0 m
	Equivalent pipe length L <sub>e</sub>			6.4 m	
	Maximum equivalent overall pipe length L <sub>e,max</sub>				6.4 m
	$L_e \le L_{e,max}$			o.k.	

Table 9

At 6.4 m, the equivalent pipe length is equal the maximum equivalent overall length of 6.4 m. This flue system is therefore acceptable (borderline case).

## 4 Mounting

## 4.1 Notes on fitting

- The vertical flue duct AZB 800 can be extended at any point between the heat exchanger and the flue terminal assembly using the flue duct kits AZB 802, 803 or 804.
- For details of the maximum permissible flue pipe length, refer to the installation examples starting on page 5.
- The horizontal section of the vertical flue section should be fitted should be fitted with an upward incline of 3% (3 cm per metre) in the direction of flow of the flue gases.
- In damp rooms, the air pipe should be insulated.

## 4.2 Roof-exit clearances

### 4.2.1 Flat roof

	Combustible building material	Non-combustible building material
X	≥ 1500 mm	≥ 500 mm

Table 10

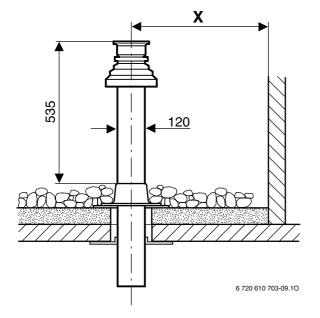


Fig. 9

#### 4.2.2 Inclined roof

A	≥ 400 mm, in areas with frequent heavy snow falls ≥ 500 mm
α	$\leq$ 60°, in areas with frequent heavy snow falls $\leq$ 50°

Table 11

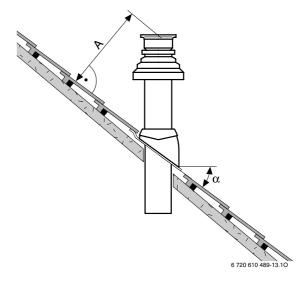


Fig. 10

## 4.3 Fitting the flue ducting

▶ Determine the length L<sub>V</sub> of the air pipe (refer to fig 4 - fig. 8).

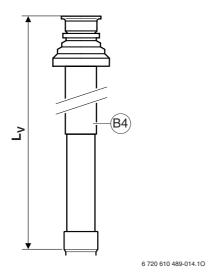


Fig. 11 **B4:** AZB 800

- ► Cut off the air pipe at a right angle, deburr the cut edges and clean.
- ▶ Determine the length L<sub>A</sub> = L<sub>V</sub> +20 mm of the flue pipe.

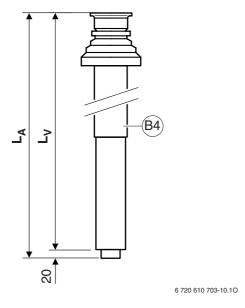
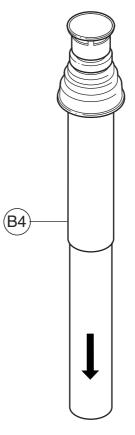
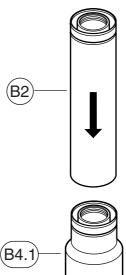


Fig. 12 **B4**: AZB 800

- ► Cut off the flue pipe at a right angle, deburr the cut edges and clean.
- ► Lightly grease the seals on the sleeves with a solventfree grease (e. g. Vaseline).

► Slide the flue gas accessories, lightly twisting, into each other to the stop in the sleeve.





6 720 610 703-11.10

9

Fig. 13

**B2:** AZB 804 **B4:** AZB 800



Worcester Heat Systems Ltd. Cotswold Way Warndon Worcester WR4 9SW Great Britain

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