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FLUE TERMINAL GUARD:

TOWER FLUE COMPONENTS
VALE RISE
TONBRIDGE
TN9 1TB
01732 351684
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STORE THE APPLIANCE IN A DRY AREA
PRIOR TO INSTALLATION.

LIFTING AND CARRYING PRECAUTIONS:

- Lift only a manageable weight, or ask for help.
- When lifting the boiler, bend the knees, and keep the back straight and feet apart.
- Do not lift and twist at the same time.
- Lift and carry the boiler close to the body
- Wear protective clothing and gloves to protect from any sharp edges

INSTALLATION & SERVICING INSTRUCTIONS

PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

THESE INSTRUCTIONS ARE APPLICABLE TO THE WORCESTER, BOSCH GROUP APPLIANCE MODEL(S) STATED ON THE FRONT COVER OF THIS MANUAL ONLY AND MUST NOT BE USED WITH ANY OTHER MAKE OR MODEL OF APPLIANCE.

THE INSTRUCTIONS APPLY IN THE UK/IE ONLY AND MUST BE FOLLOWED EXCEPT FOR ANY STATUTORY OBLIGATION.

THIS APPLIANCE MUST BE INSTALLED BY A CORGI REGISTERED, COMPETENT PERSON. FAILURE TO INSTALL CORRECTLY COULD LEAD TO PROSECUTION.

IF YOU ARE IN **ANY DOUBT** CONTACT WORCESTER, BOSCH GROUP TECHNICAL HELPLINE.

DISTANCE LEARNING AND TRAINING COURSES ARE AVAILABLE FROM WORCESTER BOSCH.

PLEASE LEAVE THESE INSTRUCTIONS, WITH THE COMPLETED BENCHMARK LOG BOOK OR A CERTIFICATE CONFIRMING COMPLIANCE WITH IS 813 (EIRE ONLY) AND THE USER GUIDE WITH THE USER OR AT THE GAS METER AFTER INSTALLATION OR SERVICING.

ABBREVIATIONS USED IN THIS MANUAL:

Ø Diameter
NG Natural Gas
LPG Liquid Petroleum Gas
CH Central Heating
DHW Domestic Hot Water
IP Ingress Protection
SEDBUK Seasonal Efficiency of Domestic Boilers in the United Kingdom

SYMBOLS USED IN THIS MANUAL:



Domestic hot water



Central heating



Cold water main supply



Electricity supply



Gas supply



Time clock CH only



Programmer/timer



Room thermostat



Wait time period

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SAFETY &
REGULATIONS

APPLIANCE
INFORMATION

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FAULT FINDING
& DIAGRAMS

SAFETY PRECAUTIONS

IF YOU SMELL GAS:

- ✗ **DON'T** SMOKE OR STRIKE MATCHES
- ✗ **DON'T** TURN ELECTRICAL SWITCHES ON OR OFF
- ✓ **DO** PUT OUT NAKED FLAMES
- ✓ **DO** OPEN DOORS AND WINDOWS
- ✓ **DO** KEEP PEOPLE AWAY FROM THE AREA AFFECTED
- ✓ **DO** TURN OFF THE CONTROL VALVE AT THE METER
- ✓ TELEPHONE THE NATIONAL GAS EMERGENCY SERVICE ON 0800 111999



A Benchmark Checklist is provided at the back of this manual by the manufacturer for the installer to complete. This will include their **CORGI** registration number to confirm that the boiler has been installed, commissioned and serviced according to the manufacturer's instructions.

IMPORTANT: The completed Benchmark Checklist will be required in the event of any warranty work and may be required by the local Building Control Inspector.

HEALTH & SAFETY

The appliance contains no asbestos and no substances have been used in the construction process that contravene the COSHH Regulations (Control of Substances Hazardous to Health Regulations 1988).

COMBUSTIBLE AND CORROSIVE MATERIALS

Do not store or use any combustible materials (paper, thinners, paints etc.) inside or within the vicinity of the appliance.

Chemically aggressive substances, such as halogenated hydrocarbons containing chlorine or fluorine compounds can corrode the appliance and invalidate any warranty.

FITTING & MODIFICATIONS

Fitting the appliance and any controls to the appliance may only be carried out by a competent engineer in accordance with the Gas Safety (Installation and Use) Regulations 1998.

Flue systems must not be modified in any way other than as described in the fitting instructions. Any misuse or unauthorised modifications to the appliance, flue or associated components and systems could invalidate the warranty. The manufacturer accepts no liability arising from any such actions, excluding statutory rights.

SERVICING

Advise the user to have the system serviced annually by a competent, qualified engineer (such as British Gas or CORGI registered personnel) using approved spares, to help maintain the economy, safety and reliability of the appliance.

IMPORTANT - The service engineer must complete the Service Record in the Benchmark section after each service.

INSTALLATION REGULATIONS

Gas Safety (Installation & Use) Regulations: All gas appliances must be installed by a competent person in accordance with the above regulations. Failure to install appliances correctly could lead to prosecution.

The appliance must be installed in accordance with, and comply to, the current: Gas Safety Regulations, IEE Regulations, Building Regulations, Building Standards (Scotland) (Consolidation), Building Regulations (Northern Ireland), local water by-laws, Health & Safety Document 635 (The Electricity at Work Regulations 1989) and any other local requirements.

British Standards:

The relevant British Standards should be followed, including:

BS7074:1 : Code of practice for domestic and hot water supply

BS6891 : Installation of low pressure gas pipework up to 28mm (R1)

BS5546 : Installation of gas hot water supplies for domestic purposes

EN:12828 : Central heating for domestic premises

BS5440:1 : Flues and ventilation for gas appliances of rated heating not exceeding 70kW (net) : Flues

BS5440:2 : Flues and ventilation for gas appliances of rated heating not exceeding 70kW (net) : Air Supply

BS7593 : Treatment of water in domestic hot water central heating systems

BS 6798 : Installation of gas fired boilers of rated input up to 70kW (net)

Where no specific instruction is given, reference should be made to the relevant British Standard codes of Practice.

L.P.G. Installation:

An appliance using L.P.G. must not be installed in a room or internal space below ground level unless one side of the building is open to the ground.

Timber framed buildings:

Where the boiler is to be fitted to a timber framed building the guidelines laid down in BS5440: Part 1 and IGE "Gas Installations in Timber Frame Buildings" should be adhered to.

Potable water:

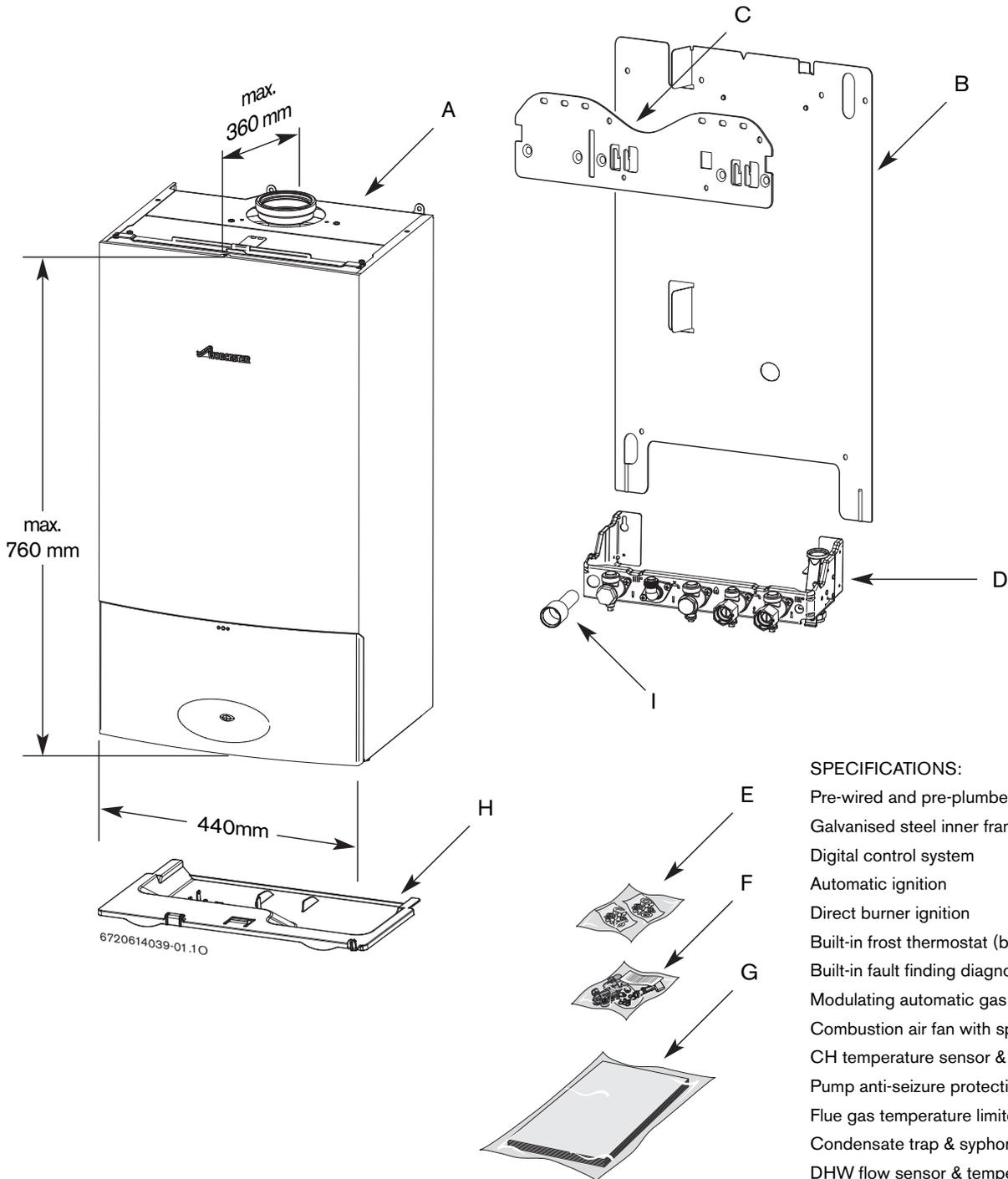
All seals, joints and compounds (including flux and solder) and components used as part of the secondary domestic water system must be approved by WRAS.

IMPORTANT: ARTIFICIALLY SOFTENED WATER MUST NOT BE USED TO FILL THE CENTRAL HEATING SYSTEM

GENERAL INFORMATION

STANDARD PACKAGE:

- A - Wall hung gas fired condensing combi boiler for central heating and domestic hot water
- B - Wall mounting plate
- C - Hanging bracket
- D - Pre-plumbing manifold
- E - Hardware pack
- F - Charging Link Assembly
- G - Literature pack
- H - Bottom panel
- I - Trap / Syphon Outlet Connection (22 mm Plastic Pipe)



SPECIFICATIONS:

- Pre-wired and pre-plumbed
- Galvanised steel inner frame
- Digital control system
- Automatic ignition
- Direct burner ignition
- Built-in frost thermostat (boiler protection)
- Built-in fault finding diagnostics
- Modulating automatic gas valve
- Combustion air fan with speed regulator
- CH temperature sensor & control
- Pump anti-seizure protection
- Flue gas temperature limiter
- Condensate trap & syphon
- DHW flow sensor & temperature control
- Plate type DHW heat exchanger
- Modulating circulating pump

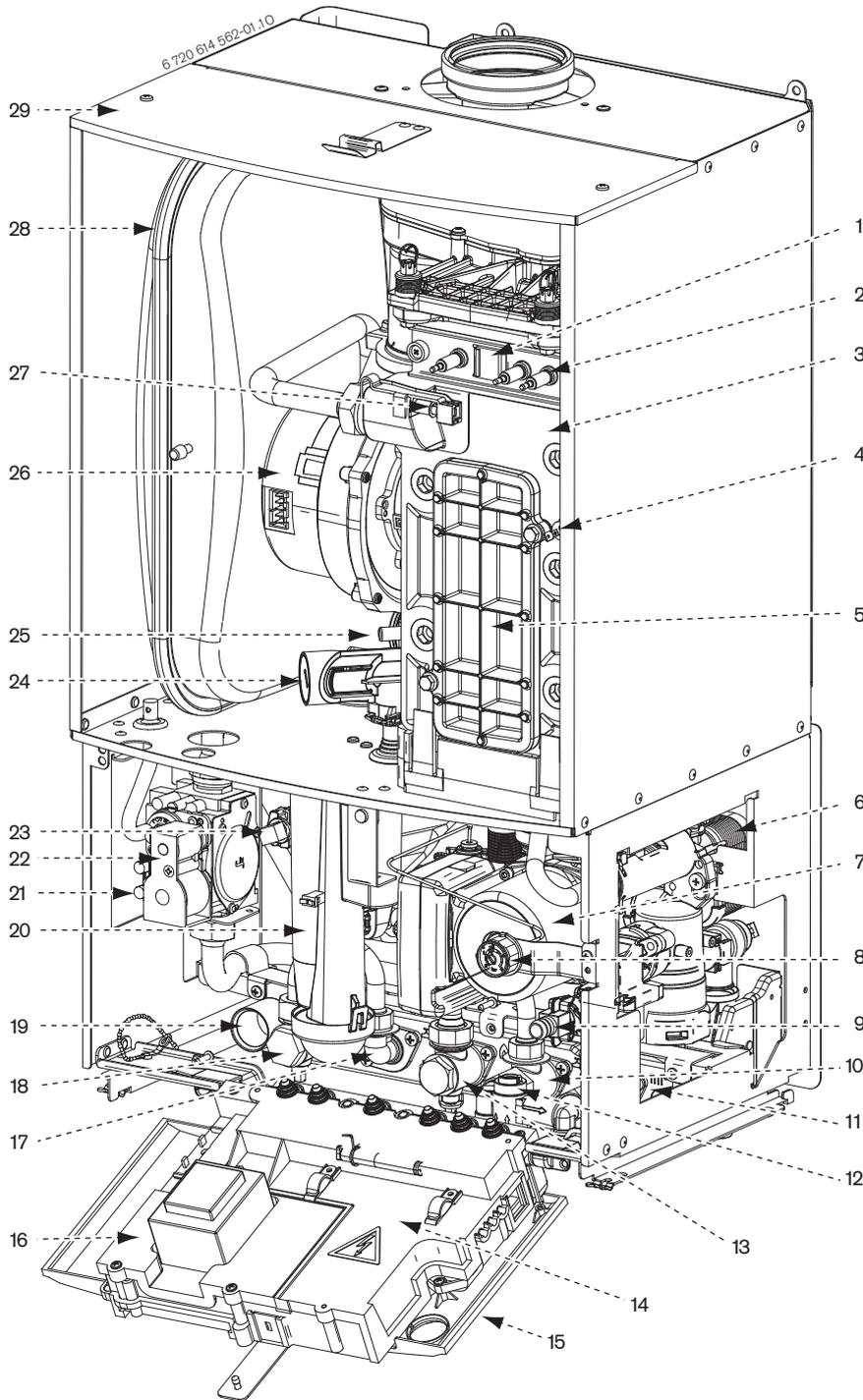
TECHNICAL DATA

APPLIANCE INFORMATION

DESCRIPTION	UNITS	NATURAL GAS				L.P.G.			
		27CDi	30CDi	37CDi	42CDi	27CDi	30CDi	37CDi	42CDi
Domestic hot water									
Min. heat input	kW	8.0	8.0	9.8	9.8	11.5	11.5	14.5	14.5
Max. rated heat output	kW	27.0	32.0	37.0	42.0	27.0	32.0	37.0	42.0
Max. rated heat input	kW	27.0	32.0	37.0	42.0	27.0	32.0	37.0	42.0
Max. mains inlet pressure	bar	10	10	10	10	10	10	10	10
Min. mains inlet pressure (working) for max flow	bar	1.2	1.4	1.6	1.9	1.2	1.4	1.6	1.9
Min. mains inlet pressure (working) for operation	bar	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Domestic Hot Water temperature range	°C	40-60	40-60	40-60	40-60	40-60	40-60	40-60	40-60
Domestic Hot Water specific rate - 30°C rise	l/min	12.9	14.5	16.9	18.2	12.9	14.5	16.9	18.2
Max. Domestic Hot Water flow rate - 40°C rise +/- 15%	l/min	9	11	13	15	9	11	13	15
Central Heating									
Max. rated heat input	kW	27.0	30.9	30.9	30.9	27.0	30.9	30.9	30.9
Max. rated heat output net 40/30°C	kW	28.1	32.1	32.1	32.1	28.1	32.1	32.1	32.1
Max. rated heat output net 50/30°C	kW	27.8	31.8	31.8	31.8	27.8	31.8	31.8	31.8
Max. rated heat output net 80/60°C	kW	26.2	30.0	30.0	30.0	26.2	30.0	30.0	30.0
Min. rated heat output net 40/30°C	kW	8.6	8.6	10.6	10.6	12.4	12.4	15.7	15.7
Min. rated heat output net 50/30°C	kW	8.6	8.6	10.5	10.5	12.3	12.3	15.5	15.5
Min. rated heat output net 80/60°C	kW	7.7	7.7	9.4	9.4	11.0	11.0	13.9	13.9
Min. rated heat input net	kW	8.0	8.0	9.8	9.8	11.5	11.5	14.5	14.5
Max. flow temperature	°C	nom. 90	nom. 90	nom. 90	nom. 90	nom. 90	nom. 90	nom. 90	nom. 90
Max. permissible operating pressure	bar	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
Available pump head at 21°C system temperature rise	m	2	2	2	2	2	2	2	2
Gas flow rate - Max. 10 minutes from lighting									
Natural Gas G20	m ³ /h	2.8	3.4	3.9	4.4	-	-	-	-
Propane Gas (LPG)	kg/h	-	-	-	-	2.1	2.5	2.9	3.3
Flue									
Flue Gas Temp. 80/60°C, rated min. load	°C	68/56	78/58	83/58	87/58	68/56	78/58	83/58	87/58
Flue Gas Temp. 40/30°C, rated min. load	°C	52/33	56/33	60/35	66/35	52/33	56/33	60/35	66/35
CO ₂ level at max. rated heat output	%	9.6	9.6	9.7	9.7	11.5	11.5	11.5	11.5
CO ₂ level at min. rated heat output	%	9.0	9.0	9.1	9.1	10.5	10.5	10.5	10.5
NOx - class		5	5	5	5	5	5	5	5
Condensate									
Max. condensation rate	l/h	2.4	2.7	2.7	2.7	2.4	2.7	2.7	2.7
pH value, approx.		4.8	4.8	4.8	4.8	4.8	4.8	4.8	4.8
Electrical									
Electrical power supply voltage	AC...V	230	230	230	230	230	230	230	230
Frequency	Hz	50	50	50	50	50	50	50	50
Max. power consumption	W	141	150	160	175	141	150	160	175
General Data									
SEDBUK	band	A	A	A	A	A	A	A	A
	%	90.1	90.1	90.1	90.1	90.3	90.1	90.1	90.1
Appliance protection rating	IP	X4D	X4D	X4D	X4D	X4D	X4D	X4D	X4D
Appliance protection rating with mechanical or RF mech. timer fitted	IP	20	20	20	20	20	20	20	20
Permissible ambient temperatures	°C	0-50	0-50	0-50	0-50	0-50	0-50	0-50	0-50
Nominal capacity of appliance	l	3.75	3.75	3.75	3.75	3.75	3.75	3.75	3.75
Noise output level (at DHW inlet pressure 3 bar)	dB(A)	42	44	45	47	42	44	45	47
Total boiler weight (lift weight)	kg	48.5	48.5	48.5	48.5	48.5	48.5	48.5	48.5
Packaged boiler weight	kg	57	57	57	57	57	57	57	57

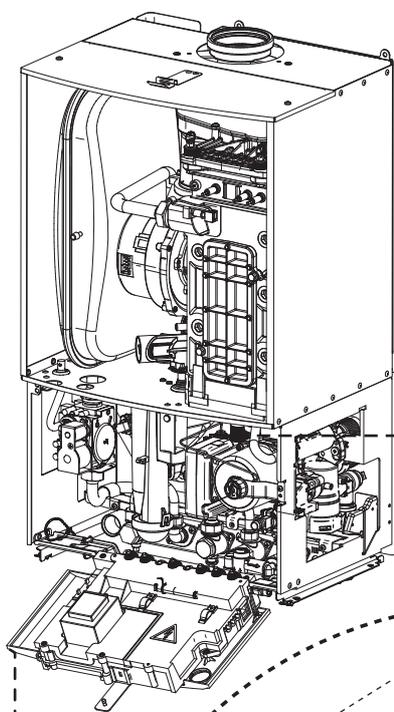
LAYOUT & COMPONENTS

The diagram opposite shows the controls in the servicing position and excludes the outer case.

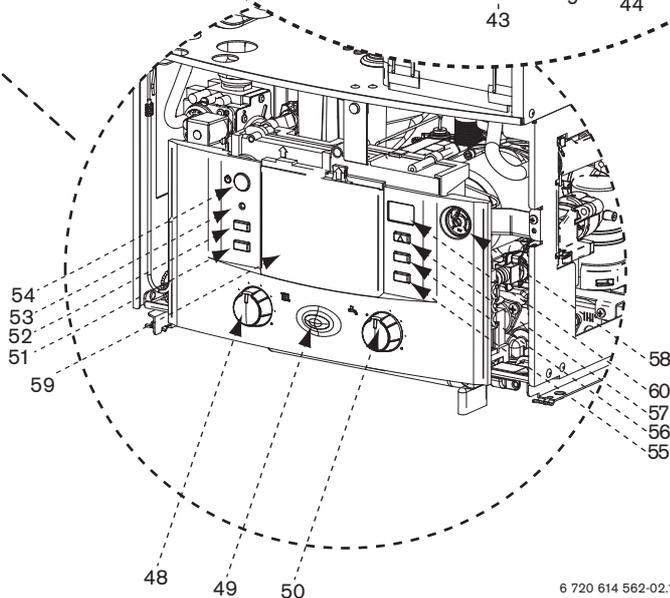
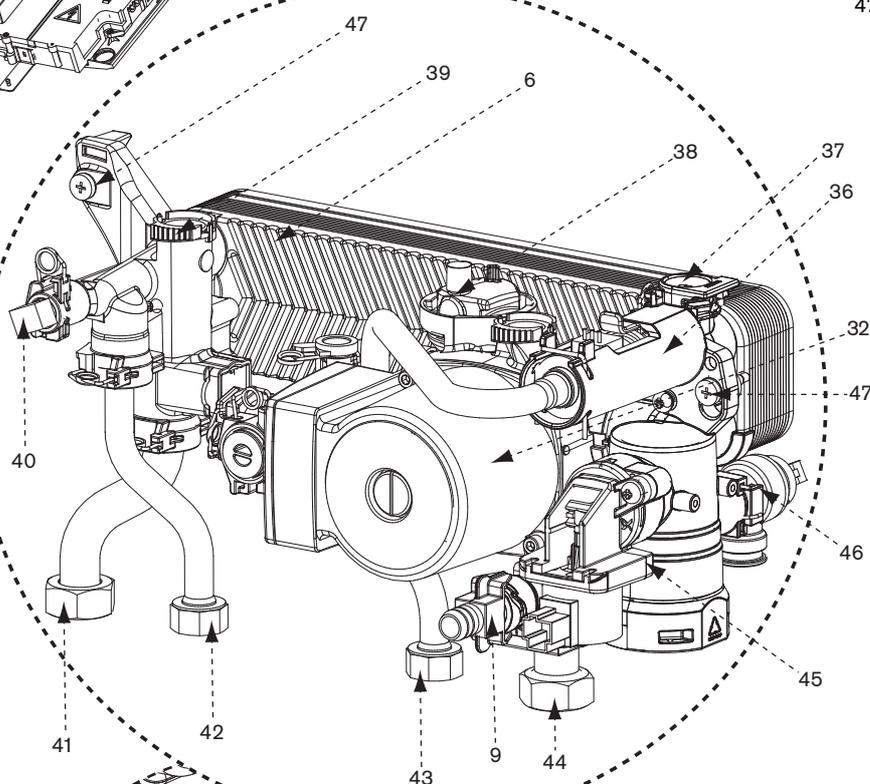


- 1 FLAME VIEWING WINDOW
- 2 IGNITION ELECTRODE AND FLAME SENSE ELECTRODE
- 3 HEAT EXCHANGER
- 4 OVERHEAT THERMOSTAT
- 5 ACCESS POINT FOR CLEANING HEAT EXCHANGER
- 6 PLATE TO PLATE DHW HEAT EXCHANGER
- 7 PUMP
- 8 SYSTEM PRESSURE GAUGE
- 9 DRAIN POINT
- 10 MAINS COLD WATER IN
- 11 CH RETURN
- 12 CHARGING LINK ASSEMBLY
- 13 GAS INLET CONNECTION 22 mm COMPRESSION
- 14 COVER FOR EXTERNAL WIRING CONNECTIONS
- 15 CONTROL PANEL IN SERVICE POSITION
- 16 ACCESS COVER FOR TRANSFORMER & PCB
- 17 DHW OUT
- 18 CH FLOW
- 19 TRAP / SYPHON OUTLET CONNECTION (22 mm PLASTIC PIPE)
- 20 TRAP / SYPHON
- 21 INLET PRESSURE TEST POINT
- 22 GAS VALVE
- 23 DHW TEMPERATURE SENSOR
- 24 AIR / GAS ADJUSTMENT SCREW
- 25 TESTING POINT FOR FAN PRESSURE
- 26 FAN
- 27 PRIMARY SENSOR
- 28 EXPANSION VESSEL
- 29 REMOVABLE TOP CASE PANEL FOR SERVICING

LAYOUT & COMPONENTS



- 6 PLATE TO PLATE DHW HEAT EXCHANGER
- 9 DRAIN POINT
- 32 SYSTEM PUMP
- 36 FLOW TURBINE
- 37 UNUSED PORT
- 38 AUTO AIR VENT
- 39 FLOW CONNECTION FROM BOILER HEAT EXCHANGER
- 40 DHW SENSOR
- 41 CH FLOW CONNECTION TO SERVICE VALVE
- 42 DHW OUT CONNECTION
- 43 COLD WATER IN CONNECTION
- 44 CH RETURN CONNECTION TO SERVICE VALVE
- 45 DIVERTER VALVE
- 46 PRESSURE RELIEF VALVE
- 47 COMPACT HYDRAULIC MOUNTING SCREW (2) TO BOILER



- 48 CH TEMPERATURE CONTROL
- 49 MAINS ON/OFF INDICATOR/DIAGNOSTIC LIGHT (BLUE)
- 50 DHW TEMPERATURE CONTROL
- 51 CENTRAL HEATING BOOST BUTTON
- 52 SERVICE BUTTON
- 53 BURNER ON INDICATOR LIGHT (GREEN)
- 54 MASTER SWITCH ON/OFF
- 55 HOLIDAY BUTTON
- 56 ECO BUTTON
- 57 FAULT RESET BUTTON
- 58 SYSTEM PRESSURE GAUGE
- 59 POSITION FOR OPTIONAL TEXT DISPLAY WITH INTELLIGENT FUNCTIONALITY OR TIMER
- 60 DISPLAY

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IMPORTANT: All the following Pre-Installation sections must be read and requirements met before starting boiler or flue installation.

CAUTION: ISOLATE THE MAINS SUPPLIES BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS.

CLEANING PRIMARY SYSTEMS

IMPORTANT: Debris from the system can damage the boiler and reduce efficiency. Failure to comply with the guidelines for the use of water treatment with the appliance will invalidate the appliance warranty.

BEFORE CLEANING THE SYSTEM:

ENSURE THE SYSTEM AND PIPEWORK IS IN GOOD WORKING ORDER

KEEP THE EXISTING BOILER/ CIRCULATING PUMP WHERE POSSIBLE OR USE A POWER FLUSHING MACHINE TO AID THE CLEANSING PROCEDURE BEFORE INSTALLING A NEW BOILER.

CLEANING THE PRIMARY SYSTEM:

IMPORTANT: ARTIFICIALLY SOFTENED WATER MUST NOT BE USED TO FILL THE CENTRAL HEATING SYSTEM

- Fill the system with cold water and check for leaks.
- Open all drain cocks and drain the system.
- Close drain cocks and add a suitable flushing agent at the correct strength for the system condition in accordance with the manufacturer's instructions.
- Circulate the flushing agent before the boiler is fired up.
- Run the boiler/system at normal operating temperature as directed by the manufacturer of the flushing agent.
- Drain and thoroughly flush the system to remove the flushing agent and debris.

MAINS SUPPLIES

ELECTRIC SUPPLY:

- Supply: 230V - 50Hz
(See Technical Data for IP ratings.)
- Cable: PVC insulated 0.75mm²
(24 x 0.2mm) temperature rated to 90°C.
- External 3A fuse to BS1362.
- The appliance must be earthed.
- All pipes to the boiler must be cross-bonded.
- Wiring must comply with IEE wiring regulations and any local regulations which may apply to fixed wiring to a stationary appliance.



GAS SUPPLY:

- Boilers using NG must be connected to a governed meter.
- LPG boilers must be connected to a regulator.
- Installation and connection of the gas supply to the boiler must be in accordance with BS6891.
- Under no circumstances should the size of the gas supply pipe be less than that of the appliance inlet connection.
- The meter or regulator and pipework to the meter must be checked, preferably by the gas supplier, to ensure it is in good working order and can meet the gas flow and pressure requirements in addition to the demand from any other appliance being served. This does not include the pipework from the meter to the boiler.
- For olive connections we recommend using gas pipes with minimum 0.9 mm wall thickness.



WATER SUPPLY:

Water Mains Pressure:

- Minimum mains water pressure 1.5 up to 2.5 bar (see technical data on page 6) for maximum performance.
- Maximum mains fed water pressure 10 bar. If necessary, fit a pressure reducing valve.

IMPORTANT: Non-return, back flow prevention devices (including those associated with water meters) fitted to the mains water supply can cause a pressure build up which could damage the boiler and other household appliances.

- Where the mains water supply has a non-return, back flow prevention valve fitted, a mini expansion vessel (A) must be connected to the mains water inlet pipe (B) between the non-return valve (C) and the boiler (D) as shown opposite.

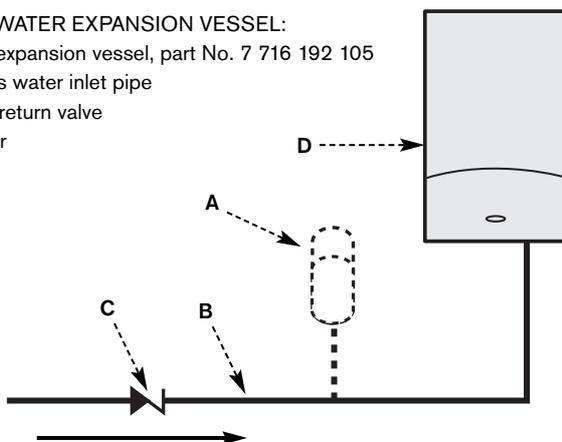
Use in hard water areas:

Normally there is no need for water treatment to prevent scale formation as the maximum temperature of the DHW heat exchanger is limited by the electronic control circuit.

In areas where the temporary water hardness exceeds 200 ppm, consideration may need to be given to the fitting of a scale prevention device. In such circumstances, the advice of the local water authority should be sought.

MAINS WATER EXPANSION VESSEL:

- A - Mini expansion vessel, part No. 7 716 192 105
- B - Mains water inlet pipe
- C - Non-return valve
- D - Boiler



PLASTIC PIPEWORK:

- Any plastic pipework must have a polymeric barrier with 600 mm (minimum) length of copper pipe connected to the boiler.
- Plastic pipework used for underfloor heating must be correctly controlled with a thermostatic blending valve limiting the temperature of the circuits to approx. 50°C. The pipework from the boiler to the blending valve must be in copper or steel (protected from corrosion).

CONNECTIONS/VALVES:

- All system connections, taps and mixing valves must be capable of sustaining a pressure up to 3 bar.
- Radiator valves should conform to BS2767:10.
- All other valves should conform to BS1010.
- On new installations, or extensions to existing systems where a radiator previously did not exist, each radiator should be fitted with a TRV, except the one fitted in the same room/area as the room thermostat.
- On boiler only replacement jobs, it is recommended, (but not mandatory,) to fit a TRV on each radiator. It is, however, a requirement, for energy conservation purposes, to recommend to the customer that a TRV is fitted to each radiator, except the one fitted in the same room/area as the room thermostat.
- An automatic bypass may be required, (downstream of the pump), in order to maintain the minimum flow-rate through the appliance.
- A drain cock is required at the lowest point on the system.
- An air vent is required at the highest point on the system.

SHOWERS/BIDETS

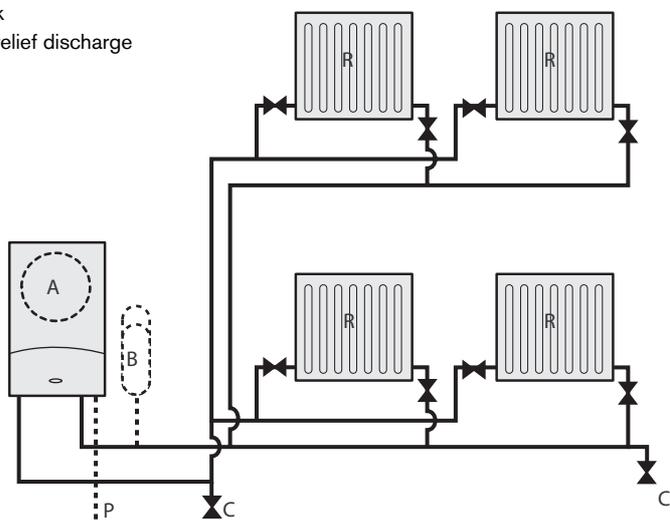
- If a shower head can be immersed in water or comes closer than 25 mm from the top edge of a bath or shower tray spill over level then an anti-siphon device must be fitted to the shower hose.
- Bidets with direct hot & cold mains water can be used (with the approval of the local water authority) and must be the over rim flushing type with shrouded outlets to prevent the fitting of hand held sprays.

SEALED PRIMARY SYSTEM:

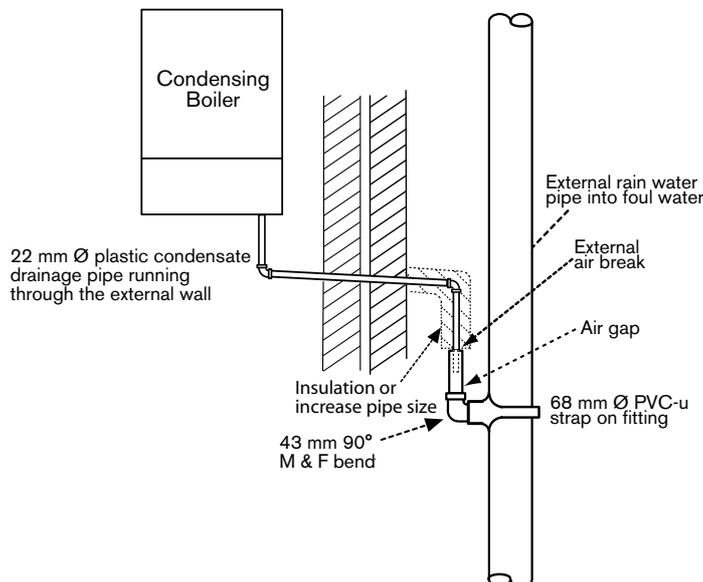
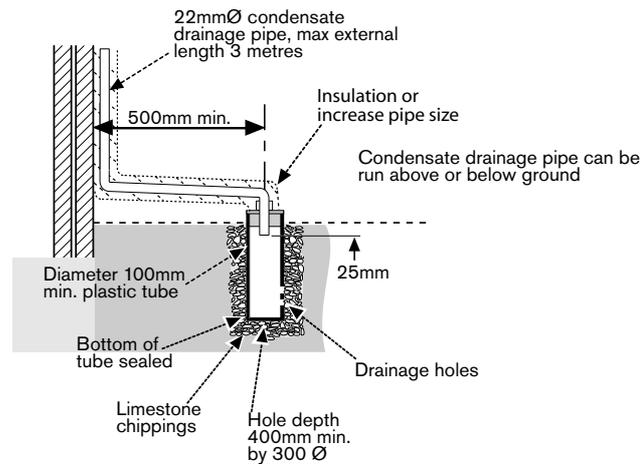
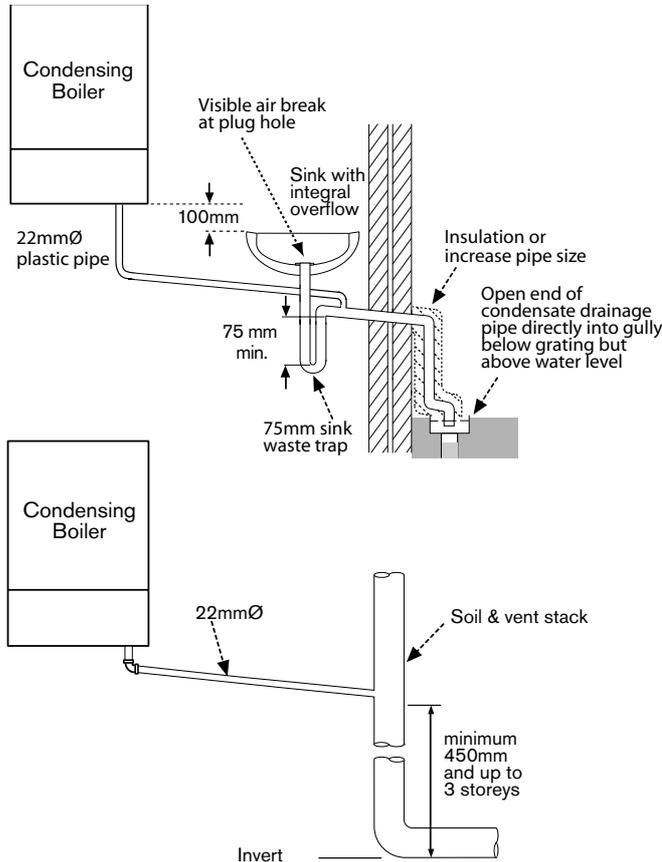
- The CH sealed system must be filled using the built-in filling link (see page 23).
- Where the system volume is more than 100 litres or exceeds 2.65 bar at maximum heating temperature an extra expansion vessel (B) must be fitted as close as possible to the appliance in the central heating return.
- Pressurise the extra expansion vessel (B) to the same figure as the expansion vessel built into the appliance.
- **Do not use galvanised pipes or radiators.**

TYPICAL SEALED SYSTEM

- A - Appliance expansion vessel
– central heating
- B - Extra expansion vessel
– central heating return
- C - Drain cock
- P - Pressure relief discharge
- R - Radiators



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IMPORTANT:

- Ensure there are no blockages in the pipe run
- Care should be taken when siting a soak-away to avoid obstructing existing services
- Condensate waste must not be terminated into a septic tank or cesspit

CONDENSATE PIPEWORK:

- The condensate pipe must be a minimum of 22 mm Ø plastic pipe.
- The condensate pipework must fall at least 50 mm per metre towards the outlet and should take the shortest practicable route.
- The pipework must follow one of the options shown opposite.
- Wherever possible the condensate discharge pipe work should be routed and terminated internally. Should this not be possible, and the only available route is external, the following conditions should be observed:

External pipe work

- Pipe work length should be kept to a minimum and the route as vertical as possible.
- Where pipe work is subjected to extreme cold or wind chill, a weather proof insulation should be used.
- Alternatively the condensate pipework could be increased to a minimum diameter of 32 mm without the requirement to insulate.

Condensate soakaway

The condensate drainage pipe may be run above or below the ground to the soakaway. The example shown opposite runs above ground level.

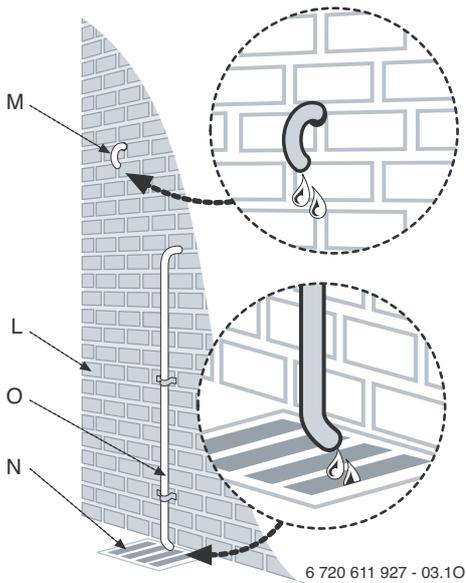
The soakaway must use a 100mm diameter plastic tube with two rows of three 12 mm holes on 25 mm centres and 50 mm from the bottom of the tube. The holes must face away from the house.

The tube must be surrounded by at least 100 mm of limestone chippings to a depth of 400mm.

Fitting an external air break

Use the situation opposite when a rain water down pipe is used to dispose of condensate and the down pipe goes directly into an existing sewer that carries both rainwater and foul water.

An air break must be installed in the 32/43 mm pipework, between the boiler condensate outlet and the drainpipe, outside the property, to avoid flooding during adverse weather conditions.



PRESSURE RELIEF PIPEWORK

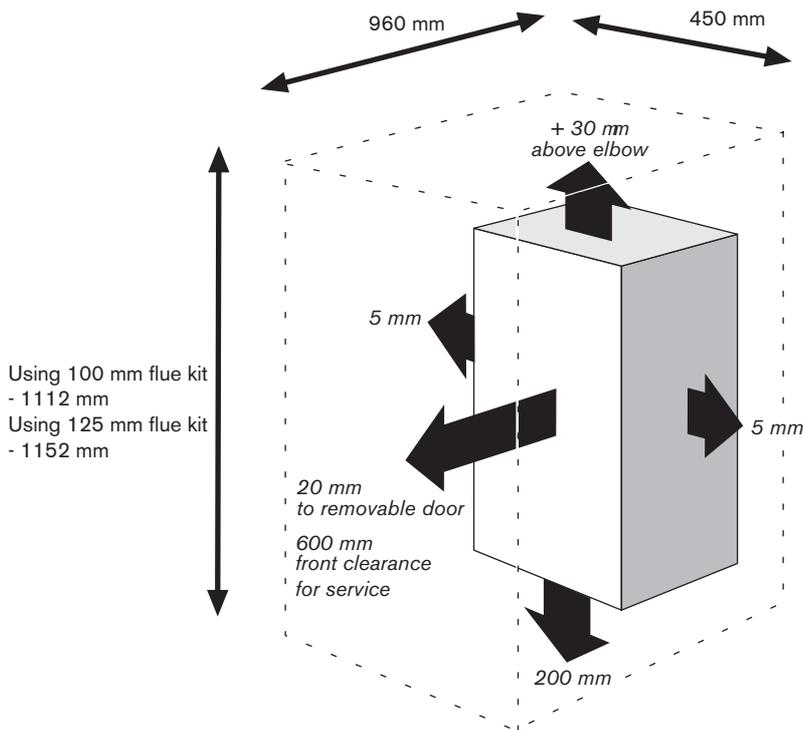
IMPORTANT: The pressure relief valve is a safety device for the boiler and if activated may discharge boiling water or steam through the relief valve drain pipe. Care should be taken when siting the outlet pipe so that it does not cause an obstruction or discharge above a window, entrance or other public access where it could cause a hazard.

- The pressure relief drain pipe (M,O) from the boiler should be at least 15 mm diameter copper pipe and run downwards away from any electrics or other hazard, preferably to an external drain (N) or soakaway.
- Pipe (M) should be finished with a partial bend, near the outlet to face the external wall (L), as shown, to help prevent freezing.
- Use waterproof pipe insulation in exposed positions and for external pipework.

PRE-
INSTALLATION

SERVICING CLEARANCES

PRE-INSTALLATION



BOILER LOCATION & CLEARANCES

This boiler is only suitable for installing internally within a property at a suitable location onto a fixed, rigid non-combustible surface at least the same size as the boiler and capable of supporting the boiler weight.

COMPARTMENTS:

Follow the requirements of BS6798 and BS5440 Part 2 and note:

- Minimum clearances must be maintained
- An access door is required to install, service and maintain the boiler and any ancillary equipment.
- If an airing cupboard is adapted to house a boiler, then the airing spaces must be separated from the boiler compartment by a non-combustible partition. The partition may be perforated, if required, by holes not exceeding 13mm in diameter.
- If the appliance is fitted into a cupboard or a compartment is built around the appliance after installation, then the compartment must be built from or lined with a non-combustible material.

BOILER CLEARANCES:

The diagram opposite shows the minimum space required to install and service the boiler.

VENTILATION

This is a room sealed appliance and does not require any air for combustion from inside the property.

The requirements of BS 6798 and BS 5440 regarding ventilation do not apply, with the CDi Combi boiler. There is no need for ventilation openings to be provided in the compartment because of the low heat loss from the appliance casing, if the clearances shown are maintained.

Do not operate the appliance if the flue terminal fitted on the outside wall or roof is obstructed or damaged.

BATHROOMS:

If the boiler is fitted in a bathroom, shower room or swimming pool area, supplementary bonding is required as per IEE regulations and BS7671

A boiler fitted with a non-mechanical timer or with no timer can be installed in zone 2 or outside the shaded area .

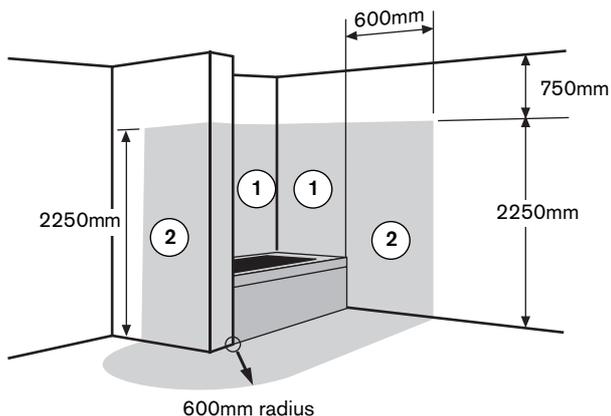
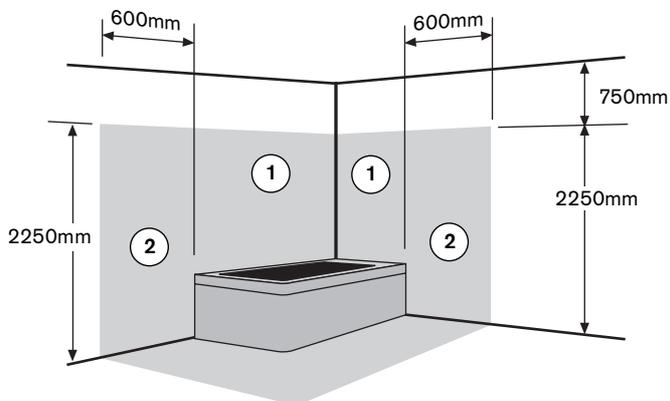
A boiler with a mechanical timer or RF mechanical timer with room thermostat must only be installed outside the shaded area.

Additional RCD (Residual Current Device) protection may be required.

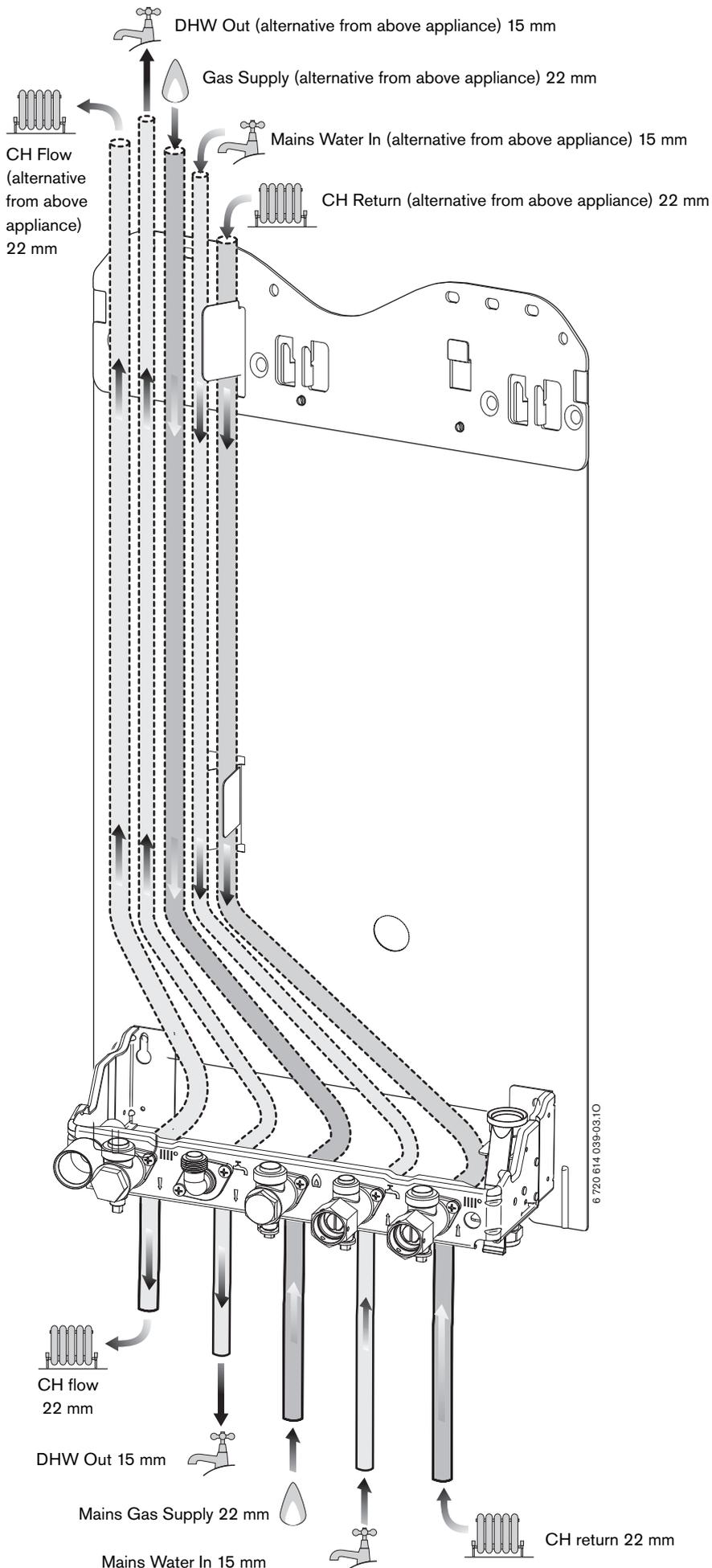
See the latest IEE wiring regulations.

IMPORTANT: any switch or appliance control using mains electricity must not be able to be touched by a person using the bath or shower.
Electrical switches, fused spur and socket outlets must not be situated in the bathroom.

BATHROOM INSTALLATIONS



PLUMBING MANIFOLD



CONNECTIONS:

Heating System: 22 mm compression fittings
 DHW: 15 mm compression fittings
 Gas: 22 mm compression fittings

Use the fittings supplied in the Hardware pack.

PREPLUMBING

With the plumbing manifold installed, pipework can be installed to the valves on the manifold.

The system can be filled (without the boiler being connected) using the charging link assembly (see page 21).

The valves can be closed enabling the DHW and CH systems to be tested. The boiler can be installed at later date.

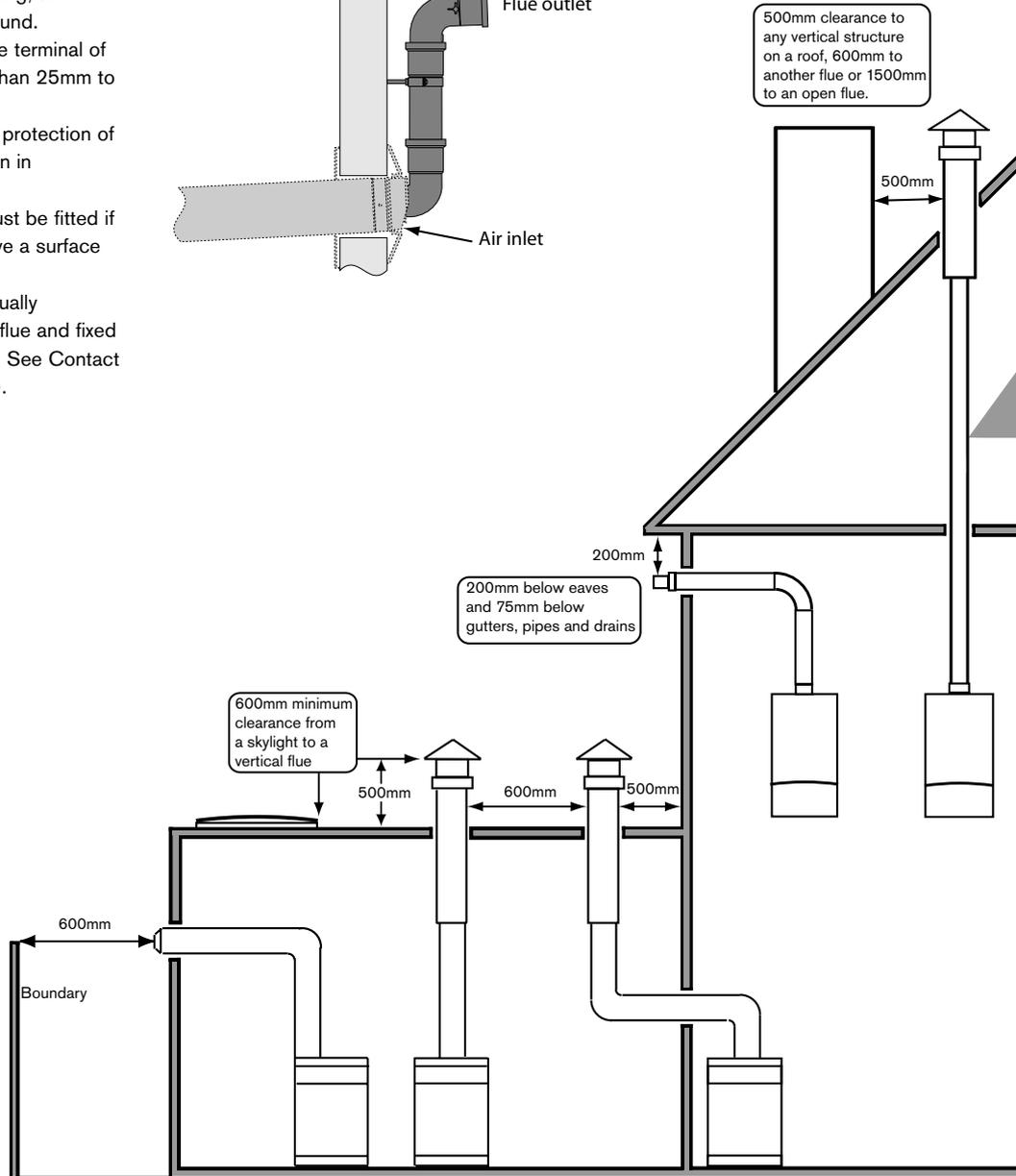
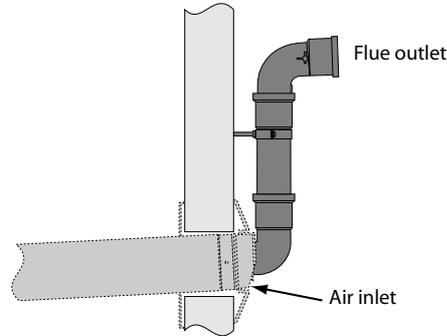
RUNNING PIPES BEHIND THE BOILER

If the boiler pipes are to be run behind the appliance ensure that the pipes pass close to the wall as shown in the diagram opposite, and within the pipe guide.

PRE-
INSTALLATION

- The flue must be fitted and terminated in accordance with the recommendations of BS5440 : Part 1.
- The flue must not cause an obstruction.
- Discharge and any noise from the flue outlet must not cause a nuisance.
- Flue gases have a tendency to plume and in certain weather conditions a white plume of condensation will be discharged from the flue outlet. Where this could be a nuisance, for example, near security lighting, an alternate position should be found.
- The air inlet/outlet duct and the terminal of the boiler must not be closer than 25mm to any combustible material. Detailed recommendations on protection of combustible materials are given in BS 5440:1
- A protective terminal guard must be fitted if the terminal is 2m or less above a surface to which people have access. The guard must be spaced equally (minimum 50 mm) around the flue and fixed to the wall with plated screws. See Contact Information (inside front cover).

If plume management is utilised, the clearance from the flue air inlet to any opening can be decreased to 150mm in all cases, as long as the clearance from the flue outlet to any opening and is maintained as shown on this diagram



600mm distance to a boundary, unless it will cause a nuisance. BS 5440: Part 1 recommends that care is taken when siting terminals in relation to boundaries

Deduct one metre off the total flue length for every 45° bend used
Deduct two metres off the total flue length for every 90° bend used

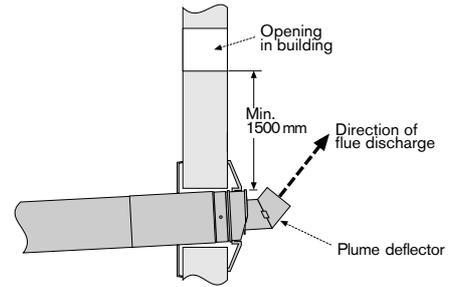
The flue turret has a built-in angle of 3° to ensure that the condensate flows back to the boiler for safe disposal via the condensate waste pipe. All horizontal flue sections must rise by 3° or at least 52mm for each metre away from the boiler to ensure condensate flows back into the boiler.

Vertical flue clearance 500mm to non-combustible building material, and 1,500mm clearance to combustible building material

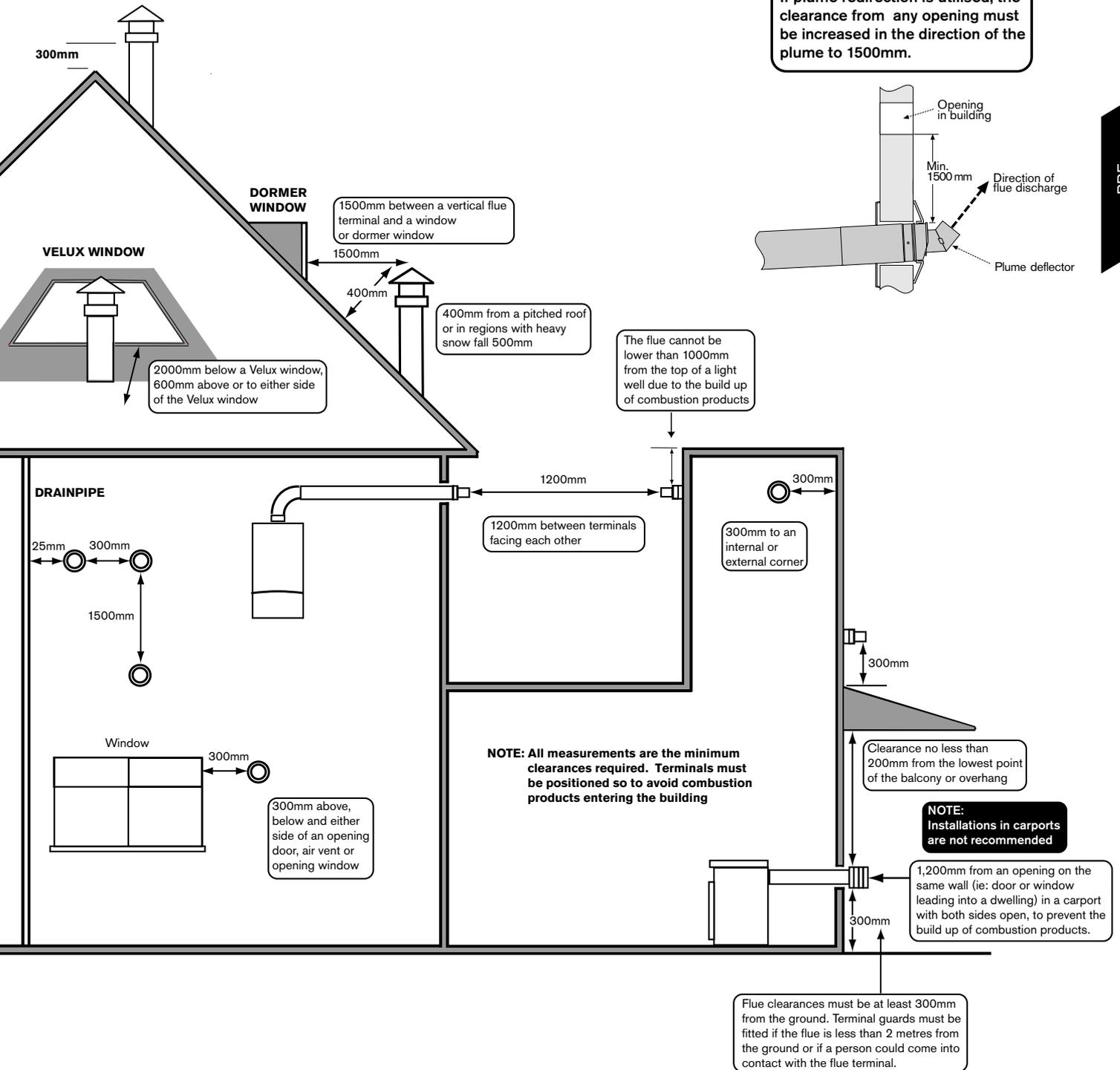
NOTES:

Plume management kits are available for 100mm horizontally terminated flues. Please refer to the installation instructions supplied with the plume management kits.

If plume redirection is utilised, the clearance from any opening must be increased in the direction of the plume to 1500mm.



PRE-INSTALLATION



FLUE OPTIONS

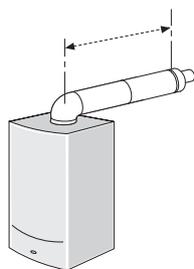
The Greenstar CDi series has the option of two horizontal RSF (60/100 telescopic and 80/125 regular) flue system and two vertical RSF (60/100 or 80/125) regular flue systems: The systems have different maximum flue lengths
 This page shows various fluing options with the straight flue lengths required to achieve the maximum flue length. Note that:

- each 90° bend used is equivalent to 2 metres of straight flue
- each 45° bend used is equivalent to 1 metre of straight flue

NOTE: Plume management kits are available for the 100mm horizontal flue options
 Plume management reduces the effective length of the flue, refer to the manual supplied with the kits for complete installation instructions

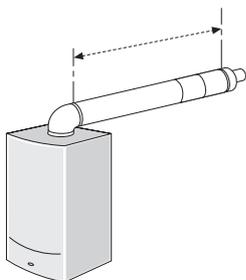
PRE-INSTALLATION

Telescopic horizontal flue assembly



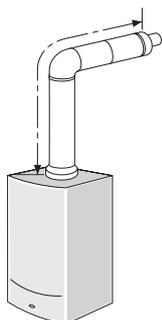
Maximum telescopic flue length		
	100mmØ	125mmØ
27 CDi	570mm	1,070mm
30 CDi	570mm	1,070mm
37 CDi	570mm	1,070mm
42 CDi	570mm	1,070mm

Horizontal flue extension



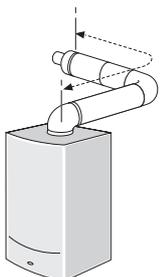
Maximum total flue length		
	100mmØ	125mmØ
27 CDi	10,000mm	23,000mm
30 CDi	7,000mm	16,000mm
37 CDi	5,700mm	17,200mm
42 CDi	2,600mm	12,500mm

High level horizontal flue

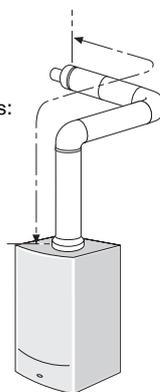


Maximum total flue length		
	100mmØ	125mmØ
27 CDi	10,000mm	23,000mm
30 CDi	7,000mm	16,000mm
37 CDi	5,700mm	17,200mm
42 CDi	2,600mm	12,500mm

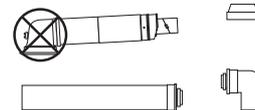
Horizontal flue with 2x90° bends



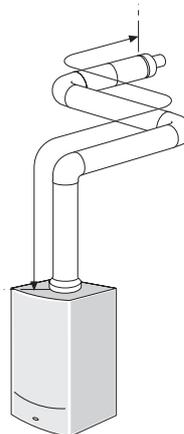
Maximum total flue length		
	100mmØ	125mmØ
27 CDi	8,000mm	21,000mm
30 CDi	5,000mm	14,000mm
37 CDi	3,700mm	15,200mm
42 CDi	N/A	10,500mm



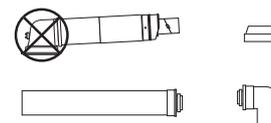
High level horizontal flue with 2x90° bends



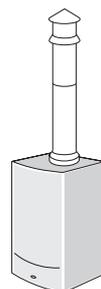
Maximum total flue length		
	100mmØ	125mmØ
27 CDi	8,000mm	21,000mm
30 CDi	5,000mm	14,000mm
37 CDi	3,700mm	15,200mm
42 CDi	N/A	10,500mm



High level horizontal flue with 3x90° bends



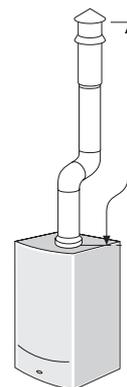
Maximum total flue length		
	100mm,Ø	125mmØ
27 CDi	6,000mm	19,000mm
30 CDi	3,000mm	12,000mm
37 CDi	N/A	13,200mm
42 CDi	N/A	8,500mm



Vertical balanced flue assembly

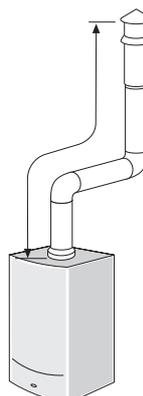
Maximum total flue length		
	100mmØ	125mmØ
27 CDi	11,500mm	23,000mm
30 CDi	8,000mm	16,000mm
37 CDi	8,600mm	18,400mm
42 CDi	4,900mm	16,000mm

Vertical balanced flue system with 2x45° bends



Maximum total flue length		
	100mm,Ø	125mmØ
27 CDi	9,500mm	21,000mm
30 CDi	6,000mm	14,000mm
37 CDi	6,600mm	16,400mm
42 CDi	2,900mm	14,000mm

Vertical balanced flue with 2x90° bends



Maximum total flue length		
	100mmØ	125mmØ
27 CDi	7,500mm	19,000mm
30 CDi	4,000mm	12,000mm
37 CDi	4,600mm	14,400mm
42 CDi	N/A	12,000mm

UNPACKING WALL FRAME

AND ANCILLARY ITEMS

IMPORTANT: All the previous Pre-Installation sections must be read and requirements met before starting boiler or flue installation.

LIFTING AND CARRYING PRECAUTIONS:

- Lift only a manageable weight, or ask for help.
- When lifting the boiler, bend the knees, and keep the back straight and feet apart.
- Do not lift and twist at the same time.
- Lift and carry the boiler close to the body.
- Wear protective clothing and gloves to protect from any sharp edges.

- A - Carton
- B - Wall mounting plate
- C - Hanging bracket
- D - Pre-plumbing manifold
- E - Hardware pack
- F - Charging Link Assembly
- G - Literature pack
- H - Bottom panel
- I - Trap / Syphon Outlet Connection (22 mm Plastic Pipe)
- J - Upper support (polystyrene)

IMPORTANT HANDLING INSTRUCTIONS

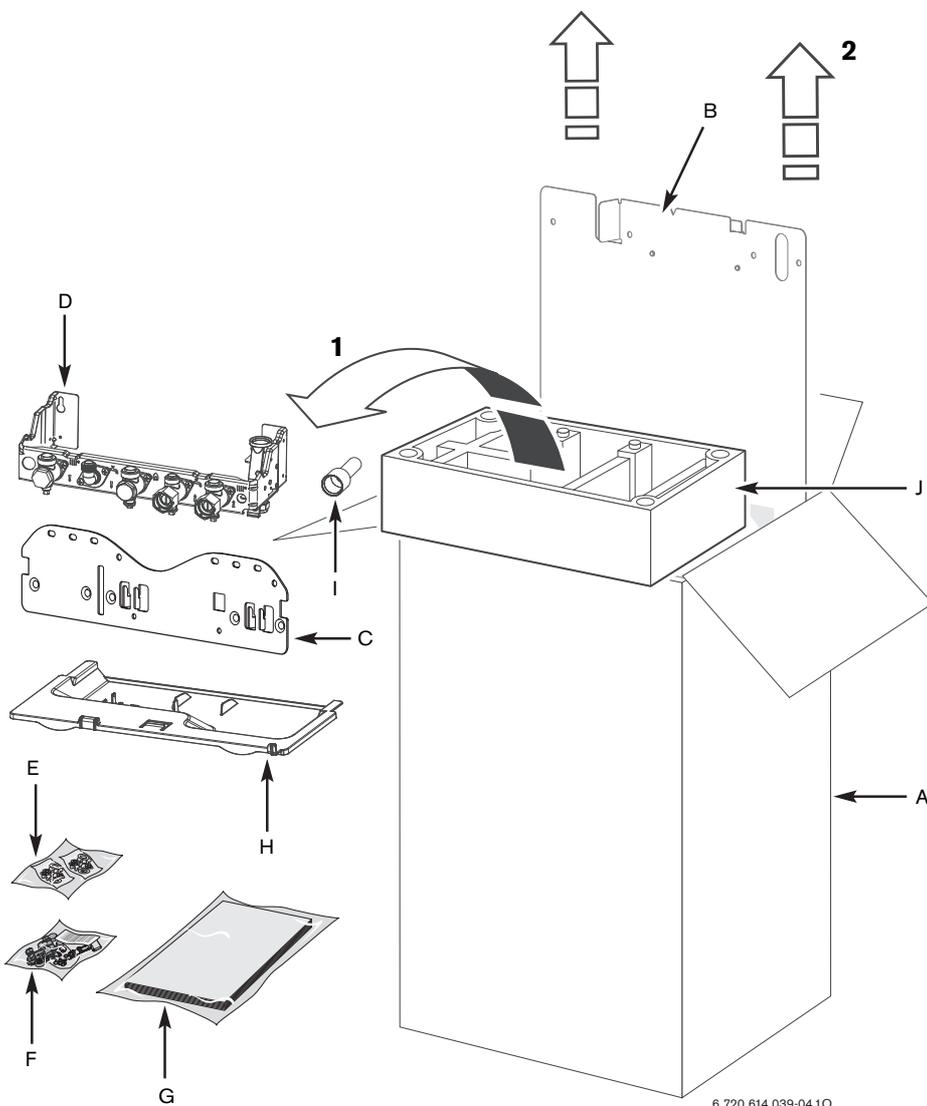
- It is advised that two people are used to carry the carton from the van to the point of delivery.
- Once the carton has been delivered, the top of the carton is opened. If a sharp implement is used make sure the carton is not pierced and that the implement is used in such a way so that it may not cause personal injury. All sharp objects must be covered or the blade retracted after use and put away in a safe place.
 - ▶ 1. The upper support is now removed with the components (bottom panel, pre-plumbing manifold, fixings, documentation set, charging link, hanging bracket).
 - ▶ 2. The boiler wall mounting plate can now be pulled out.

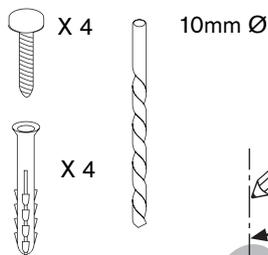
Additional requirements for roof space installation:

- The boiler should be first unpacked before ascending ladder to loft space.
- Two sets of steps should be used.
- Two people should share the lifting of the boiler up to the loft hatch, where the boiler is entered into the loft space tilted and slid on its back into the loft.

Once the appliance is removed from its packaging check the contents against the packing list.

Before installing appliance ensure system has been cleaned as explained on page 9.





WALL MOUNTING PLATE

FLUE OPENING

CAUTION: Ensure there are no pipes, electric cables, damp proof courses or other hazards before drilling.

SAFETY:

All relevant safety precautions must be undertaken. Protective clothing, footwear, gloves and safety goggles must be worn as appropriate.

FIXING THE POSITION OF THE WALL MOUNTING PLATE:

- The diagram opposite shows the relative positions of the flue and the fixing of the wall mounting plate, the hanging bracket and pre-plumbing manifold.
 - ▶ Place the hanging bracket on the wall mounting plate.
 - ▶ Place the wall mounting plate with hanging bracket against the wall in the desired position.
 - ▶ Mark 4 fixing points through at least:
 - one of the holes A
 - one of the holes B
 - hole C
 - hole D

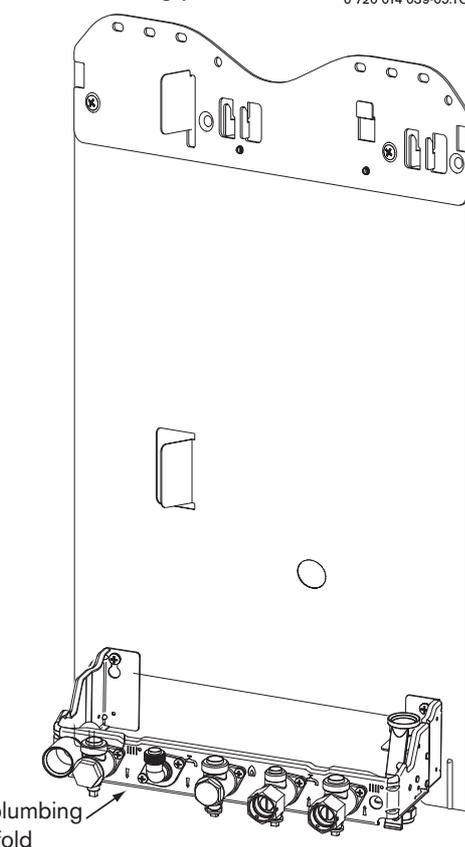
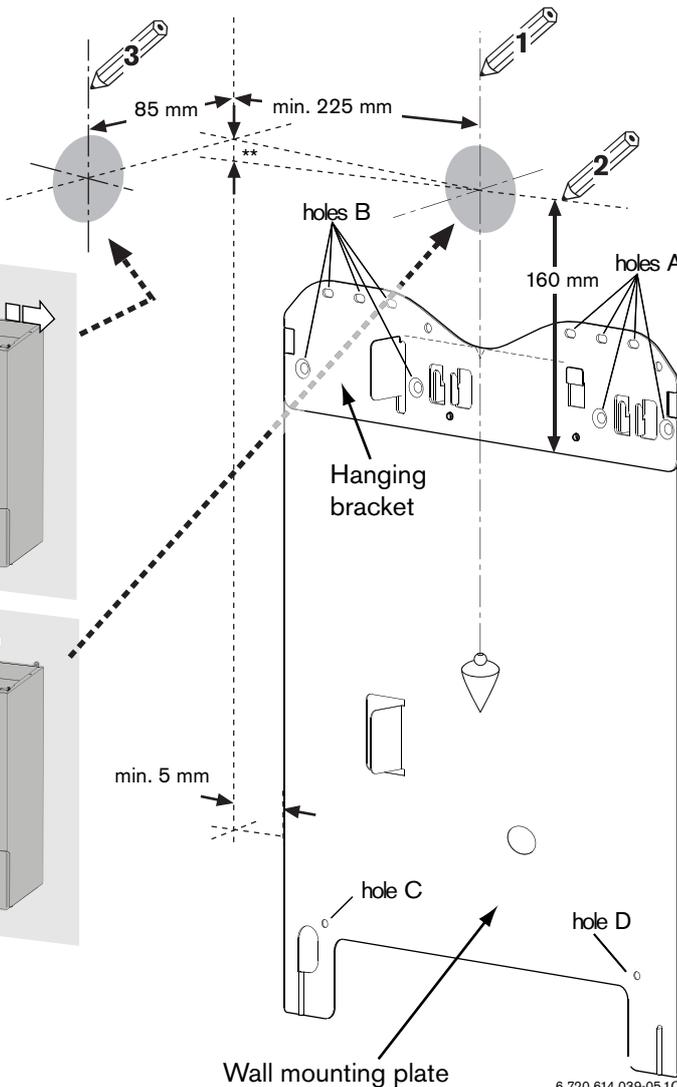
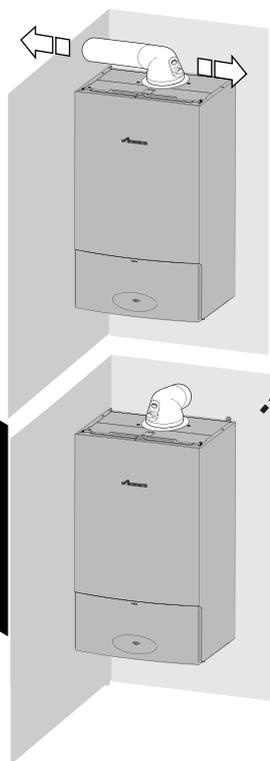
FLUE OUTLET

- ▶ Follow the diagram opposite to mark the centre of the flue for rear outlet (1, & 2) or for side outlet (2 & 3).
- ** Note: increase this height by 52 mm for every 1000 mm of horizontal length that the flue outlet is away from the boiler.
- ▶ For the 60/100 mm Ø flue make a 125 mm diameter hole through the wall using a core drill or similar.
 - For flues using an optional weather collar, fitted from inside the building make a 150 mm Ø hole.
- ▶ Clear away any debris.

FIXING THE PRE-PLUMBING MANIFOLD:

- ▶ Mount the pre-plumbing manifold on the 2 lower screws and secure the screws.

INSTALLATION



CHARGING LINK

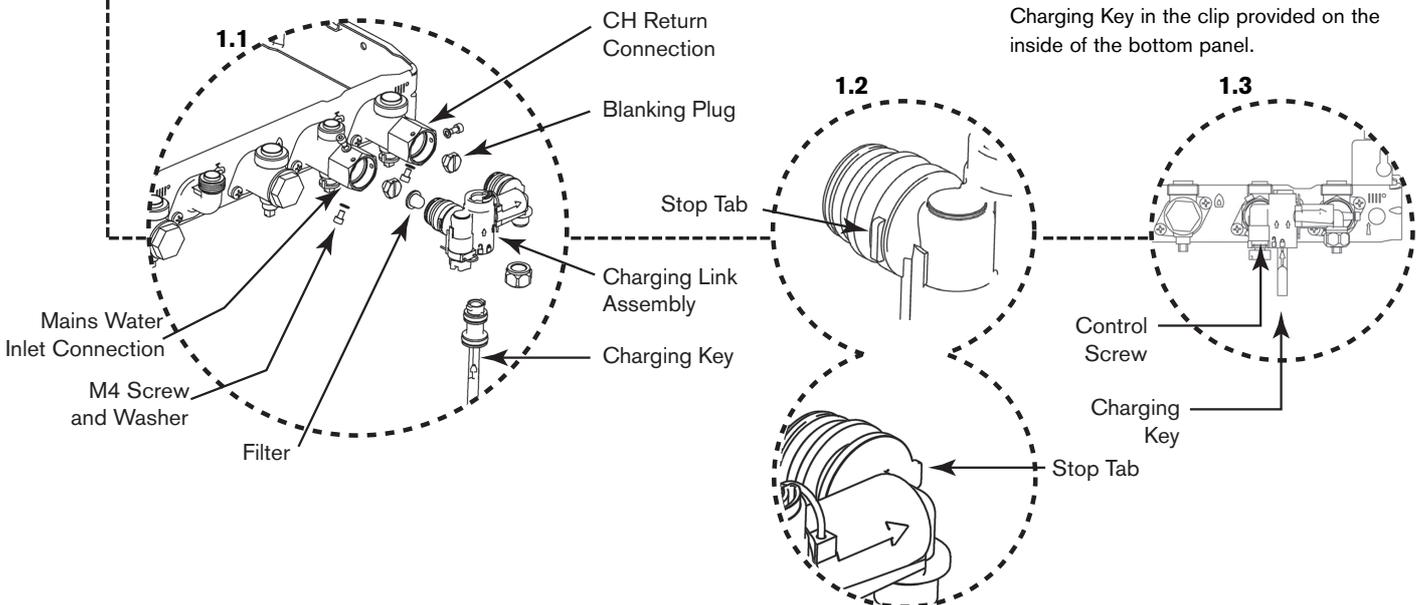
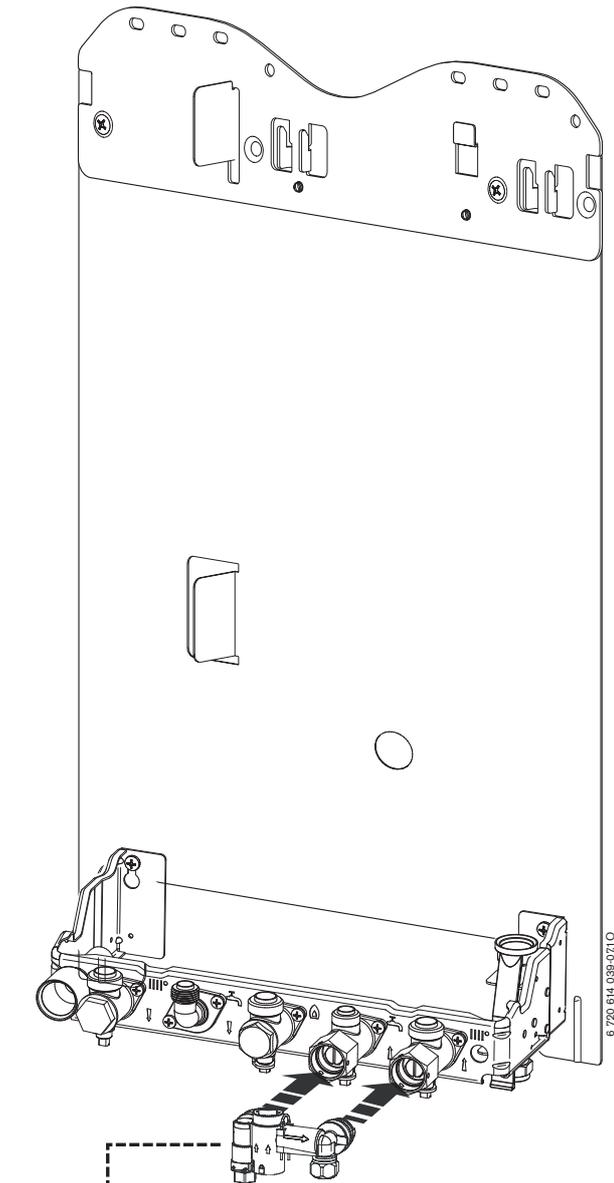
(FILLING LOOP)

To fill or flush the system before the boiler is hung, you must use your re-usable System Filling Kit - Part Number 7716 192 282.

- ▶ Close the isolating valves on the Mains Water inlet and CH return connections.
- ▶ Check that the gas and water connections are tight.
- ▶ **1.1** Remove the blanking plugs from the Mains Water inlet and CH return connections.
- ▶ Place the filter into the inlet side of the Charging Link ensuring that the filter mesh faces into the Charging Link.
- ▶ Fit the Charging Link assembly to the Mains Water inlet and CH return connections.
- ▶ Do not insert the Charging Key.
- ▶ **1.2** Ensure that the Charging Link is completely pushed in to the stop tabs on both sides of the Charging Link.
- ▶ Fit two M4 screws and washers to each of the two connections.

Note: It is not possible to access the third screw hole so this can be left.

- ▶ Do not try to turn the brass hexagon connectors.
- ▶ **1.3** Ensure that the white plastic Control Screw on the Charging Link is turned to the closed position, see diagram (1.3).
- ▶ Open the isolating valves on both the Mains Water inlet and CH return connections.
- ▶ Insert the Charging Key, initially aligning the arrow on the key with the "unlock" padlock symbol on the Charging Link body. Push the key up until it is fully inserted and then turn to the "lock" position. Pull down on the key to check that the key is secure, see diagram (1.3).
- ▶ To fill the system from the Mains Water inlet turn the white plastic Control Screw on the Charging Link to the fully out position.
- ▶ Once the system has been filled turn the white Control Screw to the closed position and then turn the Charging Key back to the "unlock" position and withdraw. Store the Charging Key in the clip provided on the inside of the bottom panel.



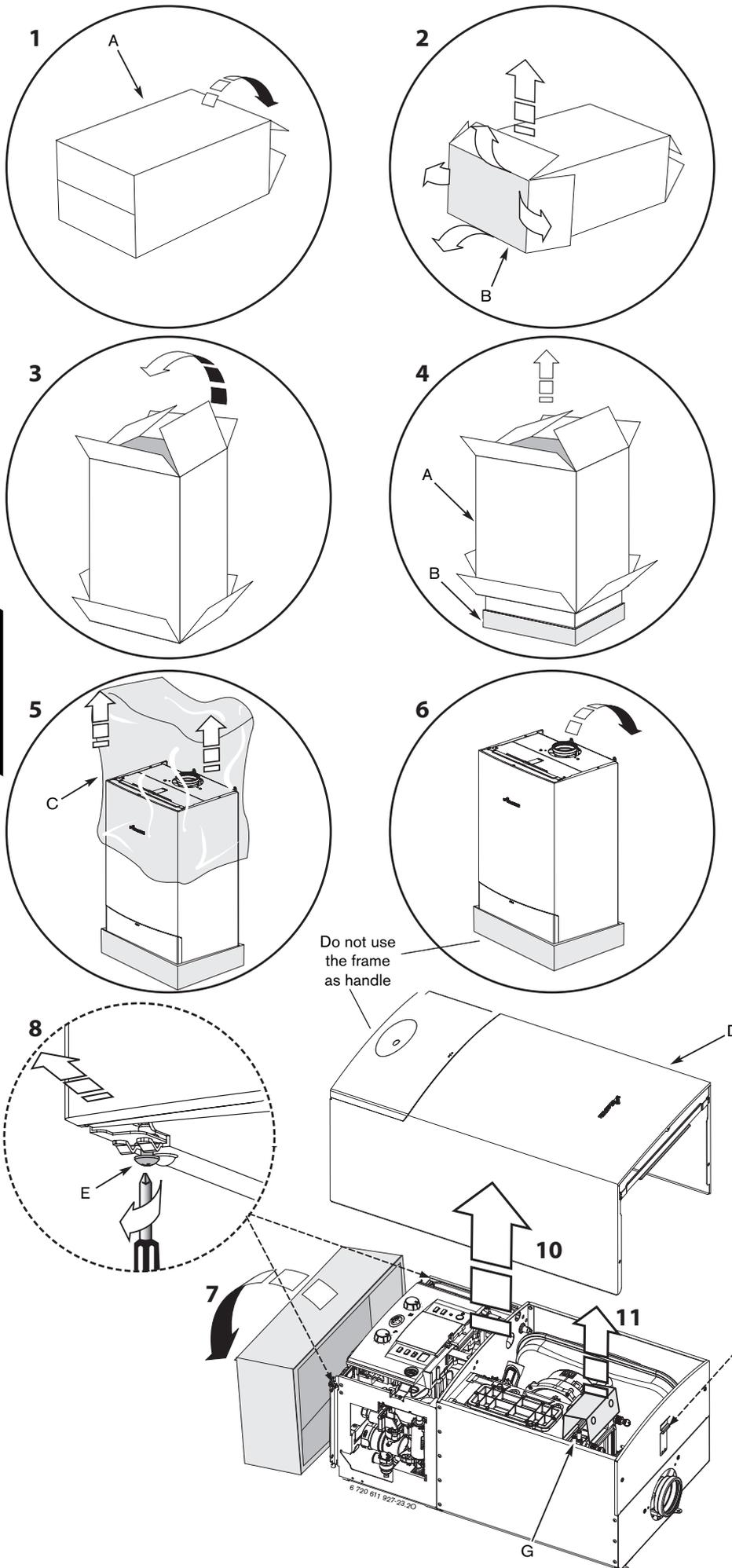
UNPACKING THE APPLIANCE

- A - Outer carton
- B - Packaging base
- C - Protective wrapping
- D - Appliance outer case
- E - Screws
- F - Clip
- G - Protective packaging

1. With the wall frame and ancillary items removed (see p.21), lay the carton (A) on its back.
2. Open the carton bottom flaps and fold under boiler. Do not remove the packaging base.
3. Stand carton (A) with boiler upright on the packaging base (B).
4. Remove outer carton (A) and place safely away from the working area.
5. Remove the protective wrapping (C)
6. Lie the boiler on its back.
7. Remove the packaging base (B) and place safely away from the working area.

REMOVING OUTER CASE

8. Loosen but do not remove the 2 screws (E) securing boiler casing at the bottom of the appliance.
9. Pull upwards to release the clip (F) on top of the boiler and pull the case upwards.
10. Remove the outer case.
11. Remove the protective packaging (G) from the electrode assembly.



FITTING THE APPLIANCE

BOILER CONNECTIONS

CAUTION: ISOLATE THE MAINS GAS SUPPLY BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS.

GAS AND WATER CONNECTIONS:

- ▶ System pipes may be run vertically upwards behind the boiler or below it. See Plumbing Manifold Section on page 15.

- A - CH flow (22 mm),
- B - CH return (22 mm),
- C - Gas inlet (22 mm),
- D - DHW outlet (15 mm)
- E - Mains water inlet (15 mm),

- ▶ 1. Fit sealing washers to service valves before hanging boiler.
- ▶ Remove dust caps from connections on boiler.

IMPORTANT: Before hanging the boiler onto the wall mounting plate ensure that the pressure relief valve connection is in the DOWN position. This is located on the right hand side of the wall frame at the rear.

- ▶ 2. Pull the extended tab/lever forward and down until there is no further travel.
- ▶ 3. Hang the boiler on to the hanging bracket. The lugs pass through the rectangular holes in the boiler back panel. Take care not to disturb the washers on the connections.

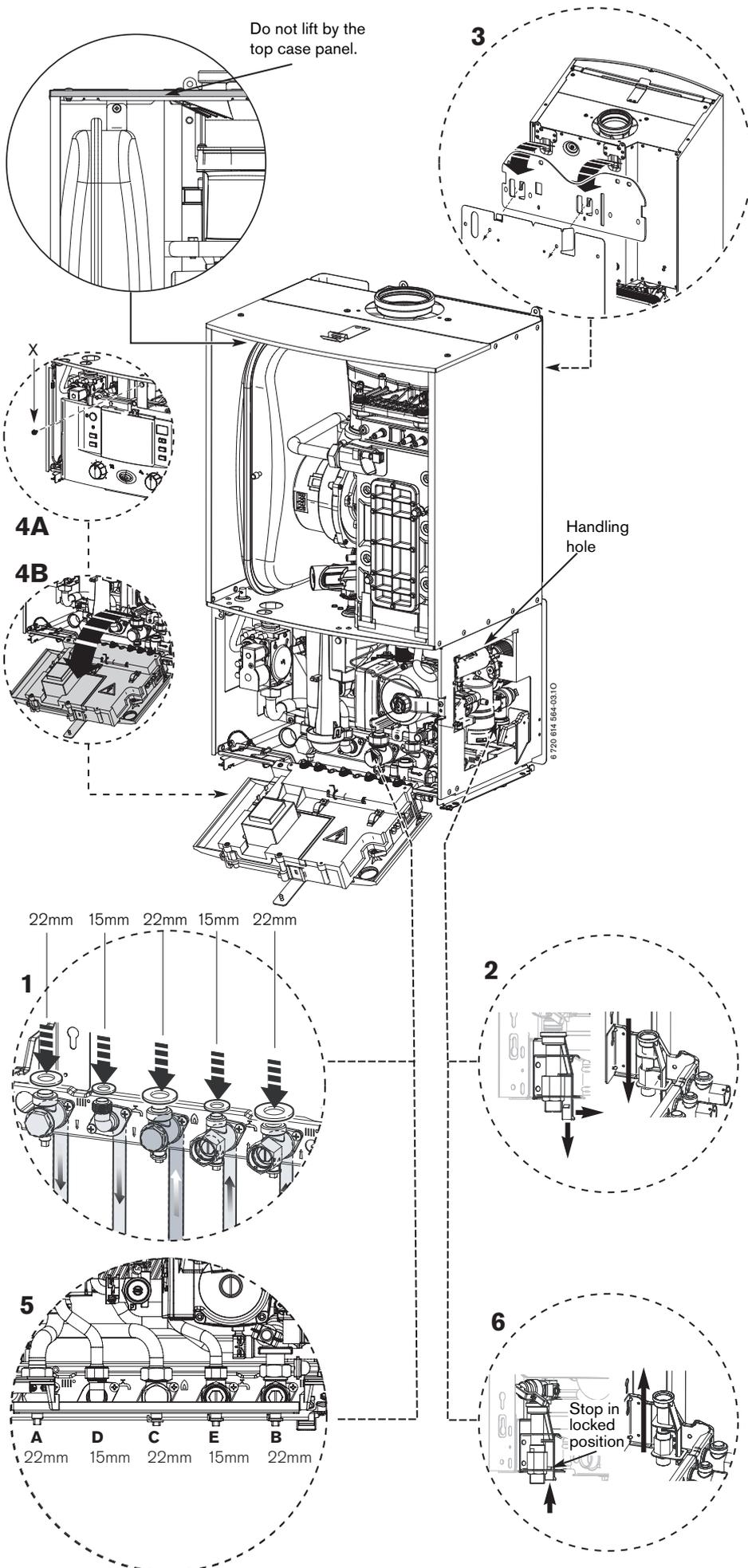
NOTE: It is recommended that this lifting operation is carried out by 2 people, observing all precautions for the safe lifting of heavy objects.

Do not lift by the top case panel. There are two handling holes incorporated into the inner casing left and right in the lower section of the appliance.

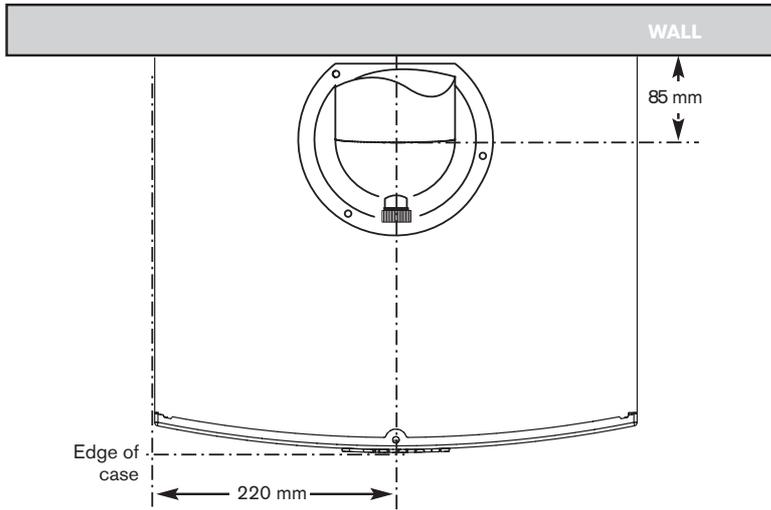
- ▶ 4. Lower the control panel into the service position by removing the screw (X) from the retaining bracket.
- ▶ 5. Make connections to the heating system.
- ▶ Connect the gas supply to the boiler gas cock 22 mm compression.
- ▶ Connect mains water in and DHW out.

IMPORTANT: The pressure relief connector must be repositioned after the boiler has been correctly mounted to the wall mounting plate.

- ▶ 6. Push the lever on the pressure relief connector UP until the stop on the inside of the handle is over the shoulder of the metal bracket to secure in place.



FLUE INSTALLATION

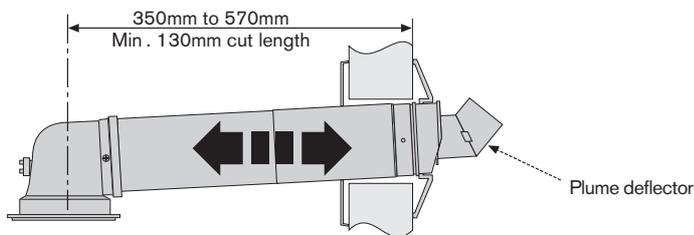


HORIZONTAL FLUE (60/100 mm diameter)

For vertical flues and 80/125 mm horizontal flues, please refer to separate Flue Kit instructions.

NOTE: Apply silicone lubricant to the sealing surfaces of the flue components to ease assembly of flue components.

INSTALLATION



Ø60/100mm TELESCOPIC FLUE KIT (7-716-191-082)

Ø60/100mm TELESCOPIC FLUE KIT:

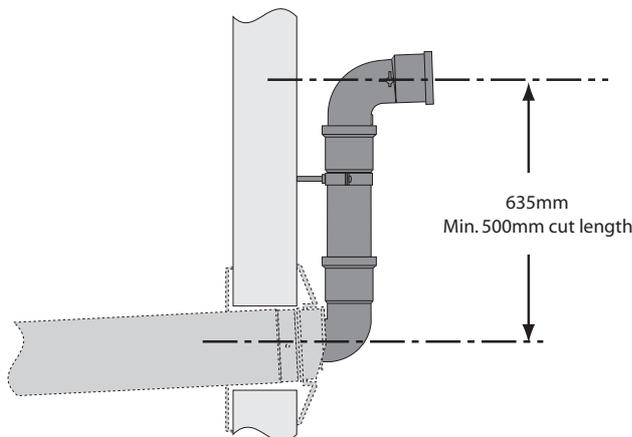
Part Number: 7-716-191-082

The Telescopic flue terminal length can be reduced to 350mm or extended to 570 mm without cutting and can be used with Condensifit II flue extension components.

The terminal end of the flue can be further reduced to 130mm, if necessary, refer to the Flue Instruction manual supplied.

The plume deflector can be adjusted to redirect the flue discharge allowing some plume management control, alternatively, a complete plume management system can be fitted to the flue terminal.

Refer to the Flue Instruction manual supplied with the flue kit.



Ø60mm PLUME MANAGEMENT KIT (7-716-191-086) replaces the plume deflector in the Ø60/100mm telescopic flue terminal.

Ø60mm PLUME MANAGEMENT KIT:

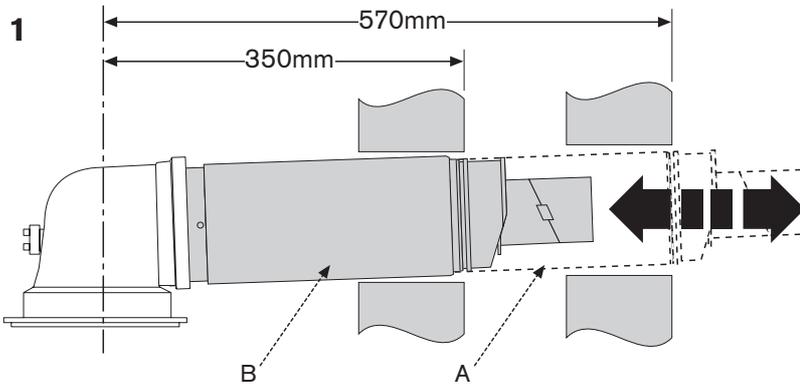
Part Number: 7-716-191-086

The plume management system connects to the terminal outlet of the 100mm horizontal Telescopic flue.

NOTE: Adding plume management decreases the effective length of the flue, refer to the manual supplied with the kit for complete installation instructions.

Adjusting the standard terminal length:

- 1 Extend tube (A) by withdrawing from tube (B) to achieve the flue length required, 350- 570mm.
Secure with screw provided and seal joint with the aluminium tape supplied.

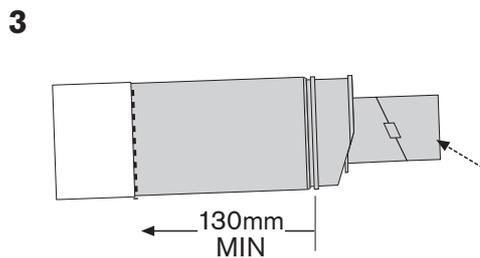
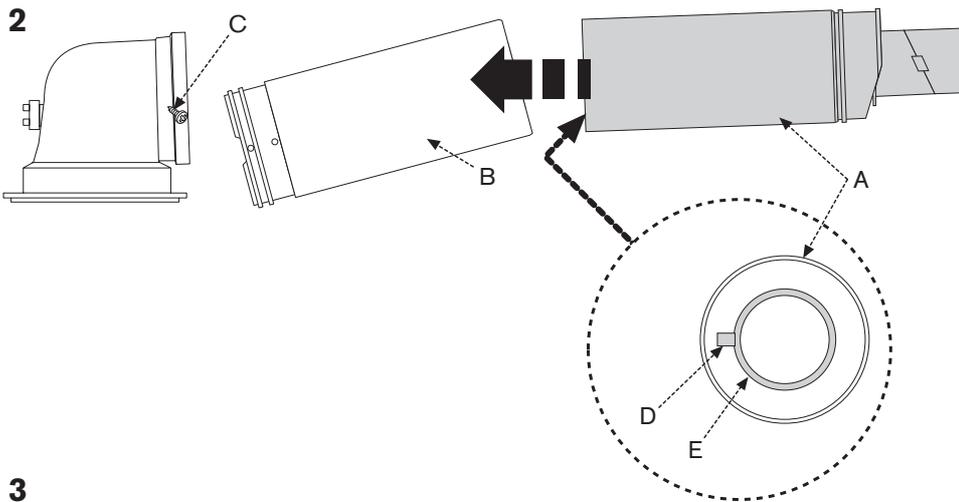


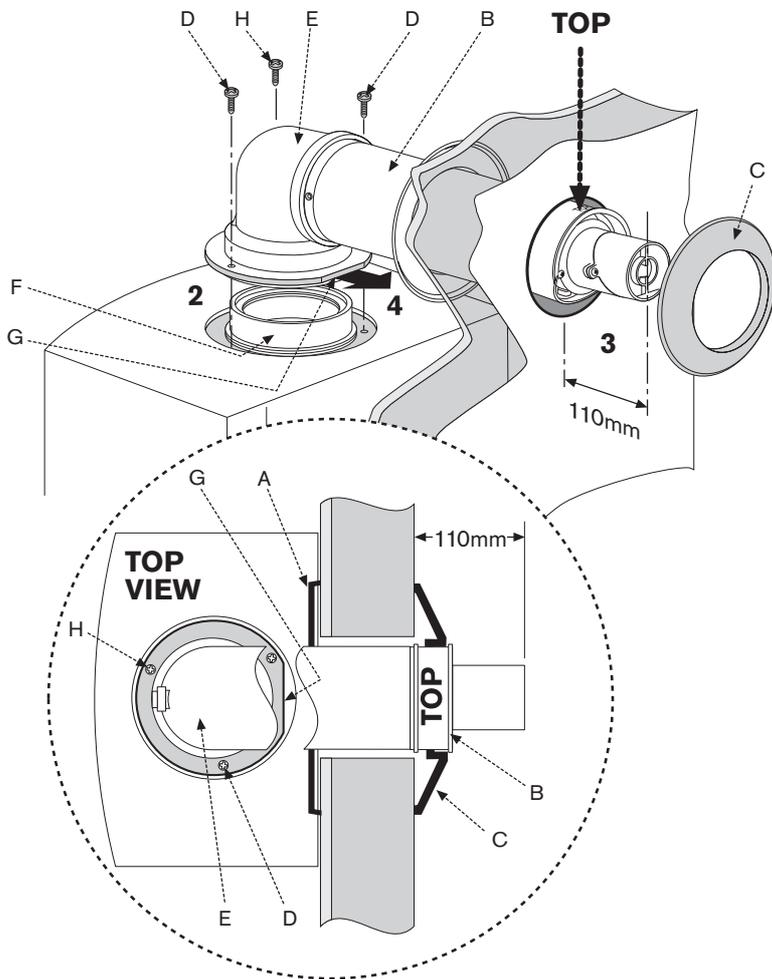
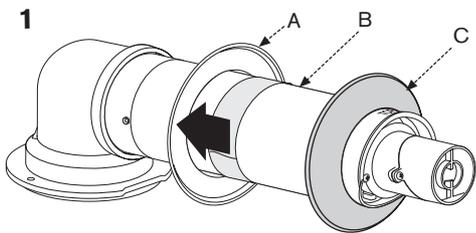
Reducing the standard terminal length:

- 2 Remove securing screws (C) to detach the terminal assembly from the turret. Slide terminal section (B) from the terminal assembly and discard. To use terminal (A) without cutting remove the location lug (D) on the inner flue tube (E) and remove any burrs. To reduce the terminal length further:

- 3 Mark the length required for the terminal (F) as shown (min. 130mm) and cut square, taking care not to damage the tubes.
Remove any burrs and chamfer the outer edge of the tubes to assist ease of connection and prevent seal damage.

NOTE: The aluminium tape is not required when reducing the terminal.





FLUE INSTALLATION

Installing the standard flue:

- 1 Set the flue length to the distance required, secure with the screw and seal the joint with the aluminium tape supplied. Slide the inner wall seal (A) onto the terminal (B) as shown. If fitting from inside the building; slide the outer wall seal (C) onto the terminal (B) as shown.
- 2 Remove the three screws (D, H), from the screw pack in the boiler, for securing the flue outlet (F) on the boiler. Check the boiler flue seal is correctly seated. Apply silicone grease to the boiler flue seal.
- 3 Position terminal (B) through the flue opening in the wall to the outside of the building by the distance shown. If fitting the wall seal (C) from inside, push flue further through the wall and pull back to engage the seal against the outside wall.

The flue terminal MUST be fitted with the 'TOP' labels uppermost to allow the correct fit and use of the plume management system.

- 4 Align the flue turret (E) to the boiler flue outlet (F) with flat (G) facing to the rear of the boiler.

Restrain the boiler flue outlet and push the flue turret (E) straight down into the boiler flue outlet (F).

To ease assembly, locate screw (H) first and then fit screws (D) to secure flue turret (E). If fitting from the outside of the building; slide the outer wall seal (C) onto the terminal (B) as shown.

NOTE:

For more information refer to the 60/100 Horizontal Flue kit Instruction Manual

PLUME RE-DIRECTION

The discharge can be redirected, allowing some plume management control.

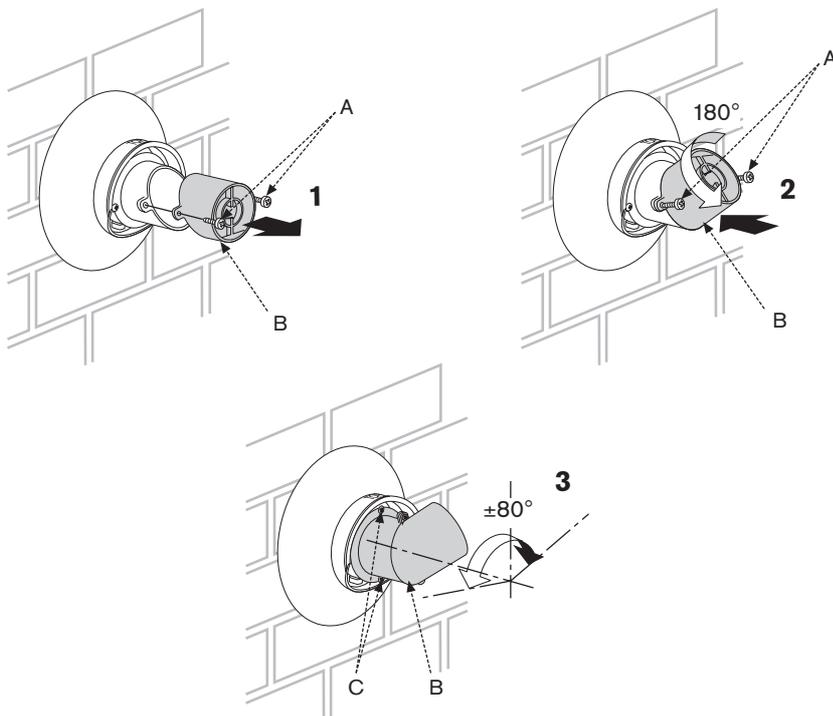
If plume re-direction is used, the discharge cannot be re-directed towards an opening that is within 1500mm.

Alternatively a complete plume management system can be fitted to the flue terminal.

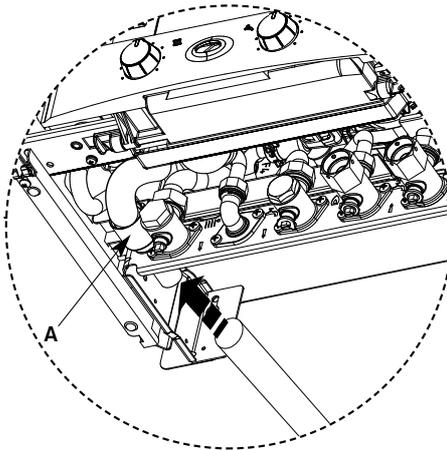
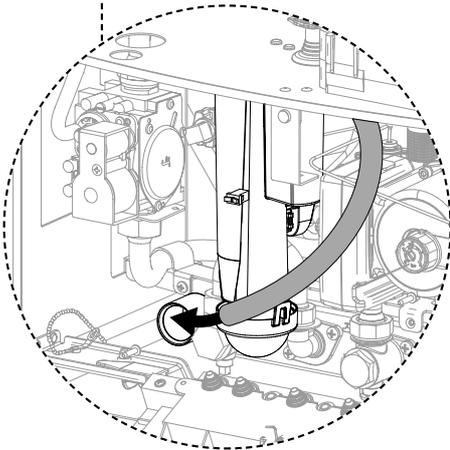
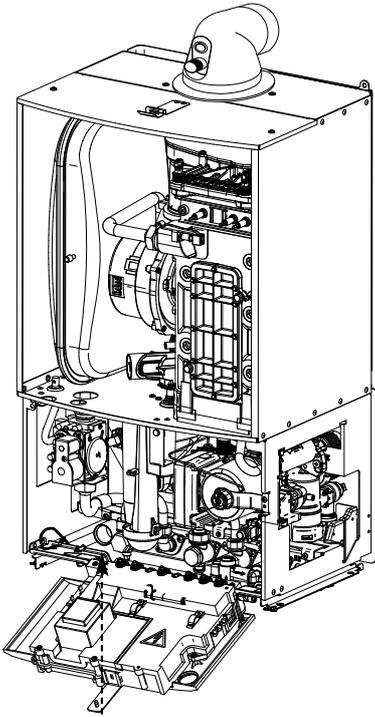
Redirecting the discharge:

- 1 Remove screws (A) and rotate the exhaust terminal end (B) through 180°.
- DO NOT rotate the complete flue terminal assembly**
- 2 Refit the exhaust terminal end (B) and secure with screws (A).
- 3 Loosen screws (C) and rotate the entire exhaust assembly to redirect the plume, Retighten screws (C) to secure in the required position.

NOTE: The flue terminal exhaust outlet has built-in stops to limit rotation for horizontal fluing. This is to allow condensate to run back into the boiler for safe disposal. Do not attempt to force the terminal outlet beyond the limit stops.



CONDENSATE CONNECTION



Never terminate or discharge into any open source, including; sink, bath, shower, bidet, toilet etc.

NOTE: Any external condensate pipe work of excessive runs should be protected with weather resistant insulation to help prevent freezing.

- Ensure that the condensate drain is 22 mm diameter plastic pipe. It must fall at least 50 mm per metre towards the outlet.
- An adaptor (A) in 22 mm pipe is contained in the fitting pack.

CAUTION: ISOLATE THE MAINS ELECTRICITY SUPPLY BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS

Danger of short circuit: When connecting the cables ensure that no cable pieces fall into the Heatronix.

Note: Mains supply to the boiler must be through a fused double pole isolator situated adjacent to the appliance. The isolator must have a contact separation of 3 mm minimum in all poles.

Access to electrical connections:

▶ Remove boiler casing to access control panel.

1. Lower the control panel into the service position by removing the screw (X) from the retaining bracket.

2. Unscrew the three screws (B) on the back of the control panel and pull off the connections cover.

3. Unclip cable clamp (C).

4. Cut off the tapered cable entry to fit cable diameter required.

5. Turn cable retaining screw (D) anti-clockwise. Run cable over the main crossbar and through the cable clamp (C), ensuring there is ample cable to reach the connectors. Turn cable clamping screw (D) clockwise to secure cable and replace clamp (C) into control panel.

6. Mains power 230 V connection (ST10):

▶ Separate wires from cable end and strip to 6 mm

▶ Connect LIVE wire to terminal (L)

▶ Connect NEUTRAL wire to the terminal (N)

▶ Connect EARTH wire to the earth connector (⏏)

NOTE: Earth cable to be longer so that it pulls out last if mains cable is snagged.

7. Optional external frost thermostat connection (ST6):

▶ Connect frost thermostat supply wire to terminal (Fs)

▶ Connect frost thermostat return wire to terminal (Fr)

▶ Connect frost thermostat return wire to terminal (Fr)

8. 230V room thermostat and/or external timer (ST10):

▶ Remove link

▶ Connect room thermostat LIVE supply to terminal (Ls)

▶ Connect room thermostat LIVE return to terminal (Lr)

▶ Connect room thermostat NEUTRAL to terminal (Ns)

▶ Connect room thermostat NEUTRAL to terminal (Ns)

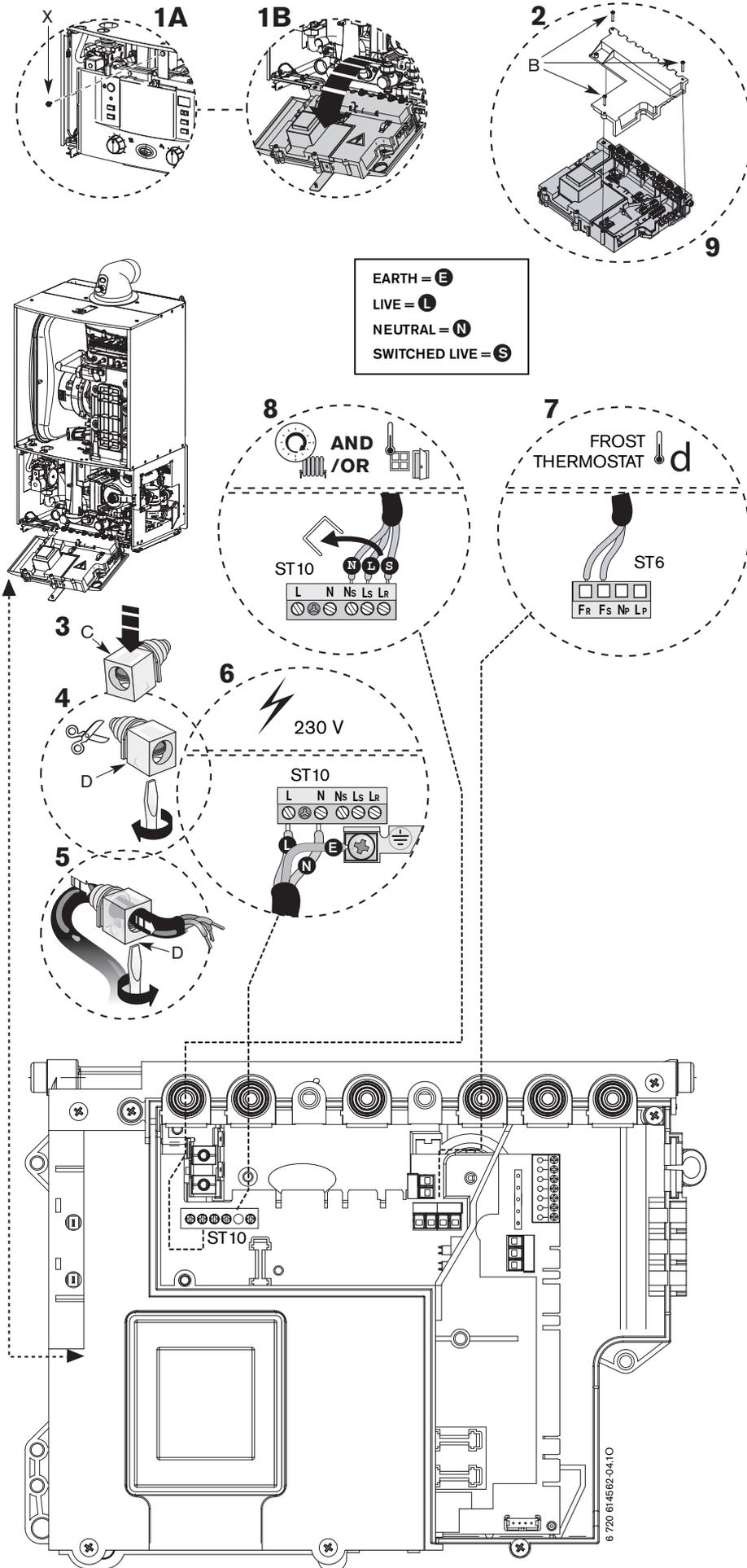
▶ Connect room thermostat NEUTRAL to terminal (Ns)

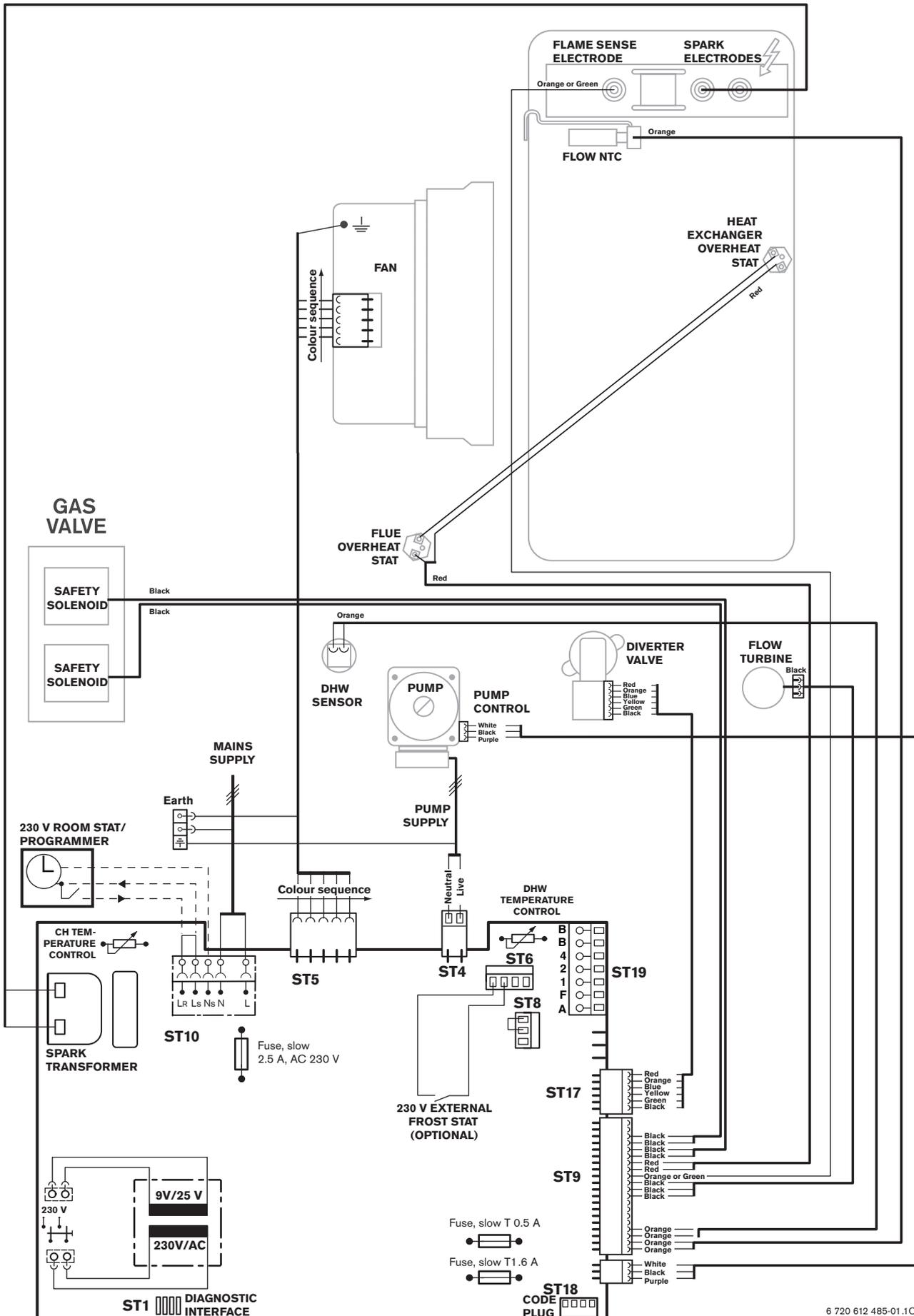
9. Refit control panel cover:

▶ Refit panel and secure with screws (B).

▶ Bring the control panel to its upper position and fix it with screw (A).

INSTALLATION





6 720 612 485-01.10

INSTALLATION

CHECKS

CAUTION: ISOLATE THE MAINS SUPPLIES BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS

1. Check that the service and water pipes are connected to the correct position on the manifold.

- A - CH flow (22mm),
- B - CH return (22mm),
- C - Gas inlet (22mm),
- D - DHW outlet (15mm)
- E - Mains water inlet (15mm),

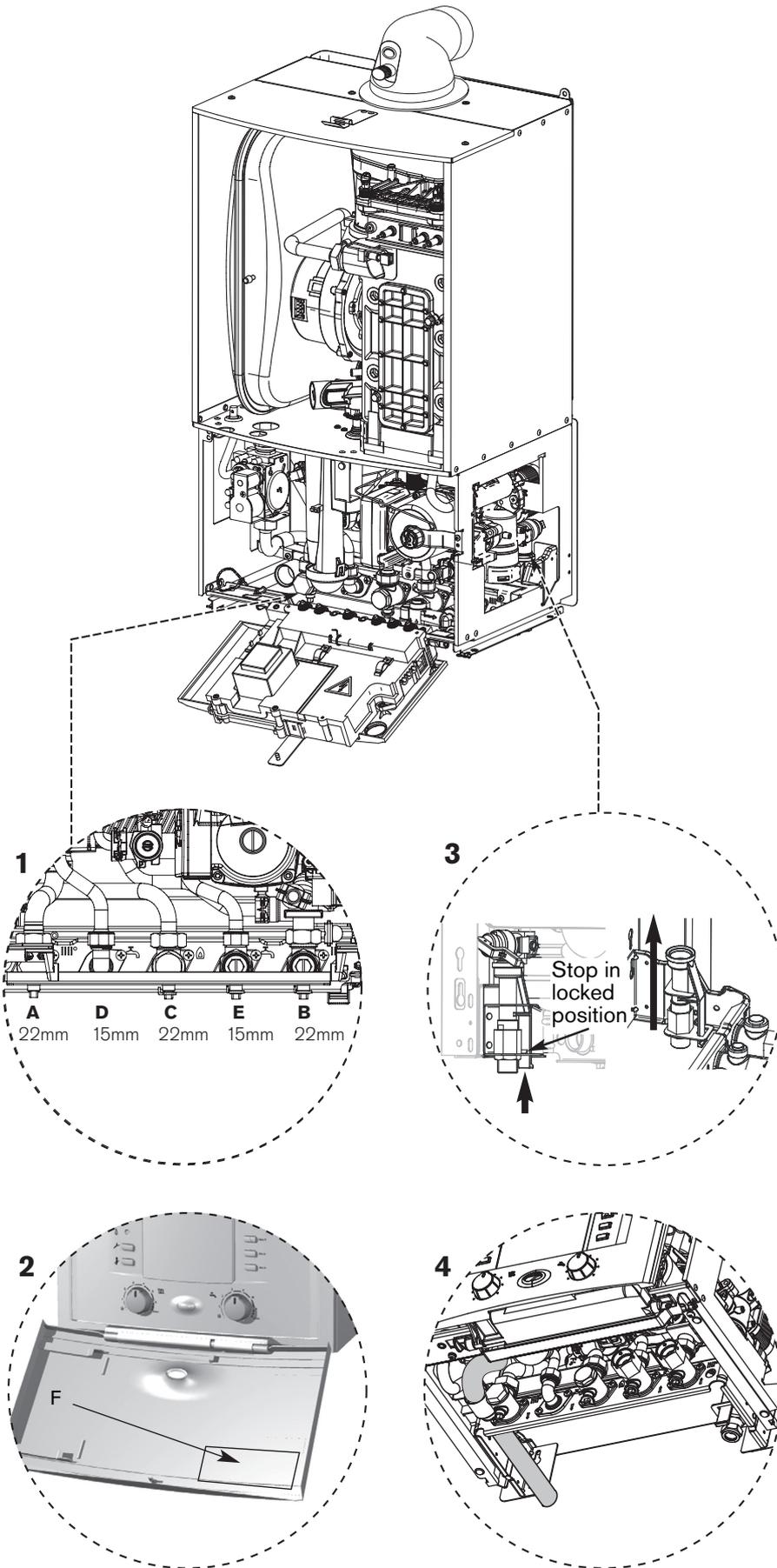
2. Check the gas type specified on the identification plate (F) matches that of the gas supply. Turn on the main gas supply, check the gas pipework, connections and rectify any leaks.

3. Check that the pressure relief connector, located on the right hand side at the bottom of the wall frame, is in its up position.

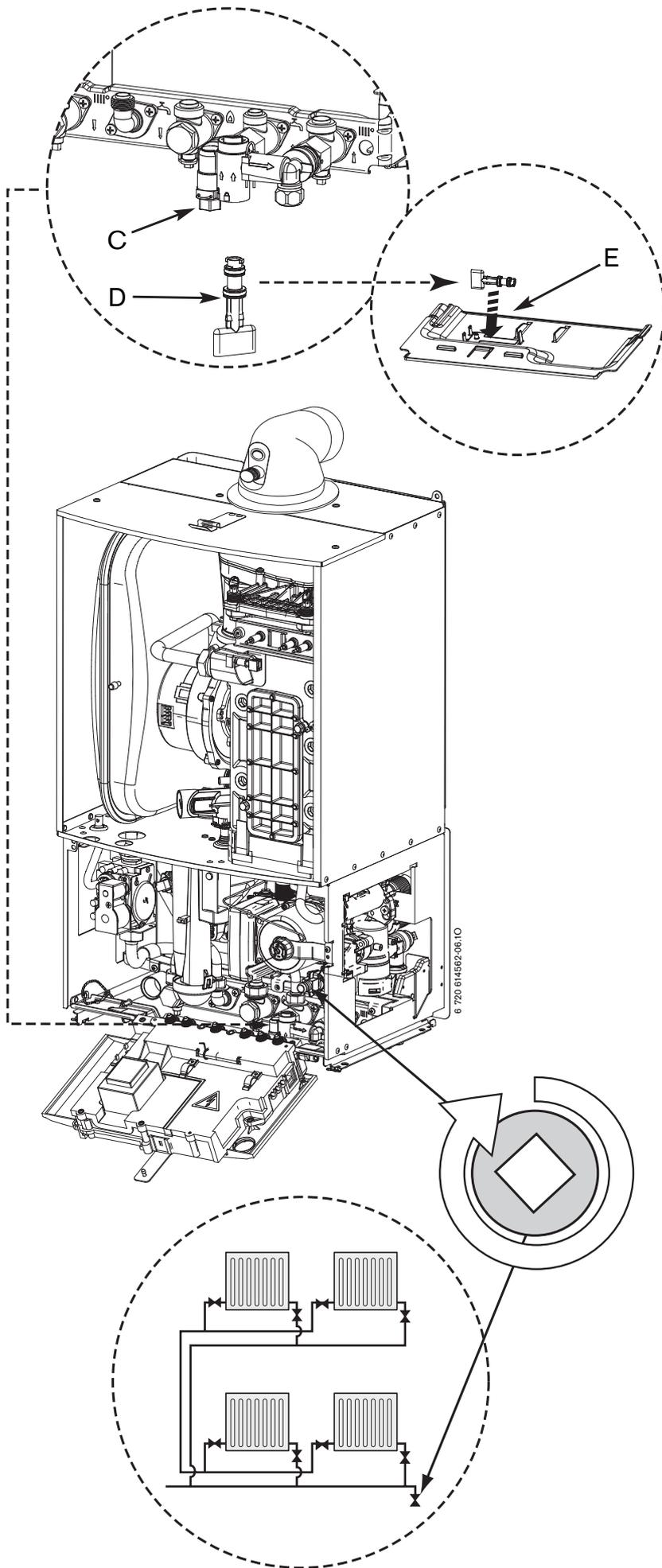
4. Check that the condensate pipe has been connected to the adaptor.

IMPORTANT: If the boiler is not to be commissioned immediately then, after successfully completing all of the checks and any rectification work, close the gas and water valves, shut off the gas supply and electrically isolate the boiler.

COMMISSIONING



FILLING THE SYSTEM



- 1 Ensure all system and boiler drain points are closed.
- 2 Remove the bottom panel (if fitted).
- 3 Ensure that the white plastic control screw (C) on the charging link is turned fully into its closed position.
- 4 Open the isolating valves on both the DHW inlet and CH return connections.
- 5 Insert the charging key (D) (situated in its storage position (E) on the bottom cover of the boiler) initially aligning the arrow on the key with the "unlock" symbol on the charging link body. Ensure that the key is inserted fully and turn to the "lock" position. Check that the key is secure.
- 6 To fill the system from the DHW inlet turn the white plastic control screw (C) on the charging link to the fully out position.
- 7 Once the system has been filled to a pressure of 1 bar turn the white control screw (C) to its closed position.
- 8 Vent all radiators, retighten when completed and check the system and correct any leaks.
 - The boiler integral expansion vessel is precharged to 0.75 bar (equal to a static head of 7.5 meters [22 ft]). A Schraeder type valve is fitted to the expansion vessel to allow for pressure adjustment if required.
 - *If an extra expansion vessel is fitted to the central heating return, adjust to the **same pressure** as the appliance internal expansion tank, refer to separate instructions with the extra expansion vessel.*
- 9 Briefly open the pressure relief valve to test its operation.
- 10 Refill the system up to 1 bar. Turn the white control screw (C) to its closed position and then remove the charging key by turning back to its "unlock" position and withdrawing.
- 11 Place the charging key (D) in its storage position (E) on the bottom cover of the boiler.

GAS SUPPLY

- ▶ Open gas cock on the boiler and purge the gas supply to the boiler ensuring that the room is well ventilated.
- ▶ Test gas supply for soundness as described in BS 6891.

IMPORTANT: Never run the appliance when the appliance/system is empty or partially filled.

SWITCHING THE APPLIANCE ON/OFF:

- 1 Turn on mains power supply.
 - ▶ Turn on any external controls.
 - Set the thermostatic radiator controls to maximum temperature.
 - Set the clock/programmer to continuously ON and the room thermostat to maximum temperature.
- 2
 - A - On/off button
 - B - On/off and fault indicator (BLUE)
 - C - Central heating temperature control
 - D - Burner indicator (GREEN)
 - E - Reset button
 - F - Service button
 - G - DHW temperature control
 - H - ECO button
 - I - System pressure gauge
 - J - Cover or optional programmer with intelligent functionality
 - K - Display
 - L - Central heating boost button
 - M - Holiday button
 - N - Automatic air vent
 - ▶ Press button (A) and the power on indicator (B) illuminates BLUE. After a few seconds the display will show the flow temperature.

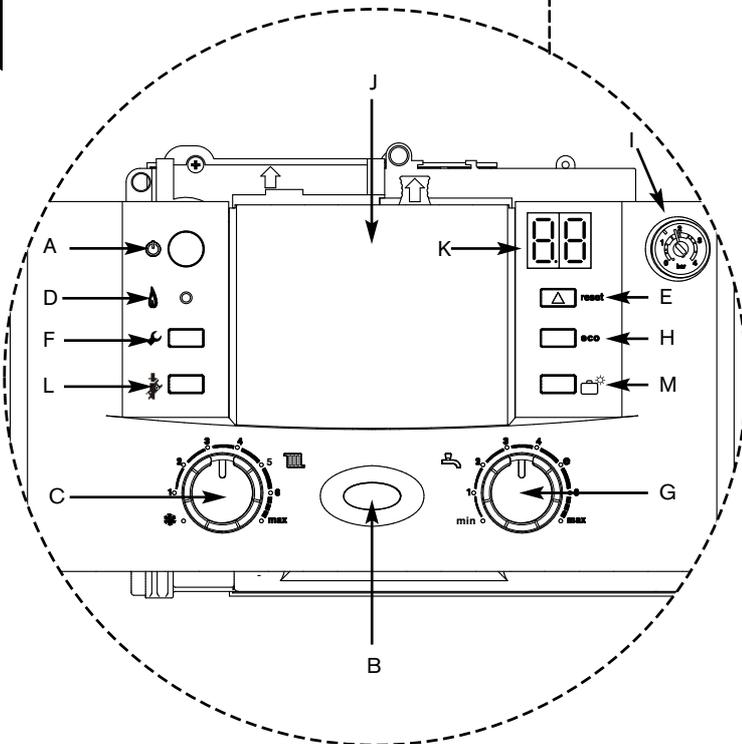
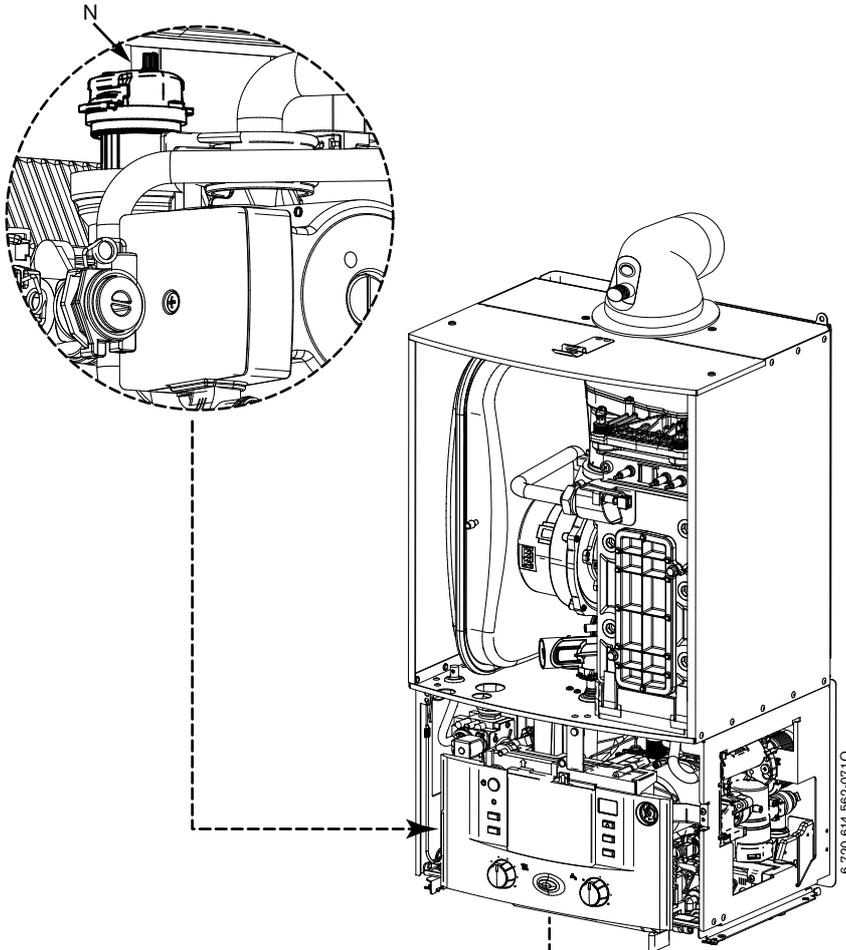
- 3 Turn the CH temperature control (C) to maximum. The burner on indicator (D) illuminates GREEN when the burner has lit.

NOTES:

- The first time the appliance is switched on, a once-only venting function is activated. The heating pump then switches on and off at intervals. This sequence lasts about 8 minutes. The display shows 0^0 in alternation with the CH flow temperature. The automatic air vent (N) must be open, please verify.
- The boiler runs for 15 minutes at minimum heating output to fill the condensate trap, the display (K) alternates between “-II-” and the central heating flow temperature. This occurs every time the mains supply has been interrupted.

- 4 If the boiler fails to light the BLUE power indicator (B) and reset button (E) will flash alternately. To reset press and hold the reset button (E) for 2 seconds. The boiler will be reset.

CAUTION: DO NOT PRESS POWER INDICATOR (B) TO RESET BOILER.



IMPORTANT: ARTIFICIALLY SOFTENED WATER MUST NOT BE USED TO FILL THE CENTRAL HEATING SYSTEM.

IMPORTANT: Debris from the system can damage the boiler and reduce efficiency. Failure to comply with the guidelines for the use of water treatment with the appliance will invalidate the appliance warranty.

ENSURE THAT THE SYSTEM HAS BEEN CLEANED AS ON PAGE 9 OF THESE INSTRUCTIONS.

FLUSHING (Central Heating):

- ▶ Switch off the boiler.
- ▶ Open all drain cocks and drain the system while the appliance is hot.
- ▶ Close drain cocks and add a suitable flushing agent at the correct strength for the system condition in accordance with the manufacturer's instructions.
- ▶ Run the boiler/system at normal operating temperature for the time stated by the manufacturer of the flushing agent.
- ▶ Drain and thoroughly flush the system to remove the flushing agent and debris.

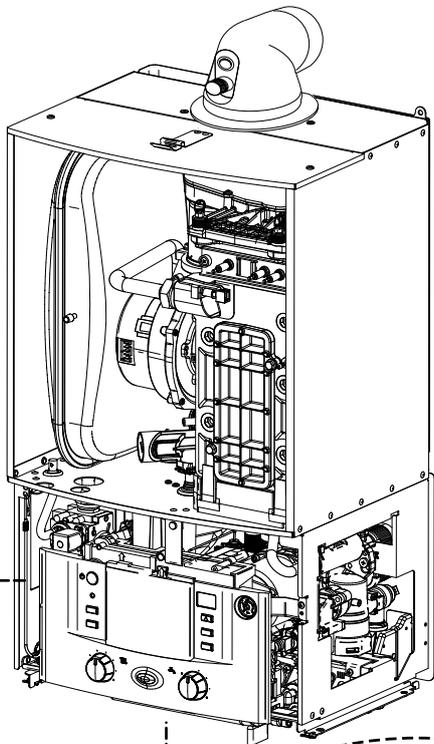
INHIBITOR (Central Heating):

- ▶ Check drain cocks are closed and all radiator valves are open before adding a suitable inhibitor (or combined inhibitor/ anti-freeze if the system is exposed to freezing conditions) to the heating system water in accordance with the manufacturers instructions.
- ▶ Fill via the built-in filling loop to between 1 and 2 bar using the filling key.
- ▶ Vent all radiators; retighten vents when complete.
- ▶ Re-pressurise if necessary to 1 bar.
- ▶ Set all controls to maximum.
- ▶ Record the date when the inhibitor was added to the system on the guarantee card.

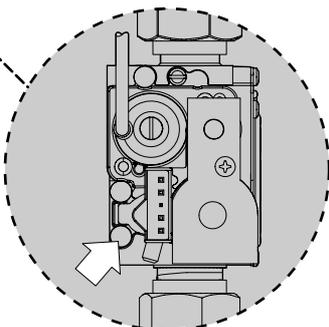
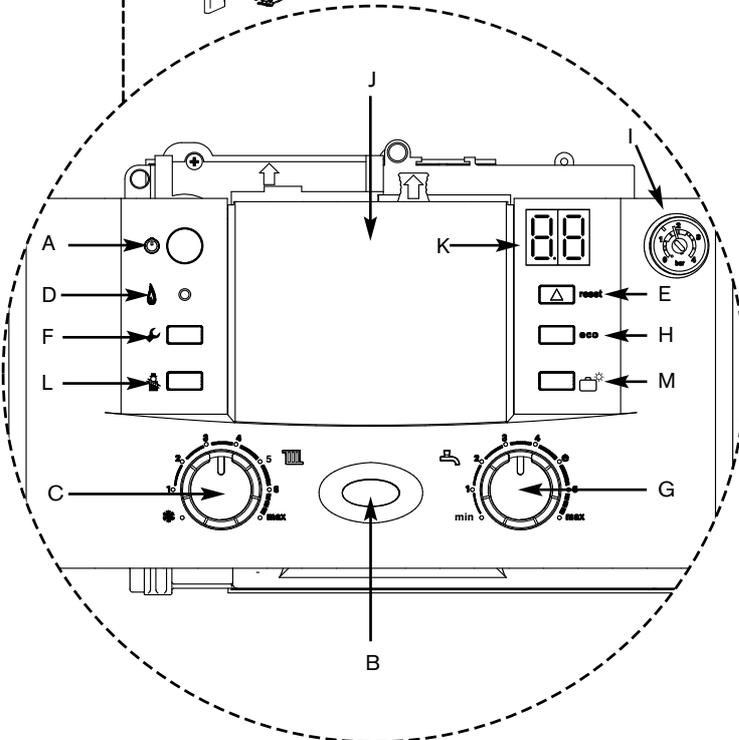
NOTE: *The concentration level of inhibitor in the system should be checked every 12 months or sooner if system content is lost.*

The addition of sealing agents to the system water is not recommended as this can cause problems with deposits left in the heat exchanger.

*** compatible with aluminium. The pH value of the system water must be less than 8 or the appliance guarantee will be invalidated.**



NOTE: When running in the central heating boost mode, the boiler will operate both the central heating and the domestic hot water circuits. This is to allow sufficient time for this part of the commissioning procedure. It will be necessary to run water through the domestic hot water circuit to ensure that the boiler will not cycle on low heating demands.



Inlet Test Nipple

- A - On/off button
- B - On/off and fault indicator (BLUE)
- C - Central heating temperature control
- D - Burner indicator (GREEN)
- E - Reset button
- F - Service button
- G - DHW temperature control
- H - ECO button
- I - System pressure gauge
- J - Cover or optional programmer with intelligent functionality
- K - Display
- L - Central heating boost button
- M - Holiday button

COMMISSIONING

THE COMBUSTION FOR THE APPLIANCE IS FACTORY SET.

NO ADJUSTMENT IS REQUIRED IF THE GAS INLET PRESSURE IS CORRECT.

CHECKING GAS INLET PRESSURE:

The inlet pressure to the appliance must be checked using the following procedure:

SETTING THE BOILER TO MAXIMUM:

- 1 Press central heating boost button (L) for ten seconds and set Central Heating temperature to maximum.
 - The central heating boost button will illuminate continually.

MEASURING THE INLET PRESSURE:

- 2 Slacken the screw in the inlet pressure test point and connect a manometer.
 - ▶ Measure the pressure with the boiler running at maximum.
 - ▶ Check the gas supply working pressure at the gas valve inlet point:
N.G. minimum 18 mbar
L.P.G. 37 mbar
 - ▶ The gas rate should be measured at the gas meter after 10 minutes operation at maximum. See technical data section at the front of this manual.
 - ▶ Ensure inlet pressure is satisfactory with all other gas appliances working.
 - ▶ Replace controls cover. **NOTE:** This boiler is designed with a differential of 20°C across the heating system.

IMPORTANT: Do not continue commissioning until the correct gas inlet pressure is achieved.

- ▶ If pressure is satisfactory press the central heating boost button (L) again and the boiler will return to normal operation.
- If left in the central heating boost mode the control will return to normal operation after 15 minutes.
- ▶ Re-seal the screw in the gas inlet pressure test point.

DOMESTIC HOT WATER:

Controlling the hot water temperature

- ▶ The hot water temperature can be set to between approximately 40°C and 60°C using the temperature control (G).

DOMESTIC HOT WATER PRE-HEAT:

Pre-heat reduces the time taken to produce hot water at the tap and is controlled by the ECO button (H).

- ▶ Press the ECO button to select either:

When the ECO button is **not illuminated** the boiler will be in pre-heat mode (which will reduce the time taken to produce hot water at the tap).

OR

When the ECO button is **illuminated** the boiler will be in Economy mode with pre-heat no longer active.

FINISHING COMMISSIONING

The boiler has been factory set, so there should be no need to adjust combustion settings.

REPLACE OUTER CASING:

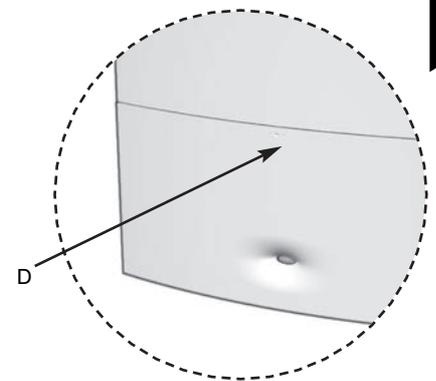
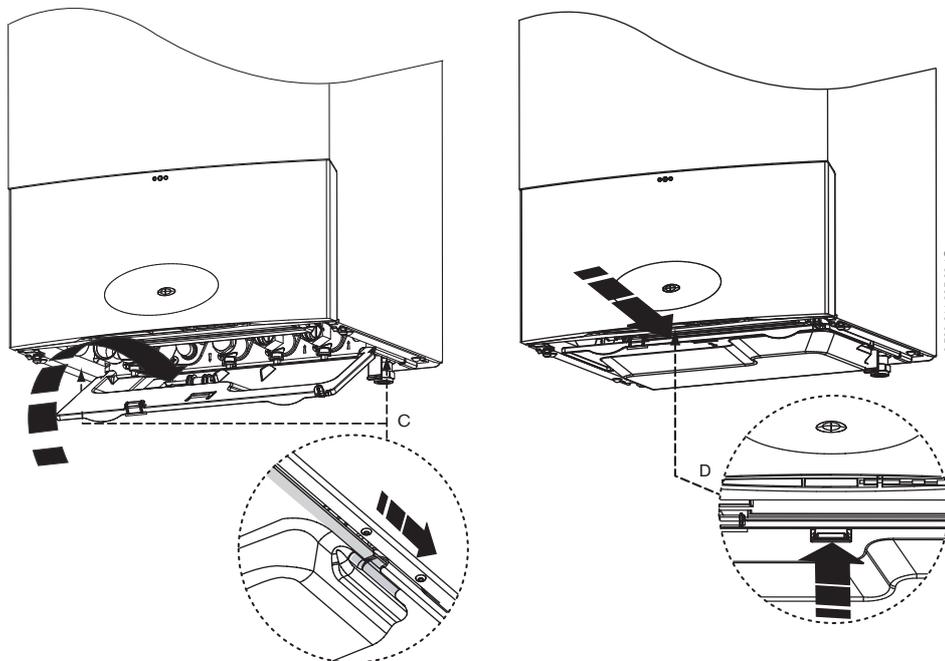
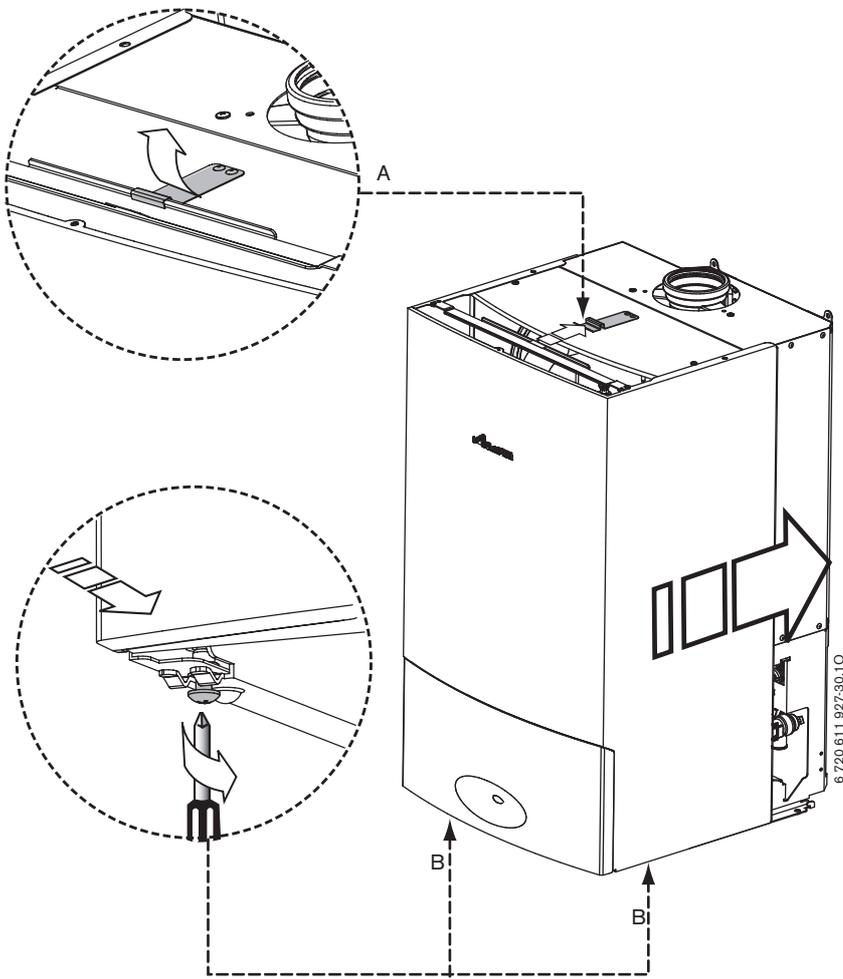
- 1 Replace outer casing making sure that the securing points are properly located.
 - ▶ Press the clip (A) downwards to secure casing on top.
 - ▶ Retighten bottom two screws (B).

INSTALLING BOTTOM PANEL:

- 2 The bottom panel slides onto two ledges (C) either side of the boiler frame.
 - ▶ Hold the panel up against the underside of the boiler and slide towards the rear until it is fully engaged.

HANDOVER:

- ▶ Complete the Benchmark check list.
- ▶ Open the fascia cover by gently pressing the centre top of the cover (D).
- ▶ Set up the controls and show the user how to operate all the controls shown in the User Guide.
- ▶ Place the user guide into the tray (E) on the inside of the fascia cover.
- ▶ If the appliance is unused and exposed to freezing conditions; shut off all the mains supplies and drain the system and boiler.



CAUTION: TURN OFF THE GAS SUPPLY AND ISOLATE THE MAINS SUPPLIES BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS.

IMPORTANT: AFTER REPLACEMENT OF ANY COMPONENTS ALWAYS CHECK FOR GAS SOUNDNESS WHERE RELEVANT AND CARRY OUT FUNCTIONAL CHECKS AS DESCRIBED IN COMMISSIONING. ANY O-RING OR GASKET THAT APPEARS DAMAGED MUST BE REPLACED.

INSPECTION AND SERVICE

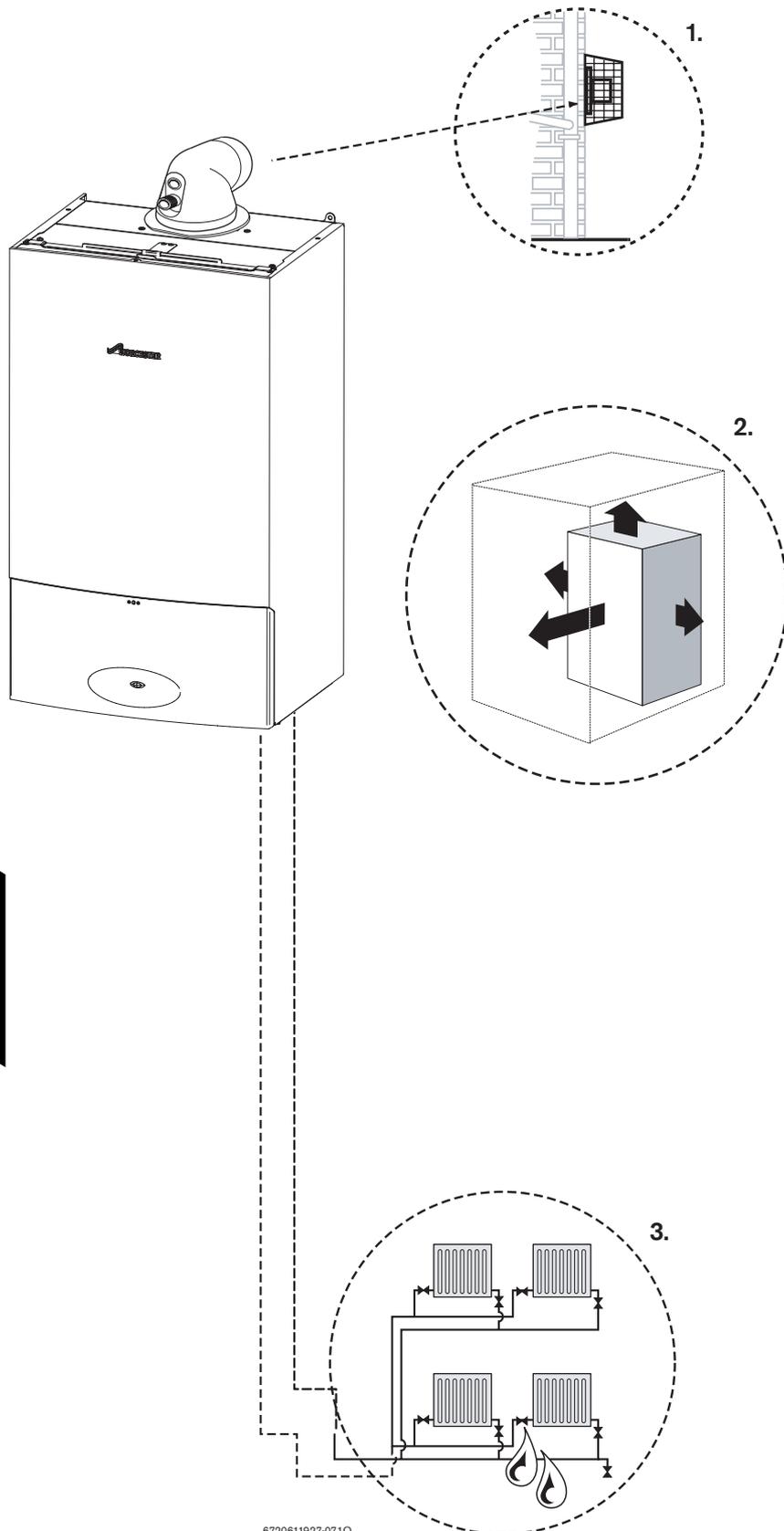
IMPORTANT: Any service work must be carried out by competent registered engineers such as British Gas or Corgi registered engineer.

NOTE: A service must NOT be attempted if a CO/CO₂ analyser is NOT available.

- To ensure the continued efficient operation of the appliance it must be checked at regular intervals.
- The frequency of servicing will depend upon the particular installation conditions and usage. However, an annual service is recommended.
- The extent of the service required by the appliance is determined by the operating condition of the appliance when tested by **fully qualified engineers.**

INSPECTION

1. Check that the terminal and the terminal guard, if fitted, are clear and undamaged.
2. If the appliance is in a compartment or cupboard check that the specified service space around the appliance is clear.
3. Check all the joints and connections in the system and remake any that show signs of leakage. Refill and re-pressurise if applicable as described in Commissioning.
 - ▶ Operate the appliance and take note of any irregularities. Call up the last fault stored by the Bosch Heatronic, Service Function .0. Refer to Fault Finding for rectification procedures.

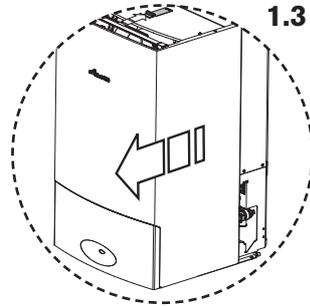
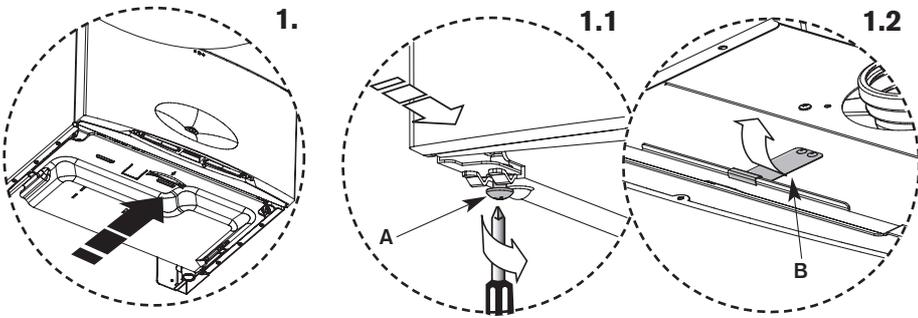


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COMPONENT ACCESS

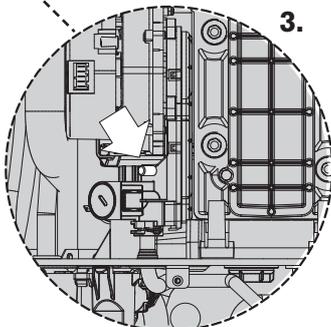
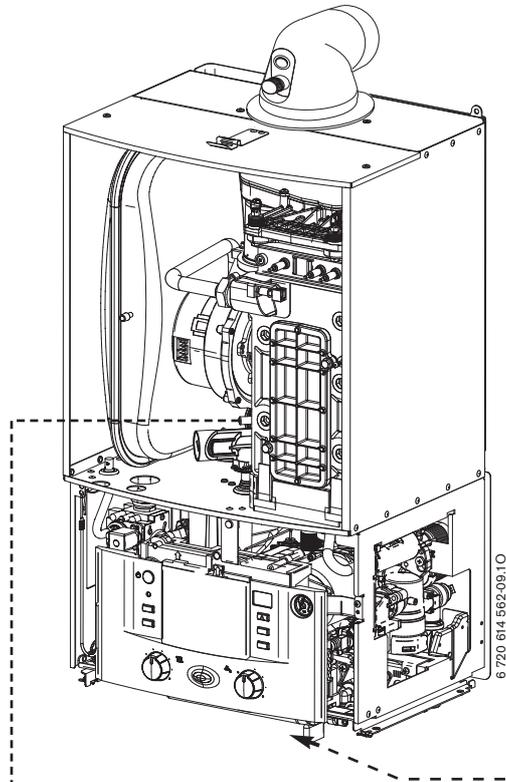
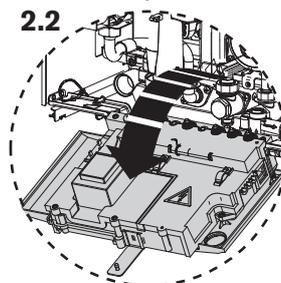
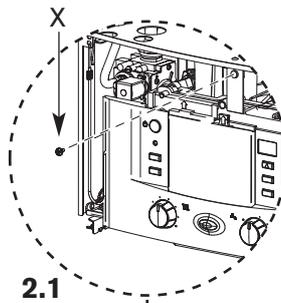
1. Removing outer case

1. Remove bottom panel by pulling it forward and off.
- 1.1 Undo but do not remove the 2 screws (A) securing boiler casing at the bottom of the appliance.
- 1.2 Pull upwards to release the clip (B) on top of the boiler.
- 1.3 Pull case forward and remove.



2. Lowering the boiler control into service position

- 2.1 Remove screw (X) securing control.
- 2.2 Gently pull the control unit forward until it is fully lowered into the service position.



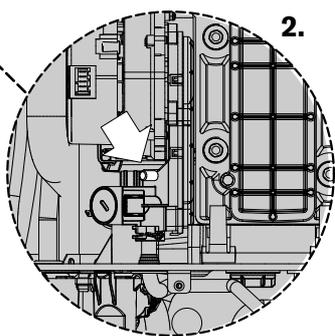
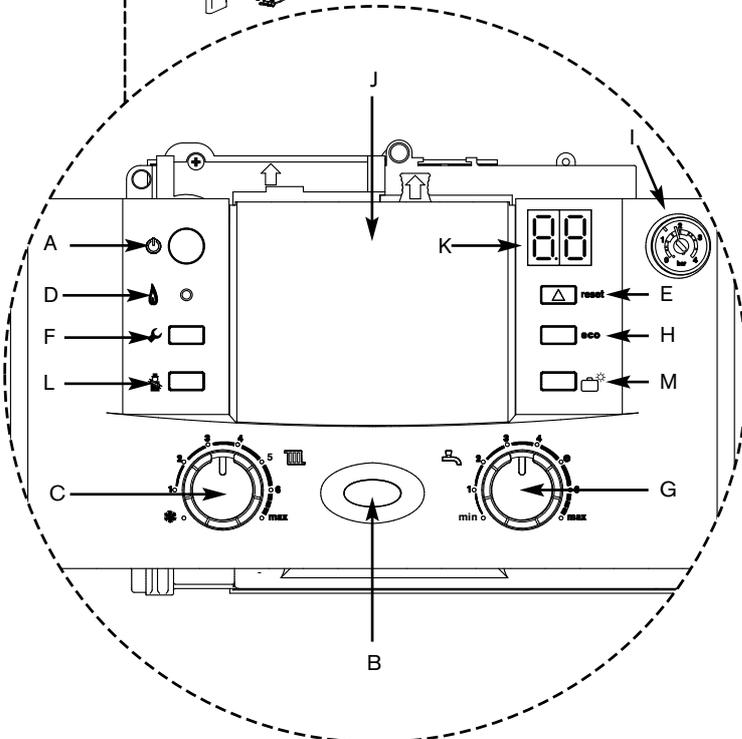
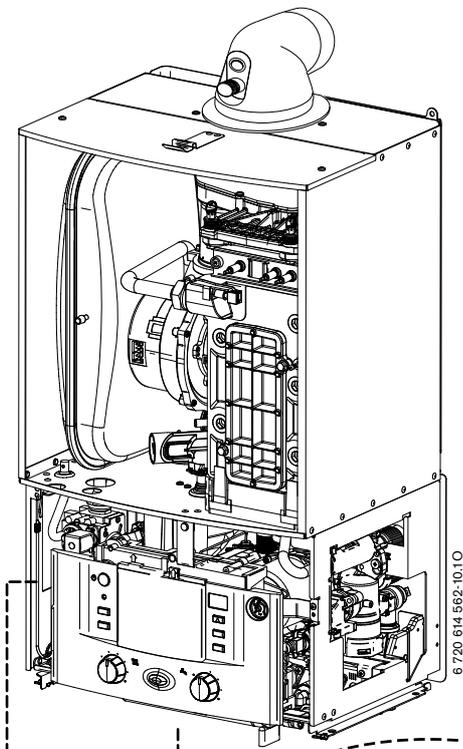
Primary Heat Exchanger

There is a special accessory kit available specifically designed for cleaning the heat exchanger. If required order 7 719 001 996.

3. Check fan pressure at the test point next to the fan using an electronic manometer
 - ▶ The boiler must be run at maximum output. Pressure will read negative and be greater than:
 - 27CDi - 3.0 mbar
 - 30CDi - 4.1 mbar
 - 37CDi - 3.9 mbar
 - 42CDi - 4.8 mbar

▶ Pressures measured below these figures will indicate that the heat exchanger will require cleaning.

SERVICING & SPARES



Setting Boiler to Maximum.

NOTE: When running in the heating boost mode, the boiler will operate both the Central Heating and DHW circuits. This is to allow sufficient time for setting procedure. It will be necessary to run water through the DHW circuit to ensure that the boiler will not cycle on low heating demands.

The heating output can be limited to any level between minimum and maximum rated heat output to suit a specific requirement. Even when the heat output is limited, full heat output is still available for domestic hot water.

- A - On/off button
- B - On/off and fault indicator (BLUE)
- C - Central heating temperature control
- D - Burner indicator (GREEN)
- E - Reset button
- F - Service button
- G - DHW temperature control
- H - ECO button
- I - System pressure gauge
- J - Cover or optional programmer
- K - Display
- L - Central heating boost button
- M - Holiday button

- 1 Press and HOLD central heating boost button (L) for 10 seconds and set Central Heating temperature to maximum.
 - The central heating boost button will illuminate continually.
 - The boiler will stay in this mode for 15 minutes unless the central heating boost button is pressed again.

- 2 Pull the cover off and connect a manometer to the fan pressure test point.
 - ▶ After measurement replace test point cover.

Pressure will read negative and be greater than:

- 27CDi - 3.0 mbar
- 30CDi - 4.1 mbar
- 37CDi - 3.9 mbar
- 42CDi - 4.8 mbar

- Pressures measured below these figures will indicate that the heat exchanger will require cleaning.
- There is a special accessory kit available specifically designed for cleaning the heat exchanger. If required order 7 719 001 996.

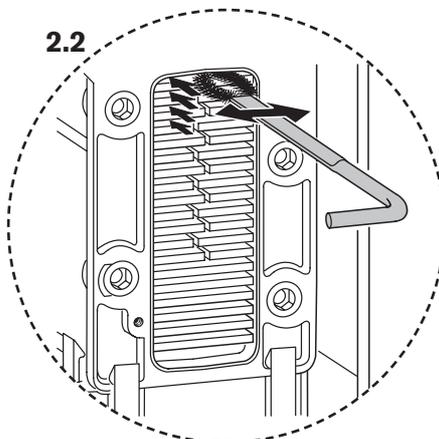
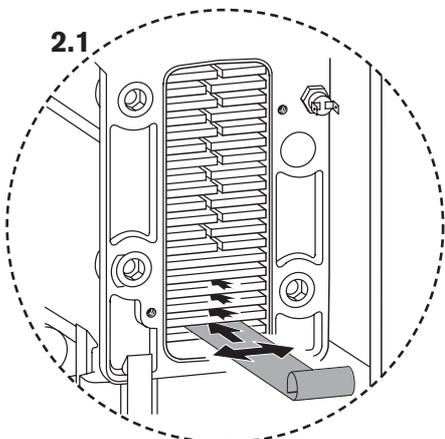
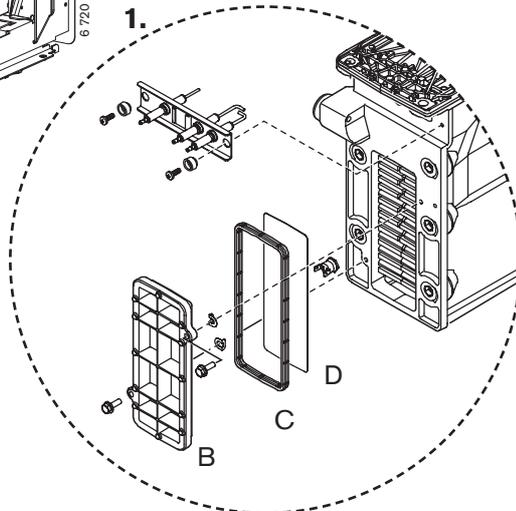
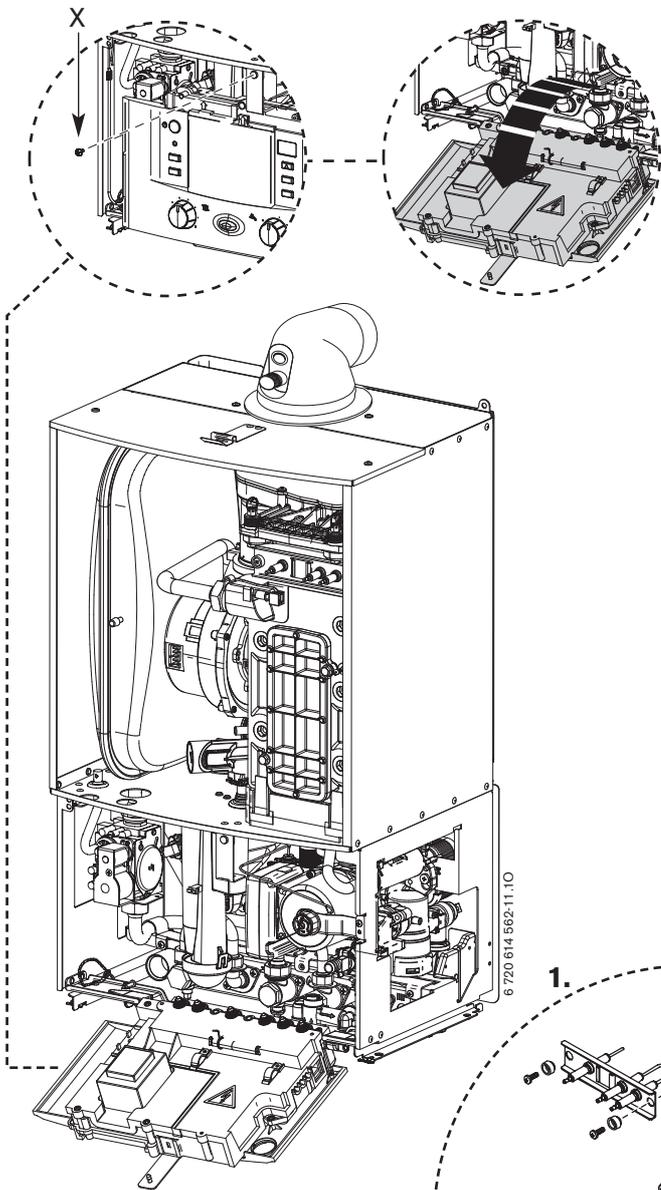
COMBUSTION TESTING MUST BE CARRIED OUT BY A COMPETENT PERSON. IT MUST **NOT** BE ATTEMPTED UNLESS THE PERSON CARRYING OUT THE COMBUSTION CHECK IS EQUIPPED WITH A COMBUSTION ANALYSER CONFORMING TO BS 7927 AND IS COMPETENT IN IT'S USE.

IMPORTANT:

AFTER THE APPLIANCE HAS BEEN SERVICED, THE CO/CO² MUST BE CHECKED AND, IF NECESSARY, SET TO THE LIMITS SHOWN ON PAGE 51 "SETTING THE GAS/AIR RATIO"

To Clean the Heat Exchanger

- ▶ Remove outer case and base panel and isolate the appliance from power.
- 1. Remove cleaning access cover (B), seal (C) and metal plate (D) securing it, if present.
- 2.1 Loosen any deposits in the heat exchanger from top to bottom using the cleaning blade.
- 2.2 Clean the heat exchanger from top to bottom using the brush.
- ▶ Refit the clean out coverplates in reverse order using a new seal (C) and tighten screws.



SERVICING & SPARES

To Clean the Burner

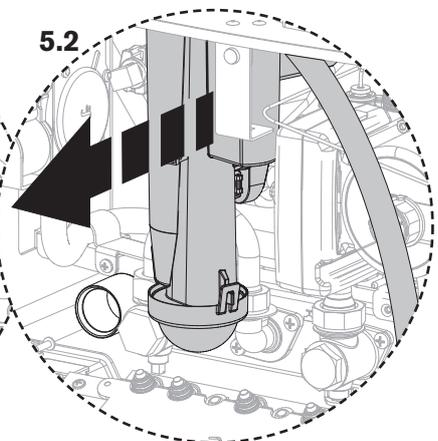
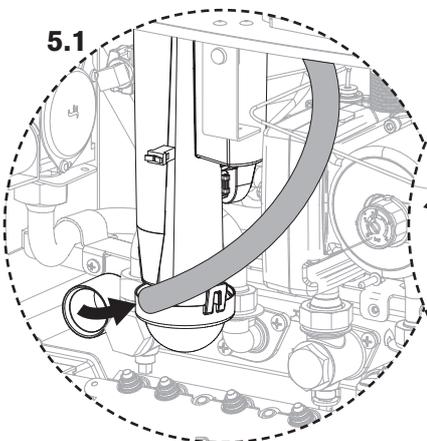
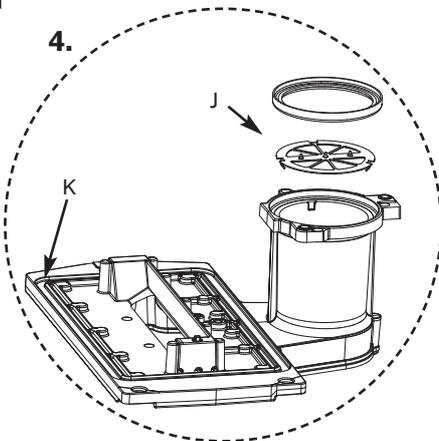
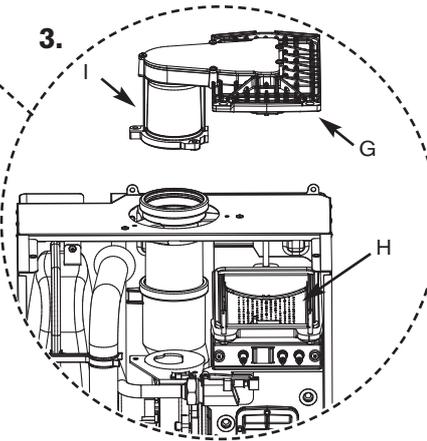
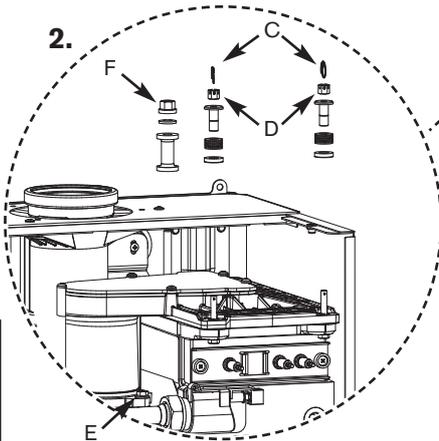
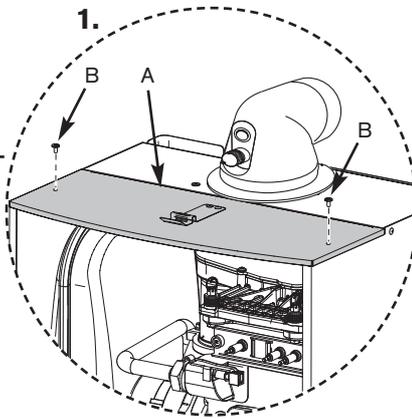
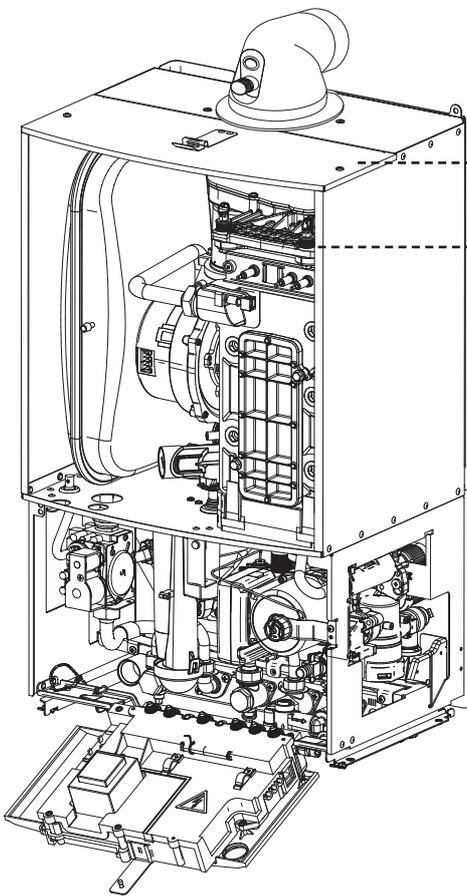
1. Remove cover panel (A) by removing the screws (B).
 - ▶ Check that the boiler is completely isolated from the gas supply.
2. Remove the clips (C) and unscrew the two bolts (D).
 - ▶ Unscrew and remove the two hexagon screws (E) securing the fan.
 - ▶ Slacken fully the rear securing bolt (F).
 - ▶ Remove the burner cover plate (G).
3. Remove the burner (H) and clean components. **Do not use a wire brush.**

To Check the Diaphragm in Burner Cover

4. Carefully withdraw diaphragm (J) from fan intake tube and check for soiling and splits.
 - ▶ Carefully refit diaphragm (J) the correct way round into the fan intake tube.
- NOTE:** *The flaps of the diaphragm (J) must open upwards.*
- ▶ Re-assemble burner in reverse order using a new seal (K).
 - ▶ Adjust gas/air ratio. Refer to section "Setting the gas/air ratio".

To Clean the Condensate Trap

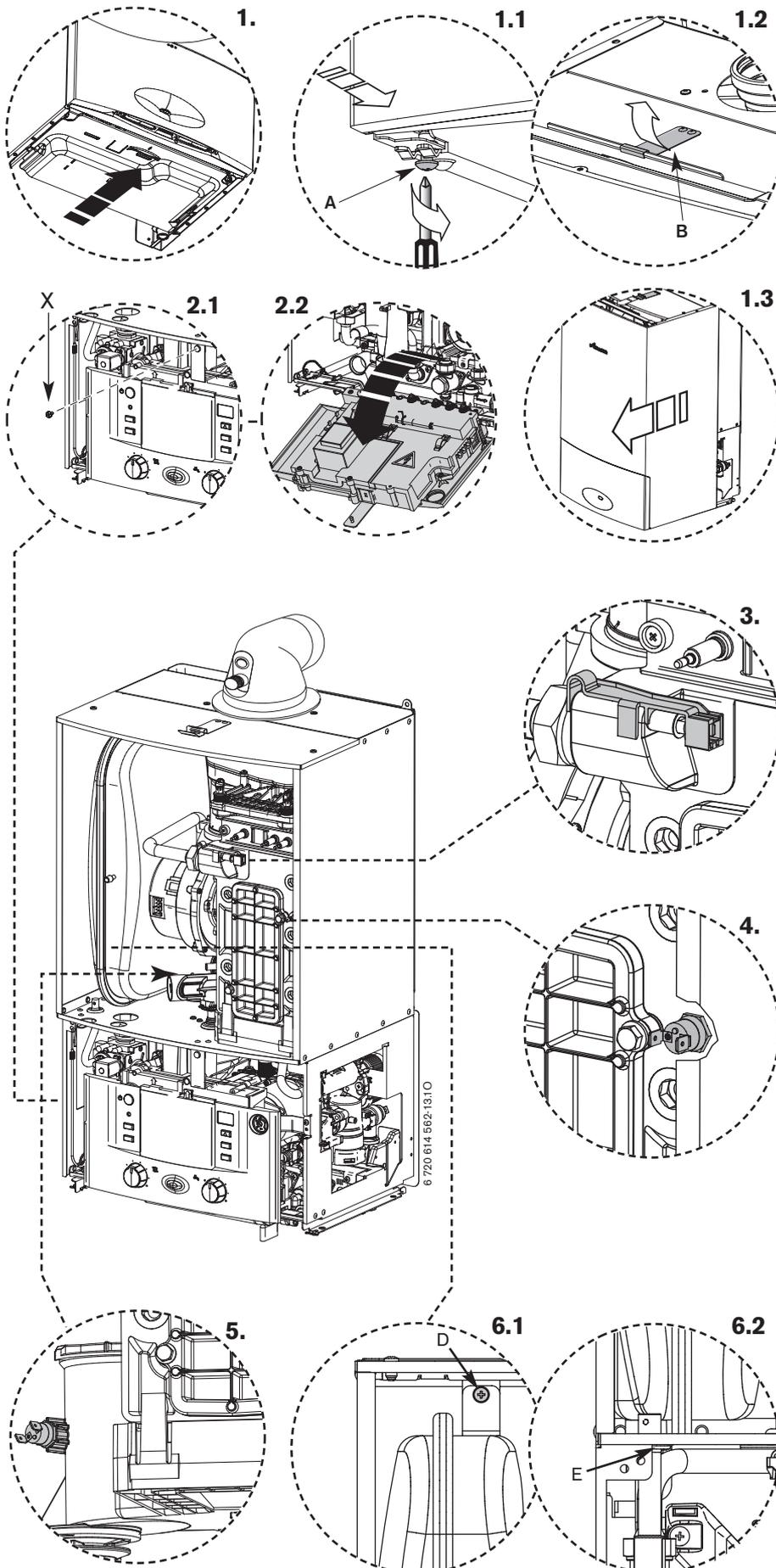
- 5.1 Pull condensate pipe out of the adaptor.
- 5.2 Remove trap from boiler.
 - ▶ Clean trap and check that the connection to the heat exchanger is clear.
 - ▶ Fill the condensate trap with approximately 1/4 litre of water and refit in reverse order.



CAUTION: TURN OFF THE GAS SUPPLY AND ISOLATE THE MAINS SUPPLIES BEFORE STARTING ANY WORK AND OBSERVE ALL RELEVANT SAFETY PRECAUTIONS.

REPLACEMENT OF PARTS

IMPORTANT: AFTER REPLACEMENT OF ANY COMPONENTS ALWAYS CHECK FOR GAS SOUNDNESS WHERE RELEVANT AND CARRY OUT FUNCTIONAL CHECKS AS DESCRIBED IN COMMISSIONING. ANY O-RING OR GASKET THAT APPEARS DAMAGED MUST BE REPLACED.



1. Removing outer case

1. Remove bottom panel by pulling it forward and off.
- 1.1 Loosen but do not remove the 2 screws (A) securing boiler casing at the bottom of the appliance.
- 1.2 Pull upwards to release the clip (B) on top of the boiler.
- 1.3 Pull case forward and remove.

2. Moving boiler control to service position

- 2.1 Remove screw (X) securing control.
- 2.2 Gently pull forward.

3. Primary sensor

- ▶ Press retaining clip on plastic moulding and pull upwards until clear of pocket in heat exchanger.
- ▶ Separate sensor from connector, coat new sensor with heat conductive paste and replace.

4. Overheat thermostat

- ▶ Remove two electrical connectors from thermostat.
- ▶ Unscrew the sensor.

5. Flue limit thermostat

- ▶ Remove electrical connections.
- ▶ Unscrew thermostat from flue.

6. Expansion Vessel

- ▶ Drain the appliance.
- 6.1 Remove locking screw (D).
 - 6.2 Undo the union connection (E) at the bottom of the expansion vessel.
 - ▶ Remove expansion vessel from boiler.
 - ▶ Set the pressure of the new vessel to that required by the system.

7. Gas valve

REPLACEMENT OF THE GAS VALVE MUST NOT BE CARRIED OUT IF A CO/CO2 ANALYSER IS NOT AVAILABLE.

- ▶ Isolate gas supply at boiler gas cock.
- ▶ Pull out air inlet tube (A).

7.1 Undo top gas connection (B) to gas valve.

7.1 Undo bottom gas connection (C) to gas valve.

7.2 Undo two securing screws (D) on the underside of casing.

- ▶ Pull valve up and forward out of boiler.
- ▶ Disconnect electrical connections.
- ▶ Replace valve with new seals and check for gas soundness.

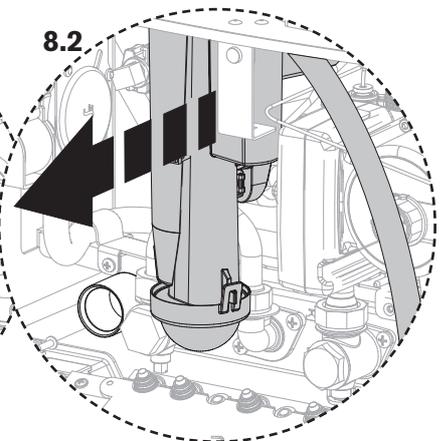
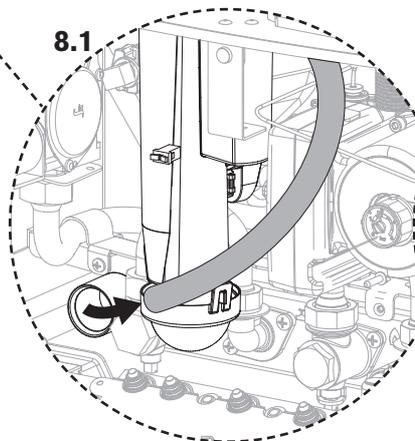
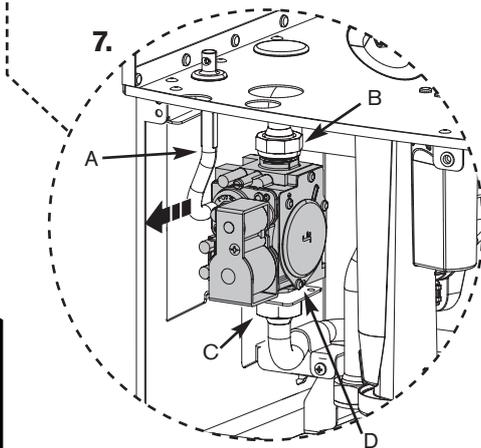
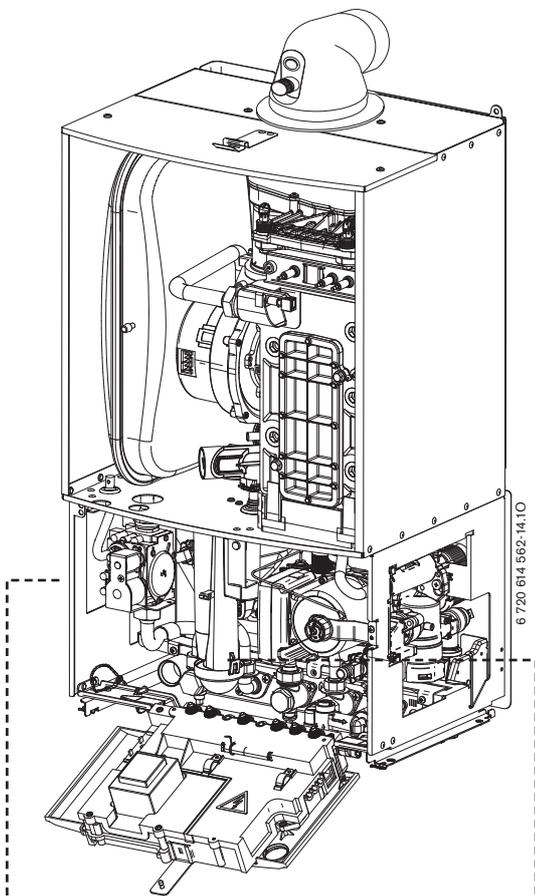
NOTE: The valve will require setting, follow procedure "Setting the gas/air ratio" in the gas conversion section.

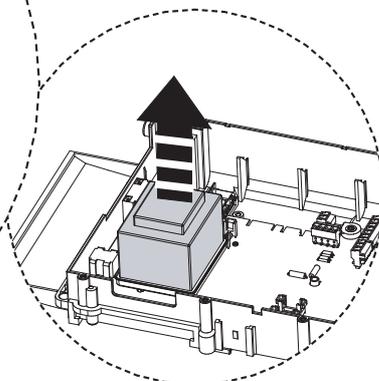
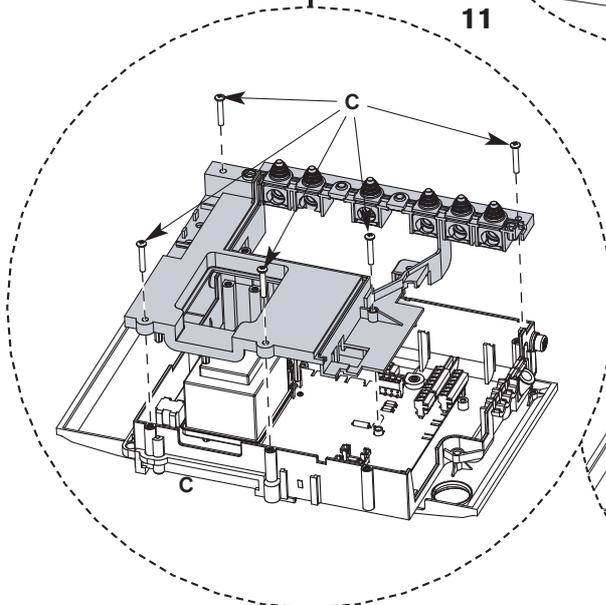
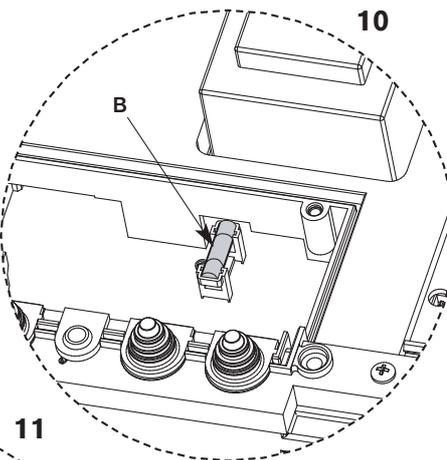
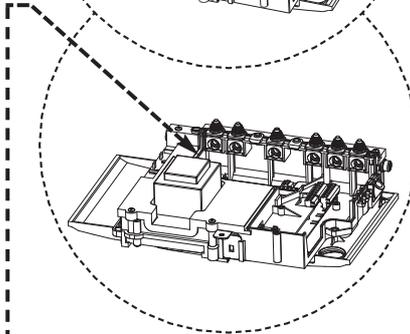
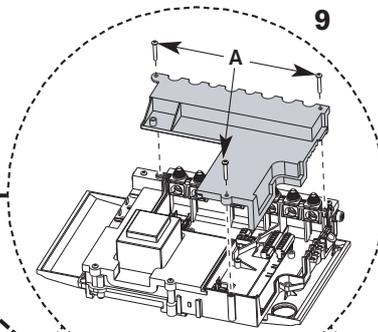
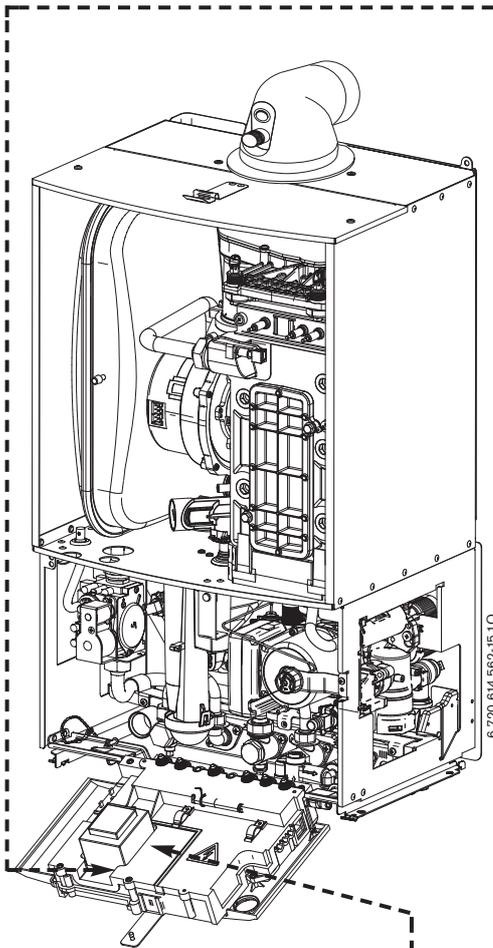
8. Syphon

8.1 Pull condensate pipe out of the adaptor.

8.2 Remove trap from boiler.

- ▶ Clean trap and check that the connection to the heat exchanger is clear.
- ▶ Fill the condensate trap with approximately 1/4 litre of water and refit in reverse order.





IMPORTANT:
Do not replace the control unit if a CO/CO₂ analyser is NOT available.

9. Access to boiler control components

- ▶ Remove 3 screws (A) and remove cover from control.

10. PCB fuse

- ▶ Remove fuse (B) from the PCB and replace.
- ▶ There is a spare fuse clipped into the cover.

11. Transformer / PCB

- ▶ Disconnect all electrical connections from the control.
- ▶ Remove 5 screws (C) retaining the rear panel of the control and remove panel.

I M P O R T A N T :
 AFTER REASSEMBLY THE COMBUSTION MUST BE CHECKED USING THE PROCEDURE IN THE SECTION "SETTING THE GAS AIR RATIO". MEASUREMENT AND SETTING (IF NECESSARY) OF THE GAS RATIO MUST NOT BE ATTEMPTED UNLESS THE PERSON IS EQUIPPED WITH A COMBUSTION ANALYSER CONFORMING TO BS 7927 AND IS COMPETENT IN ITS USE.

12. Fan assembly

- ▶ Remove electrical connector from fan.
- ▶ Remove condensate trap (see page 42).

12.1 Undo the union connection (A).

- ▶ Remove wire clip (B) from air/gas adjustment assembly (C) then pull gas pipe down.

12.2 Unscrew two screws (D).

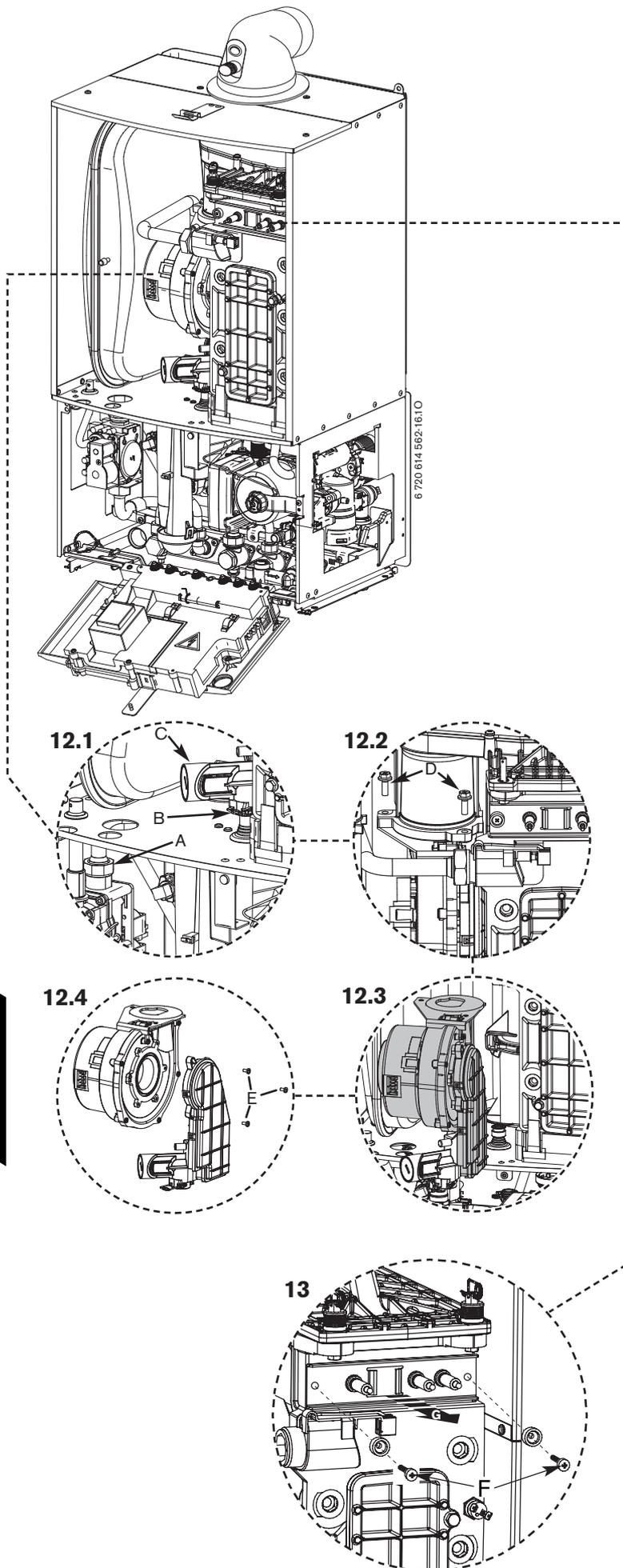
12.3 Remove fan from boiler.

12.4 Remove three screws retaining the air/gas adjustment assembly (E).

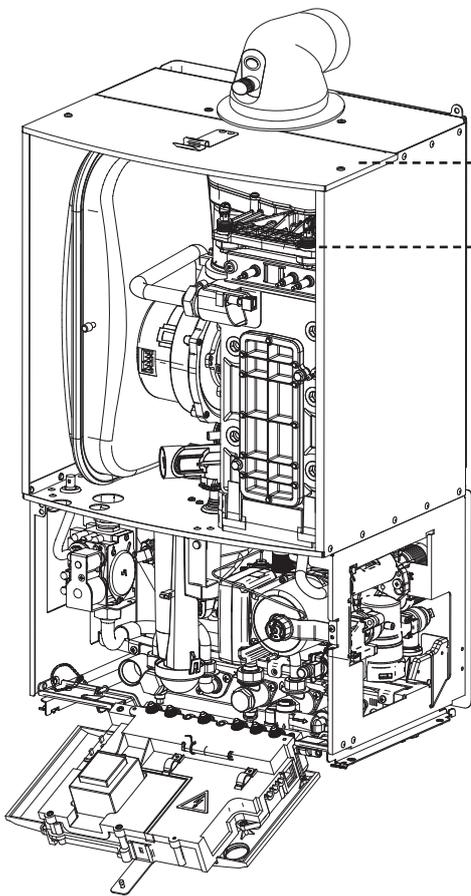
- ▶ Reassemble with new fan assuring that seals are correctly fitted.
- Check CO/CO₂ levels as described on the "setting of the air/gas ratio" section.

13. Electrode assembly

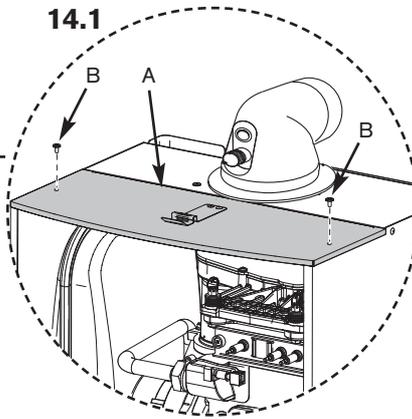
- ▶ Disconnect spark electrodes and flame sensor connection.
 - ▶ Remove two screws (F).
 - ▶ Remove spark/flame electrode assembly (G) from heat exchanger.
- Check CO/CO₂ levels as described on the "setting of the air/gas ratio" section.



REPLACEMENT OF PARTS



14.1



14. Air/gas manifold

14.1 Remove cover panel (A) by removing the screws (B).

- ▶ Check that the boiler is completely isolated from the gas supply.

14.2 Remove the clips (C) and unscrew the two bolts (D).

- ▶ Unscrew and remove the two hexagon screws (E) securing the fan.

- ▶ Slacken fully the rear securing bolt (F).

14.3 Remove air/gas manifold (I)

14.4 Open air/gas manifold (I).

- ▶ Carefully withdraw diaphragm (J) from fan intake tube and check for soiling and splits.

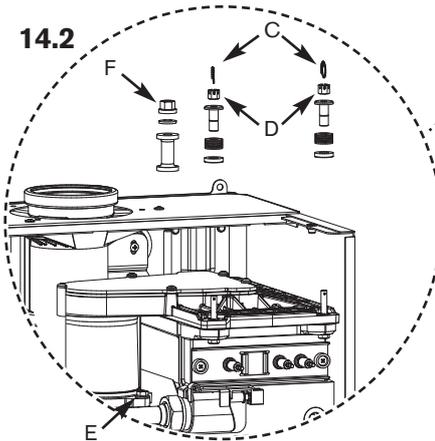
15. Burner

- ▶ Remove the burner (H).

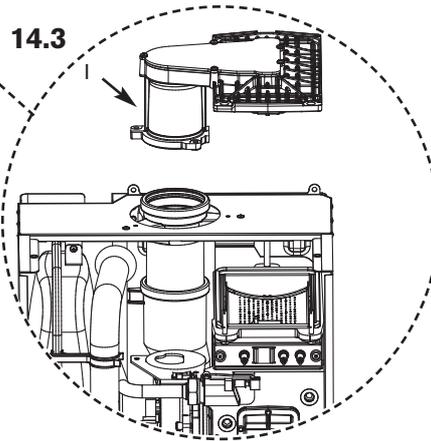
- ▶ Replace new burner in correct position.

- ▶ Ensure that a new seal (K) is used.

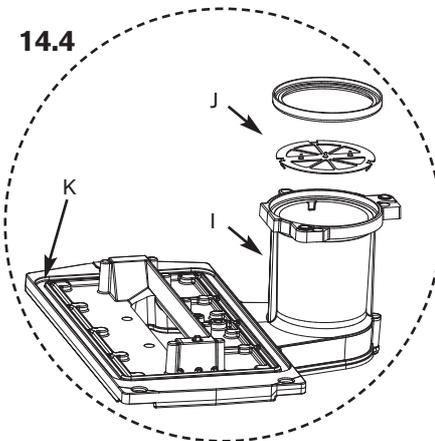
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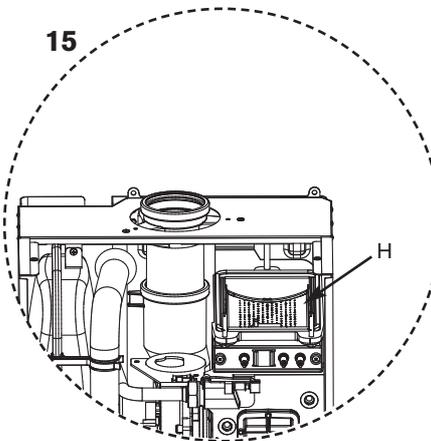
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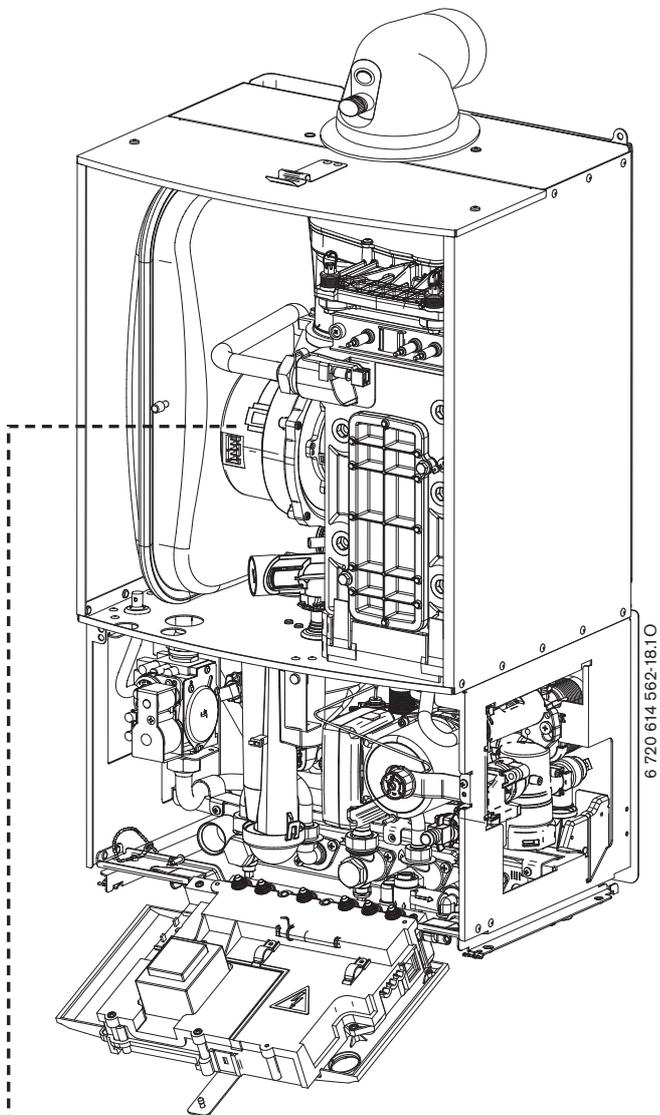


14.4



15

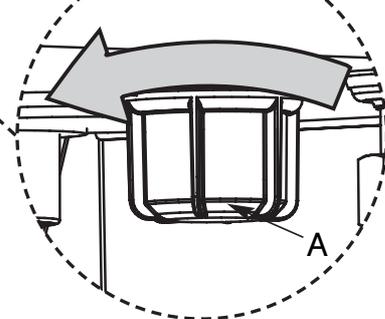




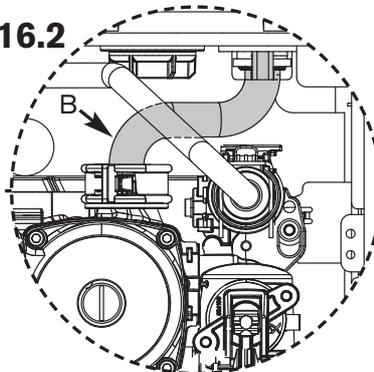
16. Heat exchanger

- ▶ Isolate flow and return valves and drain the boiler.
 - ▶ Remove condensate trap (see page 42).
 - ▶ Remove fan assembly (see page 46).
- 16.1** Remove plastic nut (A) from the base of the inner casing.
- 16.2** Remove return pipe at the bottom of heat exchanger.
- 16.3** Remove screw at the top of the heat exchanger (C).
- ▶ Unscrew the flow pipe (D).
- 16.4** Undo flue connection (E) from sump (F).
- ▶ Pull flue pipe up.
 - ▶ Remove the heat exchanger.

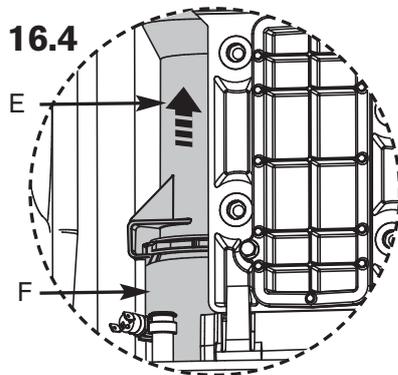
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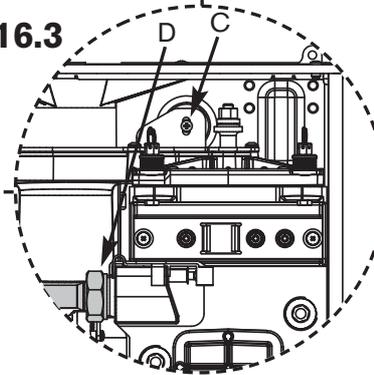
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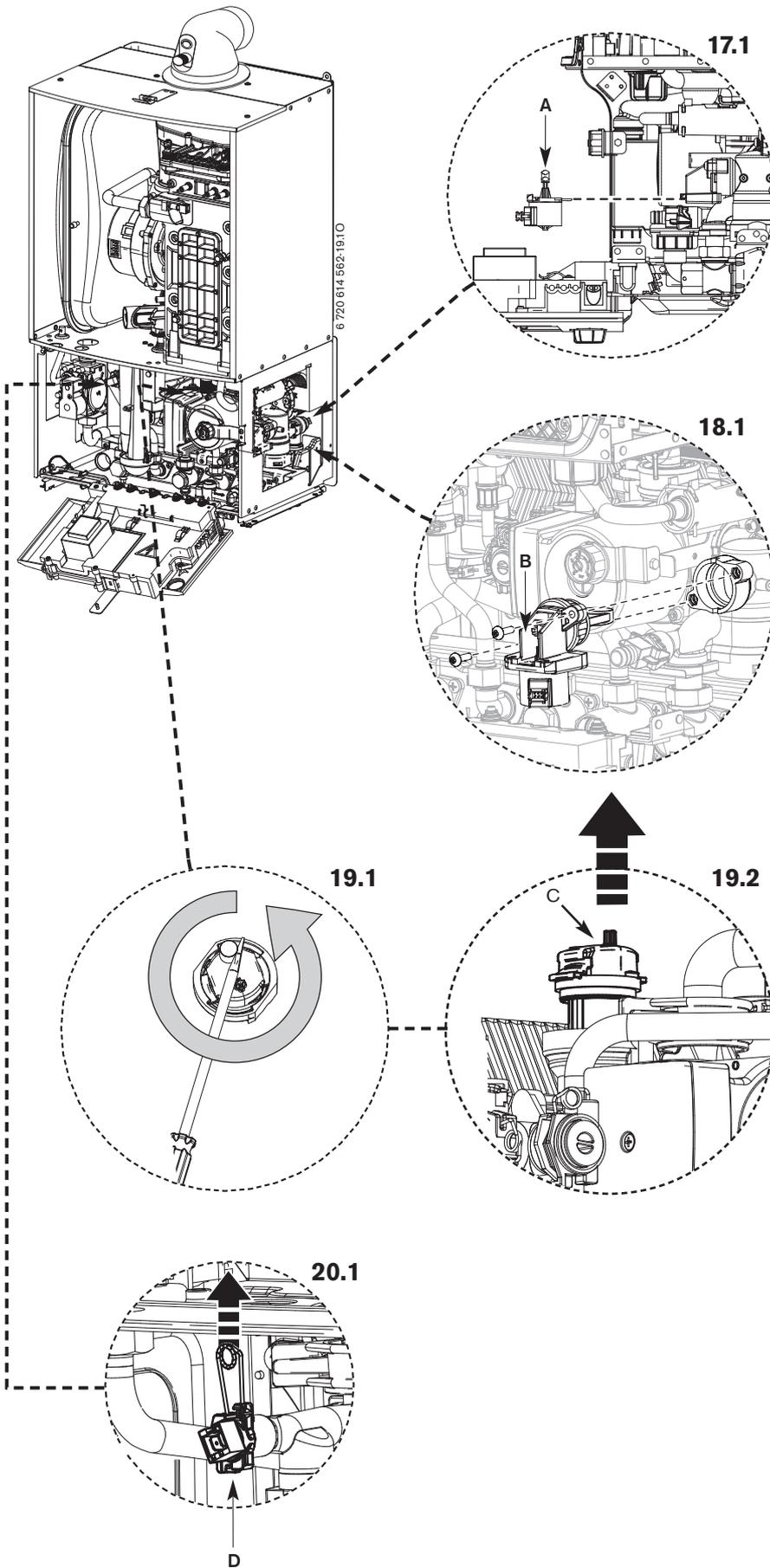


16.4



16.3





17. Diverter valve motor

There is no need to drain the appliance.
 ▶ Disconnect the electrical connector from the diverter valve motor.

17.1 Pull the motor assembly (A) towards you. The assembly will slide free from the valve.

▶ To refit, follow the above in reverse.

NOTE: In case of problems when refitting the motor: Connect the electrical connector to the motor and switch the appliance on. Then the motor goes to the middle position and you can refit it without difficulty.

18. Diverter valve

▶ Ensure the appliance has been fully drained.

▶ Disconnect the electrical connector from the diverter valve motor.

▶ Undo the two screws holding the valve to the plastic housing.

18.1 Withdraw the valve (B) and clean the valve chamber if necessary.

▶ To refit, follow the above in reverse.

Ensure any seals that have been disturbed are renewed.

19. Auto air vent

▶ Ensure the appliance has been fully drained.

19.1 Use a screwdriver or similar to rotate the air vent anticlockwise.

19.2 Lift the air vent (C) out of the housing and remove.

▶ To refit, follow the above in reverse.

20. DHW temperature sensor

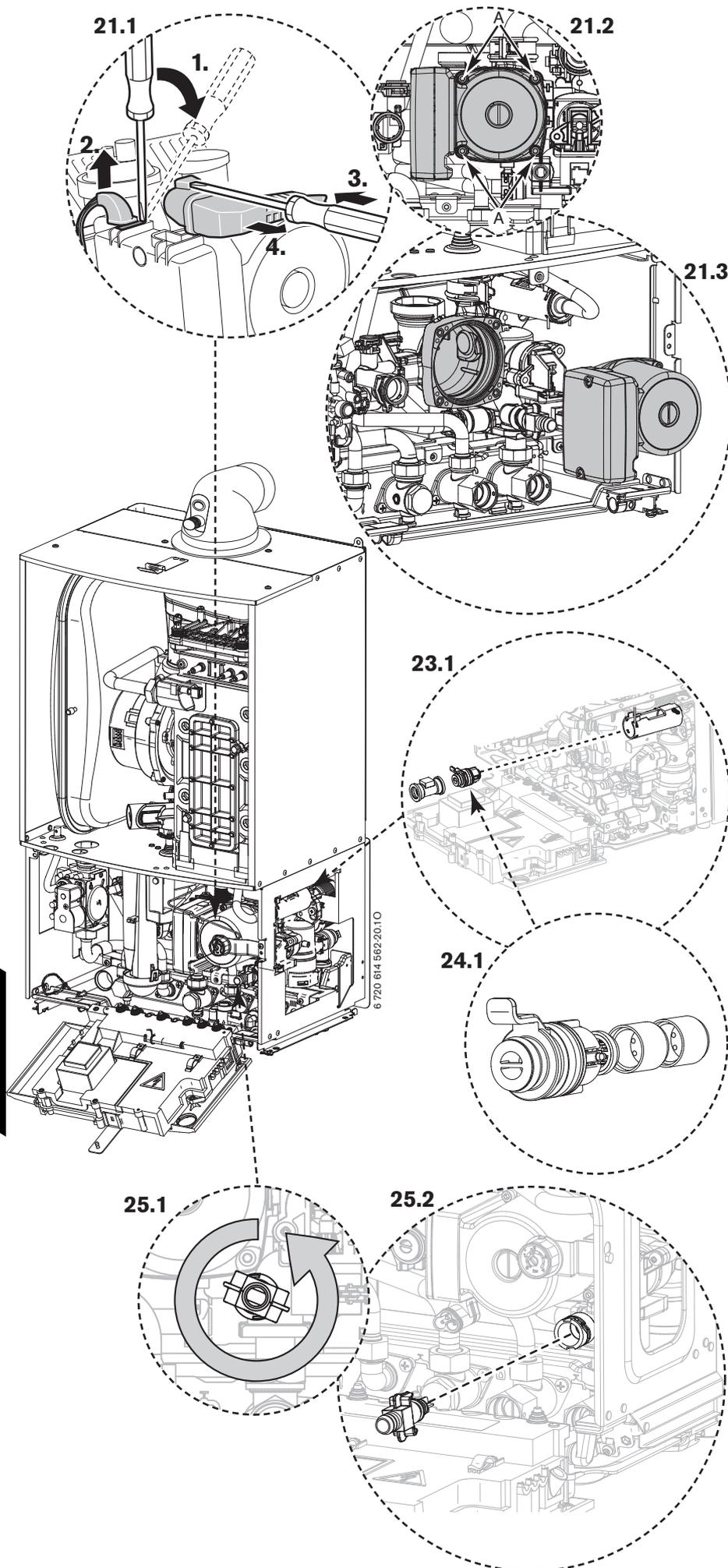
▶ Ensure the domestic hot water circuit is fully drained.

▶ Disconnect the electrical connection from the sensor.

▶ Withdraw the spring clip.

▶ Withdraw the sensor (D) from the housing.

▶ To refit, follow the above in reverse.



REPLACEMENT OF PARTS

21. Pump head

- ▶ Ensure the appliance has been fully drained.

21.1 Disconnect the electrical connections from the pump following steps 1 to 4.

21.2 Remove the four Allen bolts (A) securing the pump at each corner.

21.3 Gently pull the pump towards you and remove.

- ▶ To refit, follow the above in reverse.

22. Pressure gauge

- ▶ Ensure the appliance has been fully drained.

- ▶ Withdraw the spring clip from the pressure sensing head housing.

- ▶ Undo the nut on the rear of the pressure gauge.

- ▶ Remove the pressure sensing head and pressure gauge capillary from the housing.

- ▶ To refit, follow the above in reverse.

DO NOT omit the washer from the capillary when fitting a replacement gauge.

23. Flow sensor, flow restrictor housing and filter

- ▶ Ensure the domestic hot water circuit is fully drained.

- ▶ Disconnect the electrical connection to the turbine.

- ▶ Remove the spring clip from the housing and move the brass pipe to one side.

23.1 Withdraw the flow sensor and filter from the housing.

- ▶ Using the cartridge tag, withdraw the flow restrictor housing. If the regulator housing has become stuck, a pair of long nosed pliers may be used to grip the housing.

- ▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.

24. Flow regulator

- ▶ Remove the flow restrictor housing (See Removing the flow sensor, flow regulator and filter).

24.1 Using a small Allen key or similar, push the flow restrictor cartridge out of its housing.

- ▶ To refit, follow the above in reverse.

Ensure any seals that have been disturbed are renewed.

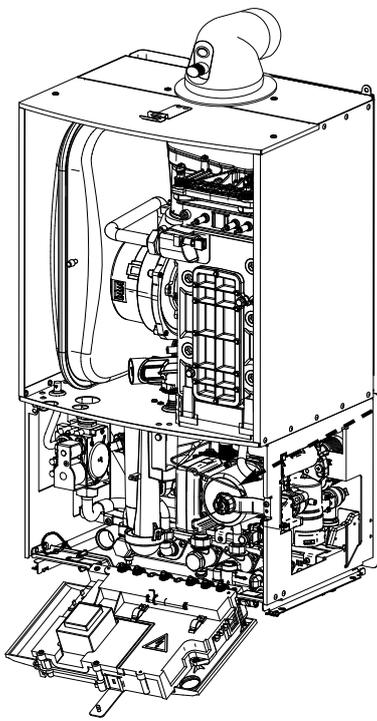
25. Drain tap

- ▶ Ensure the appliance has been fully drained.

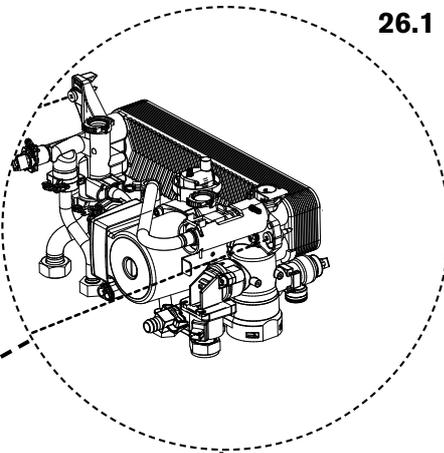
25.1 Rotate the drain tap fully anticlockwise.

25.2 Withdraw the drain tap from its housing.

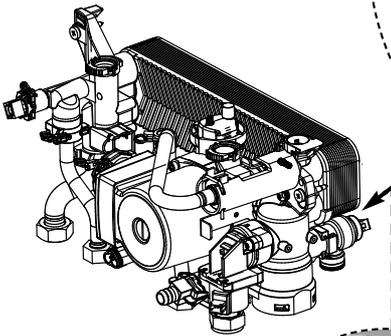
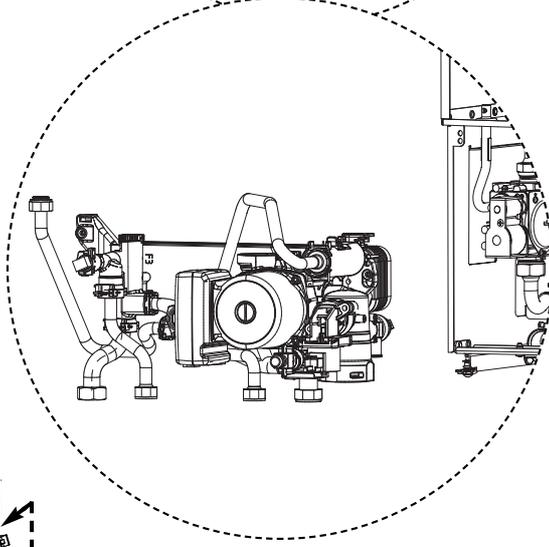
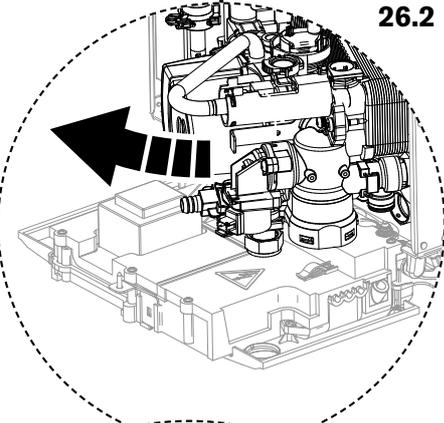
- ▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.



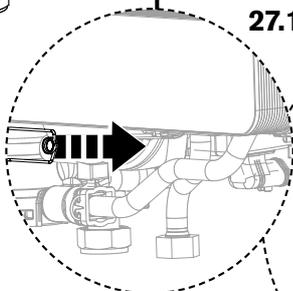
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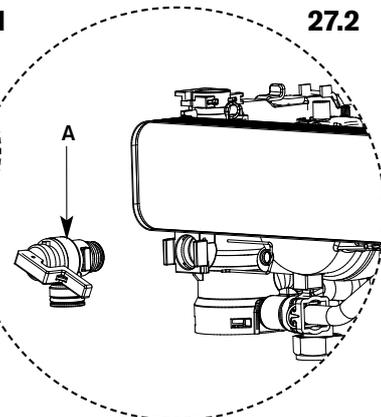
26.2



27.1



27.2



REPLACEMENT OF PARTS

26. Hydraulic Block

- ▶ Ensure the appliance has been fully drained.
- ▶ Disconnect the electrical connections to the NTC, Turbine and pump.
- ▶ Undo the nuts securing the copper water pipes to the manifold (there is no need to remove the gas pipe).
- ▶ Release the spring clips securing these water pipes to the plastic housing and remove the pipes.
- ▶ Release the spring clip securing the expansion vessel pipe to the plastic housing and remove the pipe.
- ▶ Undo the nut securing the pressure gauge to its bracket and remove the gauge.
- ▶ Release the locking devices that secure the two copper water pipes leading to the combustion chamber by squeezing the two tabs together and rotating anticlockwise (viewed from above).

26.1 Undo the two screws securing the hydraulic block to the chassis (located top left/top right of the housing).

26.2 Lift the left hand side of the block slightly, then manoeuvre the block out, starting with the right hand side.

- ▶ Take care not to snag the harness or pressure gauge bracket.

NOTE: the block will still contain a small amount of water, which will spill if the block is tilted.

- ▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.

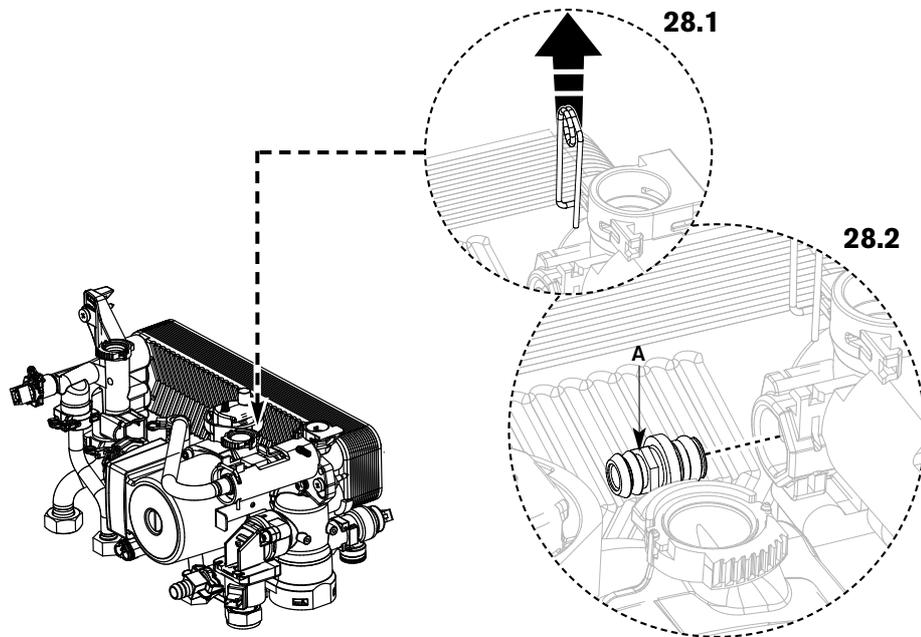
27. CH pressure relief valve

- ▶ Remove the Hydraulic block from the boiler (See Removing the Hydraulic Block).

27.1 Remove the spring clip from the Pressure relief valve housing.

27.2 ▶ Withdraw the pressure release valve (A) from its housing.

- ▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.



28. Plastic protection device

- ▶ Ensure the system is fully drained.
- ▶ Disconnect all pipes connected to the pump housing.
- ▶ Remove the electrical connection to the pump.
- ▶ Withdraw the metal clip to the right of the pump head to release the pump housing.
- ▶ Slide the device to the left and then withdraw it from the appliance.

28.1 Remove the spring clip from the pressure relief valve housing.

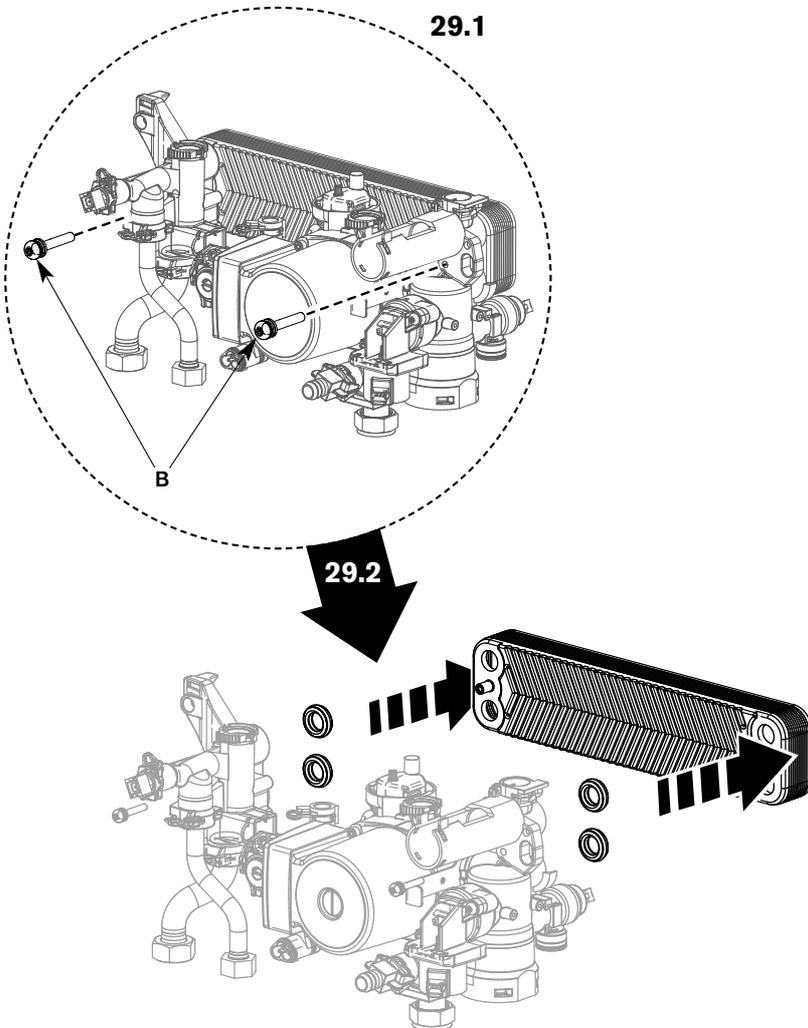
28.2 Withdraw the pressure relief valve (A).
▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.

29. DHW Heat exchanger

- ▶ Remove the Hydraulic block from the boiler (See Removing the Hydraulic Block).

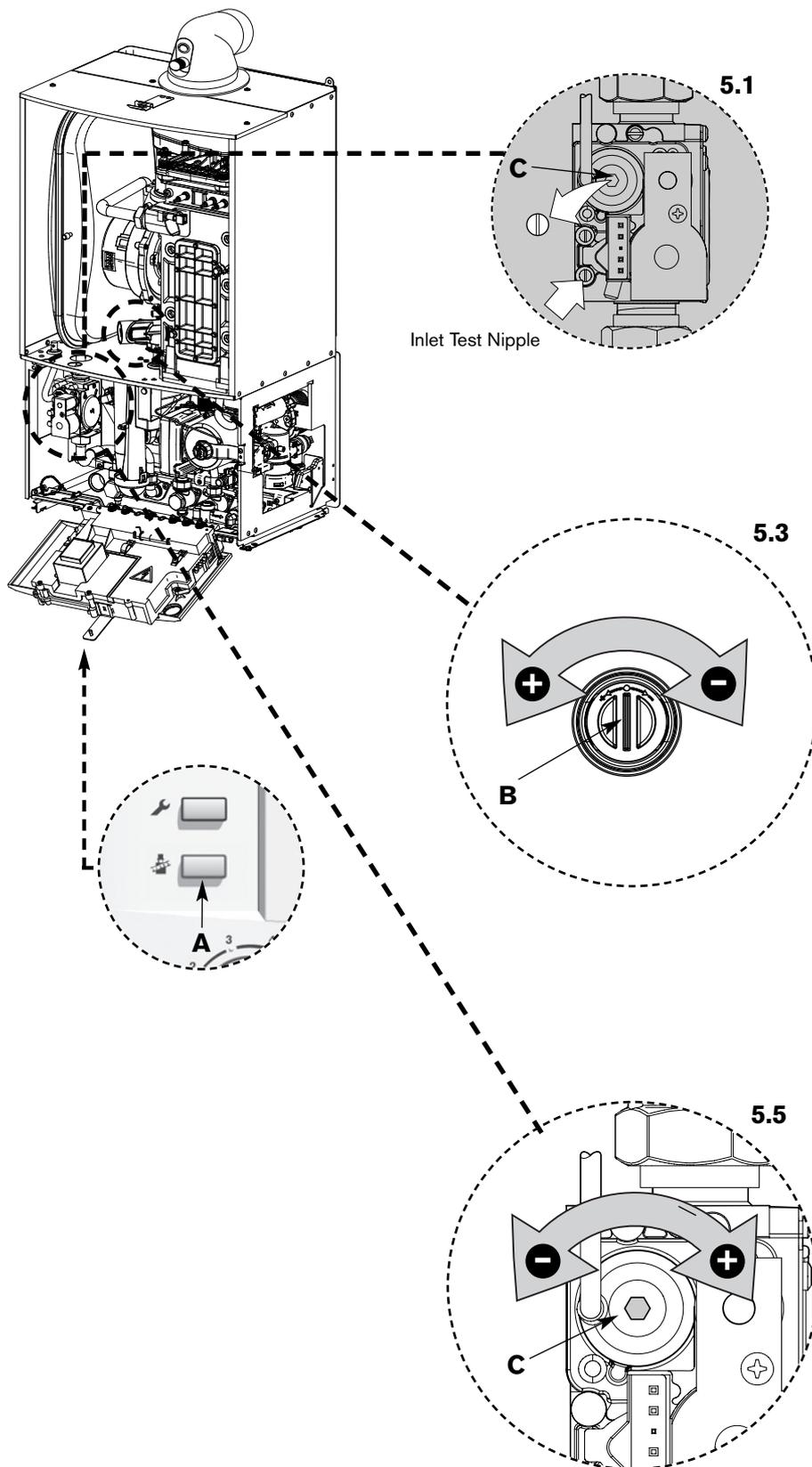
29.1 Undo the two screws (B) securing the plastic housings to the heat exchanger.

29.2 Remove the heat exchanger.
▶ To refit, follow the above in reverse. Ensure any seals that have been disturbed are renewed.



THE SETTING OF THE GAS RATIO MUST BE CARRIED OUT BY A COMPETENT PERSON. SETTING OF THE GAS RATIO MUST **NOT** BE ATTEMPTED UNLESS THE PERSON CARRYING OUT THE CONVERSION IS EQUIPPED WITH A COMBUSTION ANALYSER CONFORMING TO BS 7927 AND IS COMPETENT IN ITS USE.

SETTING THE GAS/AIR RATIO



5. Setting the CO/CO₂

NOTE: When running in central heating boost mode, the boiler will operate both the central heating & DHW circuits. This is to allow sufficient time for the setting procedure. It will be necessary to turn on a hot water tap to run water through the DHW circuit to ensure that the boiler will not cycle on low heat demands.

5.1 Connect manometer to inlet pressure point on the gas valve.

- ▶ To adjust the CO/CO₂ it will be necessary to first operate the boiler at maximum output.

- ▶ Press and hold down the central heating boost button (A) for 10 seconds until illuminated.

5.2 Turn central heating control to maximum; the boiler will go to maximum output.

Note: Normal operation will resume after 15 minutes or if the central heating boost button is pressed for over a second.

5.3 To adjust the maximum CO/CO₂ setting, locate the outlet adjuster (B) under the fan unit. Remove the plastic seal covering adjuster (B) and using a flat blade screwdriver set the CO/CO₂ with reference to the table below.

Gas type	CO ₂ setting maximum	CO ₂ setting minimum
Greenstar 27CDi and 30CDi		
Natural gas	9.6 % ±0.4	9.0 % ±0.4
LPG	11.5 % ±0.4	10.5 % ±0.4
Greenstar 37CDi and 42CDi		
Natural gas	9.7 % ±0.4	9.1 % ±0.4
LPG	11.5 % ±0.4	10.5 % ±0.4

NOTE: CO₂ should be measured 10 minutes after firing the appliance.

- ▶ Check CO is less than 200 ppm.
- ▶ Measure the inlet pressure; minimum 18 mbar for natural gas & 37 mbar for LPG.

5.4 Set the central heating control to minimum, the boiler will go to minimum power.

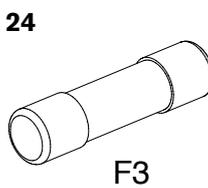
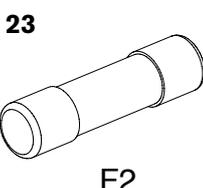
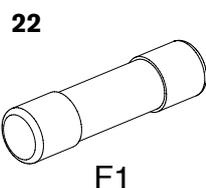
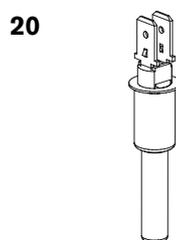
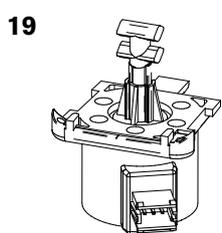
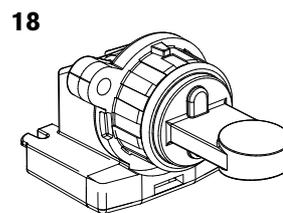
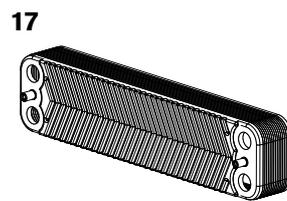
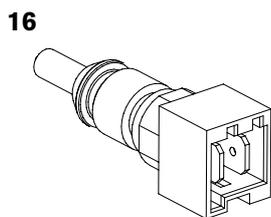
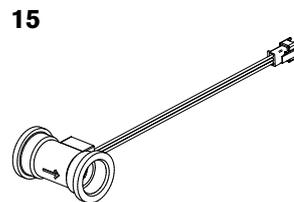
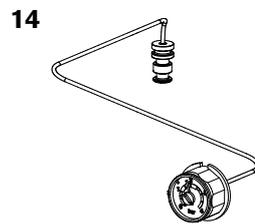
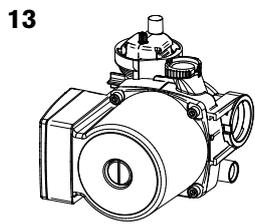
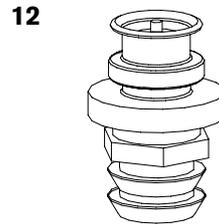
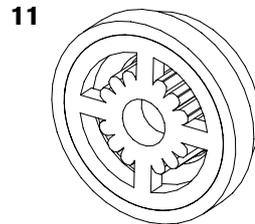
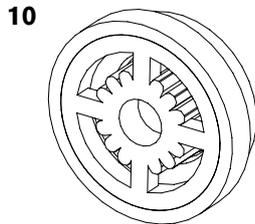
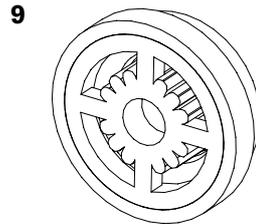
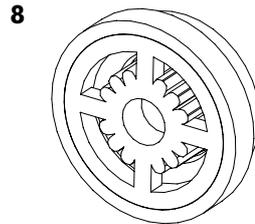
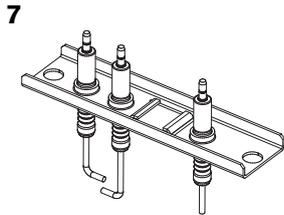
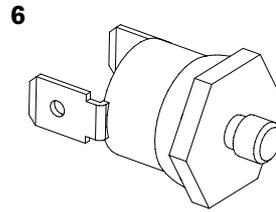
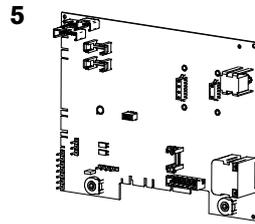
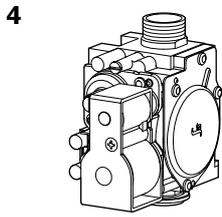
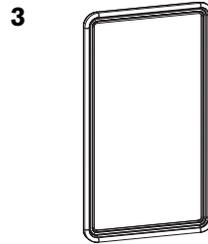
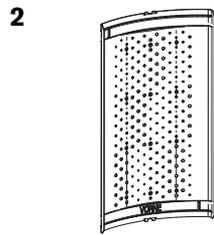
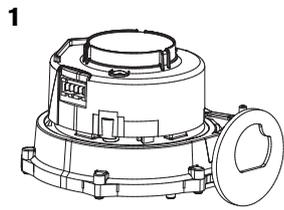
5.5 Measure the CO/CO₂ and check that it corresponds to the minimum output figure in the table above.

If not, remove the brass cap, on the gas valve, covering adjuster (C) and using a 4mm Allen key adjust for the correct setting.

- ▶ Return to the central heating control to maximum and re-check the maximum CO/CO₂ setting.

If correct press and hold down the central heating boost button for 2 seconds; the button will cease to be illuminated.

- ▶ Remove manometer and re-seal inlet pressure point on gas valve.
- ▶ Fit new plastic seal to outlet adjuster (B).
- ▶ Re-fit brass cap over valve adjuster (C).



SHORT PARTS LIST

- 1 Fan**
Worcester Part No. **8 717 204 453 0**
GC No. **H26 536**
- 2 Burner**
Worcester Part No. **8 718 006 658 0**
GC No. **E27 200**
- 3 Burner skin seal**
Worcester Part No. **8 711 004 168 0**
GC No. **E27 201**
- 4 Gas valve**
Worcester Part No. **8 718 221 347 0**
GC No. **H56-469**
- 5 Control board**
Worcester Part No. **8 748 300 536 0**
GC No. **H22 456**
- 6 Temperature limit sensor**
Worcester Part No. **8 722 963 858 0**
GC No. **H08 291**
- 7 Electrodes**
Worcester Part No. **8 718 107 089 0**
GC No. **H22 458**
- 8 Flow reg. Type E 9litre orange**
Worcester Part No. **8 716 141 143 0**
GC No. **324 823**
- 9 Flow reg. Type E 11litre brown**
Worcester Part No. **8 716 107 044 0**
GC No. **H22 460**
- 10 Flow reg. Type E 13litre olive**
Worcester Part No. **8 716 107 045 0**
GC No. **H31 958**
- 11 Flow reg. Type E 15litre light green**
Worcester Part No. **8 716 105 869 0**
GC No. **H31 959**
- 12 Pressure relief valve DHW**
Worcester Part No. **8 717 401 029 0**
GC No. **H02 526**
- 13 Pump assembly**
Worcester Part No. **8 716 106 354 0**
GC No. **H22 463**
- 14 Pressure gauge**
Worcester Part No. **8 717 208 107 0**
GC No. **H02 528**
- 15 Flow sensor**
Worcester Part No. **8 716 107 223 0**
GC No. **H02 529**
- 16 DHW temperature sensor**
Worcester Part No. **8 714 500 081 0**
GC No. **H02 538**
- 18 Heat exchanger**
Worcester Part No. **8 716 108 212 0**
GC No. **H22 465**
- 18 Diverter valve assembly**
Worcester Part No. **8 716 106 845 0**
GC No. **H02 533**
- 19 Diverter valve motor**
Worcester Part No. **8 716 106 847 0**
GC No. **H02 534**
- 20 Control sensor - primary**
Worcester Part No. **8 714 500 087 0**
GC No. **E74 536**
- 21 Service booklet**
Worcester Part No. **6 720 612 361 0**
- 22 Fuse 2.5 Amp F1**
Worcester Part No. **1 904 521 342 0**
GC No. **378 315**
- 23 Fuse 1.6 Amp F2**
Worcester Part No. **1 904 522 740 0**
GC No. **E27 305**
- 24 Fuse 0.5 Amp F3**
Worcester Part No. **1 904 522 730 0**
GC No. **E27 300**

L.P.G. CONVERSION

ISOLATE MAINS ELECTRICAL SUPPLY AND REMOVE OUTER CASE AS SHOWN IN THE INSTALLATION, COMMISSIONING & SERVICING INSTRUCTIONS

THE CONVERSION MUST BE CARRIED OUT BY A COMPETENT PERSON. IT MUST **NOT** BE ATTEMPTED UNLESS THE PERSON CARRYING OUT THE CONVERSION IS EQUIPPED WITH A COMBUSTION ANALYSER CONFORMING TO BS 7927 AND IS COMPETENT IN ITS USE.

Important: The appliance must not be installed in a room or internal space below ground level when it is intended for use with LPG (propane - G31). This does not preclude the installation into a room or space which is a basement on one side of the building but open to ground on the opposite side.

Installation Regulations

In addition to those specified in the main booklet the following standard applies when converting to an LPG appliance: **BS 5842 Domestic Propane Gas Burning Installations.**

All conversions will require the air gas ratio to be set correctly for the type of gas used. The procedure for setting the gas/air ratio is in the Service and Spares section of these instructions.

1. Moving boiler control to service position

- ▶ Remove boiler case.

- 1.1 Remove screw (X) from retaining bracket.
- 1.2 Lower control panel into service position.

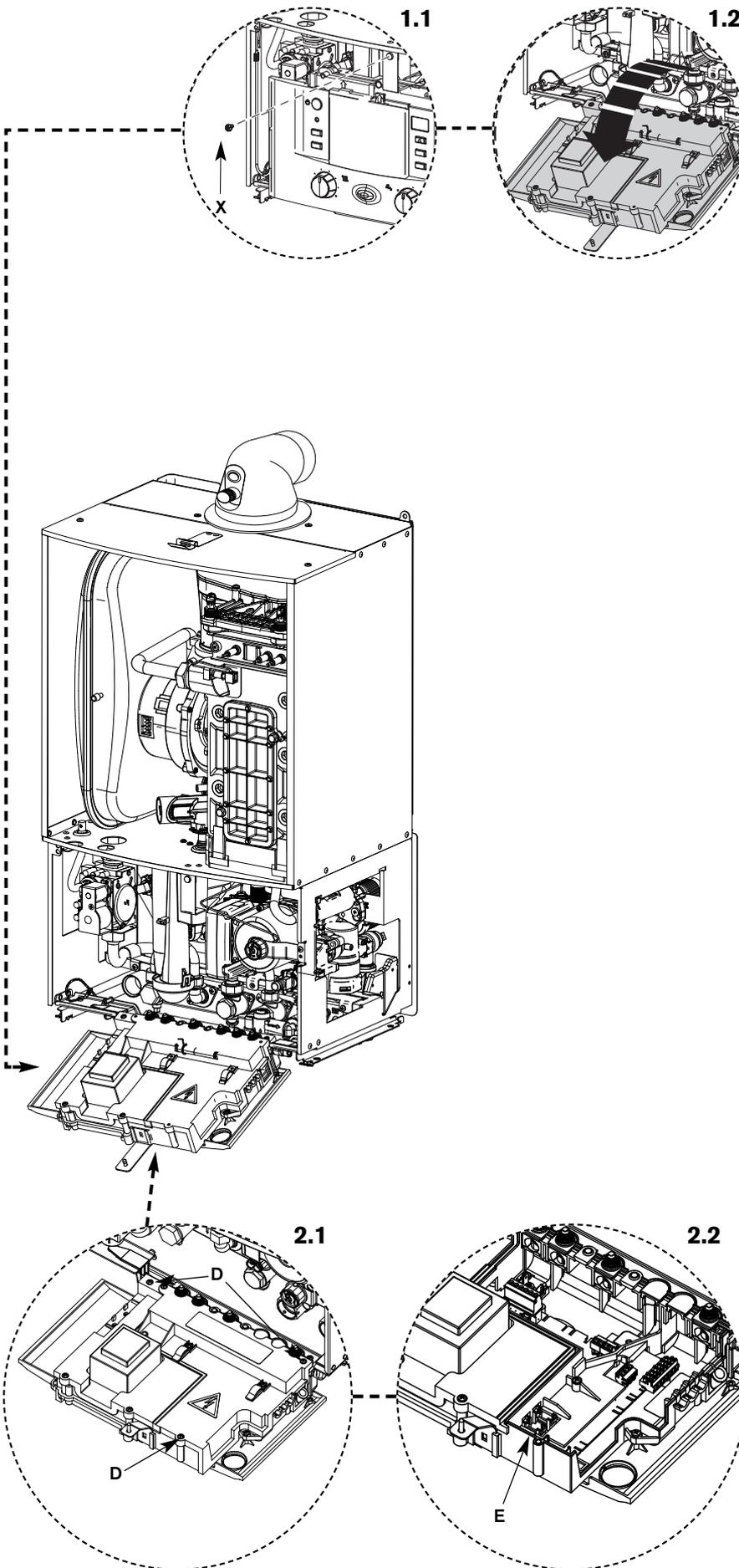
2. Code plug

- 2.1 Remove 3 screws (D) retaining plastic cover at rear of control box and remove.
- 2.2 Replace code plug (E) with new one supplied with conversion kit.

	Gas type	Code plug No.
27CDi	Natural Gas	1020
	LPG	1021
30CDi	Natural Gas	1012
	LPG	1013
37CDi	Natural Gas	1014
	LPG	1015
42CDi	Natural Gas	1016
	LPG	1017

- ▶ Replace plastic cover.
- ▶ Place control in normal position and secure with screw.
- ▶ Remove red arrow from data plate and fit new one in correct position for gas type.
- ▶ Re-assemble and refit boiler case.
- ▶ Re-connect mains electrical supply and check boiler operation as stated in the commissioning section.
- ▶ Fit new label from kit over existing label on the appliance bottom panel.

THE GAS/AIR RATIO MUST BE RESET AFTER CONVERSION. REFER TO THE SERVICE & SPARES - SETTING GAS/AIR RATIO SECTION OF THIS MANUAL.



NOTE: This fault finding information is for guidance only. Worcester Bosch cannot be held responsible for costs incurred by persons not deemed to be competent.

The electronic control system for this boiler incorporates a blue central indicator. This normally confirms the permanent mains supply but, by flashing during a fault, provides a guide to the cause as listed.

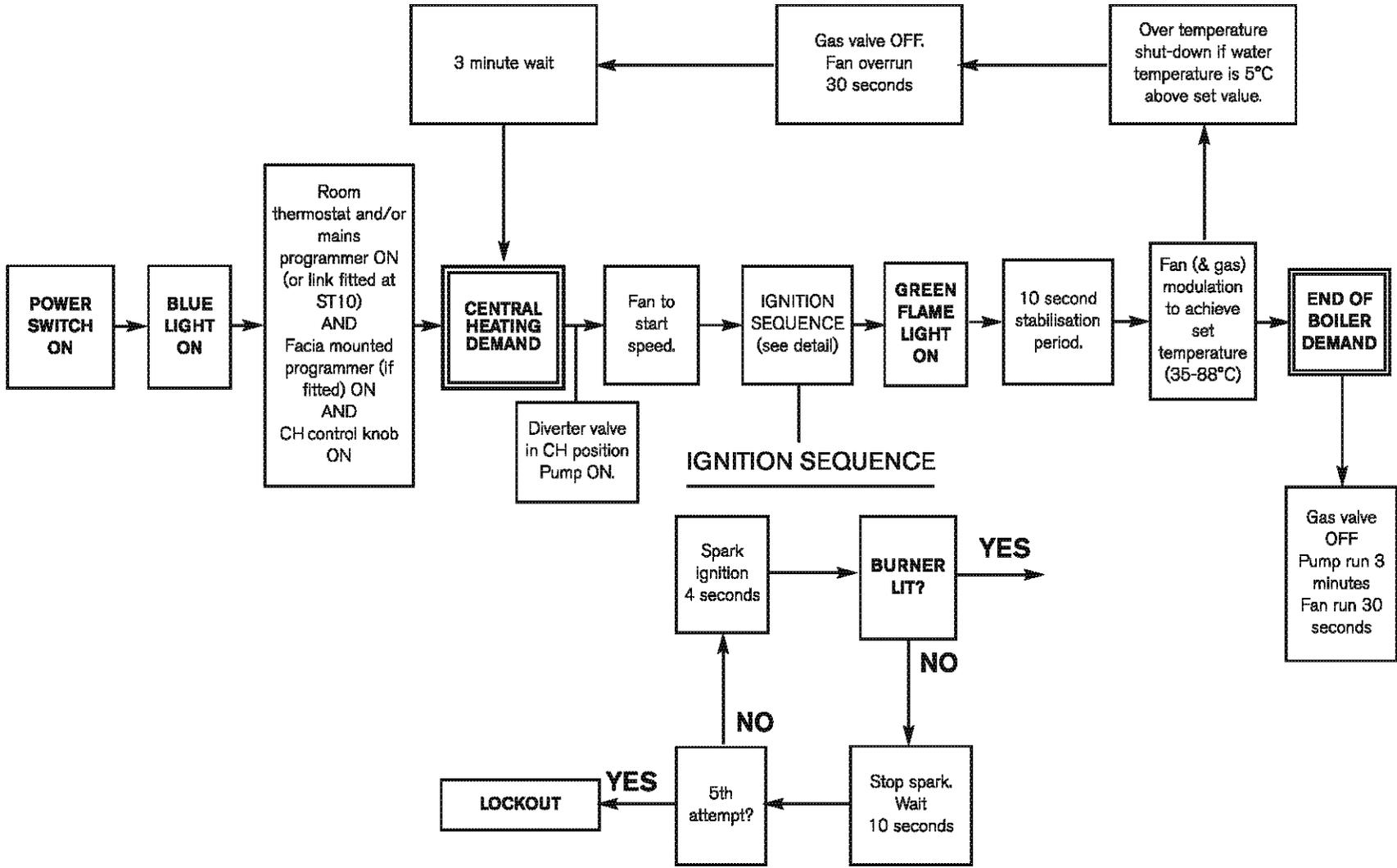
This fault finding system assumes that the appliance has been operating normally until the time of failure (i.e. not a first installation error).

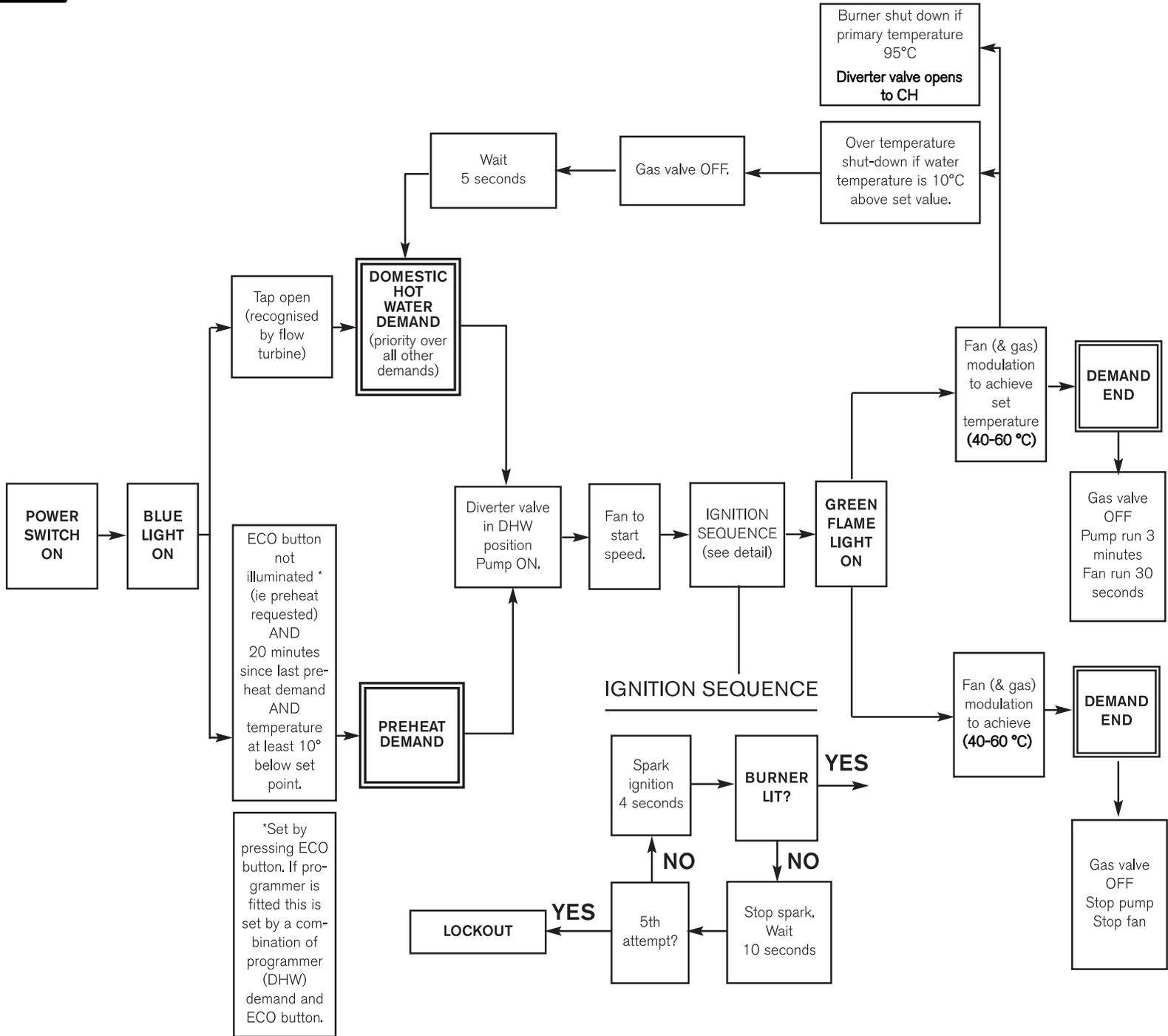
PRELIMINARY CHECKS: Preliminary electrical system checks are the first electrical checks to be carried out during a fault-finding procedure. On completion of the Service/Fault-Finding task which has required the breaking and remaking of electrical connections, check (a) EARTH CONTINUITY, (b) SHORT CIRCUIT CHECK, (c) POLARITY and (d) RESISTANCE TO EARTH.

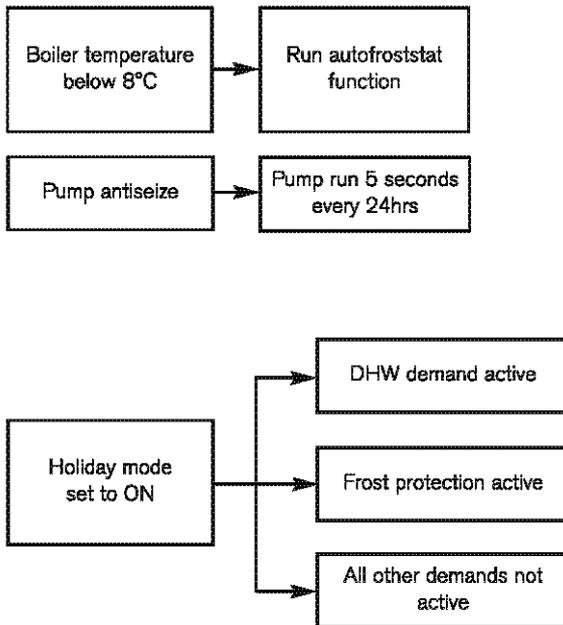
An optional text display is available which gives a text description of the service functions of the boiler

Display code	Description	Remedy
A7	Hot water NTC sensor defective.	Check hot water NTC sensor and connecting lead for circuit breaks/short circuits.
A8	Break in communication to TD200 or/and RT10.	Check electrical connections.
b1	Code plug not detected.	Insert code plug correctly, test and replace if necessary.
C6	Fan speed too low.	Check fan lead and connector, and fan; replace as necessary.
E2	CH flow NTC sensor defective.	Check CH flow NTC sensor and connecting lead.
E9	Safety temp. limiter in CH flow has tripped.	Check system pressure, check safety temp. limiters, check pump operation, check fuse on pcb, bleed appliance.
EA	Flame not detected.	Is gas cock turned on? Check gas supply pressure, power supply, igniter electrode and lead, ionisation sensing electrode and lead, flue duct and CO ₂ level.
F0	Internal error.	Check electrical connector contacts, programmer interface module ignition leads are not loose; replace pcb if necessary.
F7	Flame detected even though appliance switched off.	Check electrode assembly, dry pcb. Flue clear?
FA	Flame detected after gas shut off.	Check gas valve and wiring to gas valve. Clean condensation trap and check electrode assembly. Flue clear?
Fd	Reset button pressed by mistake.	Press reset button again.

More detailed fault finding procedures are described in the Service booklet for the Engineer number 6 720 612 361.







SERVICE RECORD

It is recommended that your heating system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

Always use the manufacturer's specified spare part when replacing controls.

SERVICE 1 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 2 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 3 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 4 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 5 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 6 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 7 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 8 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 9 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

SERVICE 10 Date

Energy Efficiency Checklist completed? Yes No

Engineer Name

Company Name

Telephone Number

CORGI ID Number

Comments

Signature

If the boiler does not appear to be working correctly, before calling for a service engineer, the installer should check the following:

No Central Heating

Is the wiring between the boiler and the room thermostat correctly connected?

Refit the link between L^S and L^R on terminal block ST10. If the boiler functions correctly, the problem may be with the external thermostat or associated wiring,

No Hot Water

Are the domestic hot and cold water pipes crossed?

Check 1: If the boiler has a filling loop.

1. Close the 15mm cold inlet bulkhead valve with a screw driver
2. Open a hot tap (no water should flow from the open tap)
3. Insert filling key into filling link
4. Open valve to fill system

If it is still possible to re-pressurise the sealed system, then the domestic hot and cold pipes are crossed.

Check 2: If the boiler has an external filling loop fitted to the cold main, next to the boiler

1. Close the 15mm cold inlet bulkhead valve with a screw driver
2. Open a hot tap (no water should flow from the open tap)
3. Connect flexible hose across filling link
4. Open valve to fill system

If no water enters the sealed system, then the domestic hot and cold pipes are crossed.

Burner lights, then goes out in DHW or CH mode

Does the boiler run normally with the front cover off and then fails when the cover is put back on?

If this is the case, then a flue problem may exist: either the air inlet is blocked or the inner flue is leaking flue gases into the outer air inlet

General checks

1. Has the air been bled from the gas supply
2. Has the air been bled from from the primary water system
3. Is there 230 Volts a.c. across the boiler live and neutral terminals (L & N on ST10)?
4. Are the Live and Neutral connected to L & N respectively
5. Is the incoming gas pressure at least 18mbar with the boiler at maximum output?

Dedicated to heating comfort

Worcester, Bosch Group

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Worcester, Bosch Group is a brand name of Bosch Thermotechnology Ltd.

worcester-bosch.co.uk

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